



**Trio® Mobile  
Surgery Platform**  
Model 1033

# stryker®

## Maintenance Manual



For Parts or Technical Assistance:  
USA: 1-800-327-0770 (option 2)





# Table of Contents

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Introduction . . . . .	5
Intended Use . . . . .	5
Specifications . . . . .	5
Warning / Caution / Note Definition . . . . .	5
Symbols . . . . .	6
Safety Tips and Guidelines . . . . .	7
Preventative Maintenance . . . . .	9
Cleaning . . . . .	10
Service Information . . . . .	11
Brake Adjustment . . . . .	11
Caster Cover Replacement . . . . .	11
Base Hood Removal . . . . .	12
Checking Hydraulic Fluid Level . . . . .	12
Jack Assembly Removal and Replacement . . . . .	13
Constant Flow Jack Descent Rate Adjustment . . . . .	13
Adjustable Pressure Compensated (P.C.) Valve Replacement . . . . .	14
Pneumatic Cylinder Replacement . . . . .	14
Litter Removal . . . . .	15
Trend Actuator Assembly Removal . . . . .	15
Lateral Tilt Assembly Removal . . . . .	15
Outer Box Assembly Removal . . . . .	16
Lift Gear Replacement . . . . .	16
Siderail Tension Adjustment . . . . .	17
Pneumatic Fowler Adjustment . . . . .	17
Foot Section Latch Adjustment . . . . .	17
Lubrication Points . . . . .	18
Quick Reference Replacement Parts List . . . . .	19
Assembly Drawings . . . . .	21
Common Components . . . . .	21
Base Assembly . . . . .	29
Base Pan Assembly - 1033-001-65 . . . . .	40
Pedestal Lift Jack Assembly . . . . .	41
Pedestal Lift Jack Pump Assembly - 1033-001-070 . . . . .	44
Wheel Assembly - 1033-001-225 . . . . .	45
Fowler Assembly . . . . .	46
Foot Section Receptacle, Right/Left - 1033-32-110/115 . . . . .	49
Foot/Fowler Receptacle, Right/Left . . . . .	50
Foot Assembly . . . . .	51
Foot End Siderail Assembly, Right - 1033-032-100 . . . . .	54
Foot End Siderail Assembly, Left - 1033-032-105 . . . . .	55
Siderail Assembly, Right - 1033-020-200 . . . . .	56
Siderail Assembly, Left - 1033-020-205 . . . . .	58
Outer Box Assembly . . . . .	60

# Table of Contents

---

## Assembly Drawings (Continued)


Trend Actuator Assembly - 1033-033-130 . . . . .	62
Trend Inner Screw Assembly - 1033-033-135 . . . . .	64
Lateral Tilt Assembly. . . . .	65
Lateral Tilt Hinged Gear Assembly. . . . .	67
Optional I.V. Pole Receptacles - 1033-110-030 . . . . .	68
Removable I.V. Pole Assembly - 0721-047-006 . . . . .	69
Optional Heavy-Duty I.V. Receptacles - 1033-110-130 . . . . .	70
Optional Heavy-Duty I.V. Pole Assembly - 1033-110-110. . . . .	71
Heavy-Duty I.V. Pole Extension Assembly - 1033-110-120. . . . .	72
Optional Upright Oxygen Bottle Holder - 1010-030-000. . . . .	73
Optional Drape Support Assembly - 1068-168-000 . . . . .	74
Optional Direct Clamp - 1068-054-010. . . . .	75
Optional Perineal Pad Assembly - 1033-41-201 . . . . .	76
Optional Foot Board/Foot Extender Assembly - 1033-130-010 . . . . .	77
Foot/Fowler Option Assembly - 1033-132-000. . . . .	78
Optional Foot/Fowler Assembly - 1033-132-010 . . . . .	79
Optional Pre-Op/Post-Op Pad Assembly . . . . .	81
Optional Head Piece Assembly - 1069-133-020 . . . . .	83
Head Piece Extension Assembly - 1033-137-020 . . . . .	87
Head Piece Extension Pad - 1033-135-030. . . . .	88
Optional Foot End Siderail Assembly - 1033-132-201 . . . . .	89
Optional Cysto Pan Assembly - 1033-134-000 . . . . .	90
Optional Cysto Tray Assembly - 1033-134-040 . . . . .	91
Optional Cysto Pan Mounting Brackets - 1033-134-020. . . . .	92
Mattresses and Siderail Pads . . . . .	93
Warranty. . . . .	96
Limited Warranty . . . . .	96
To Obtain Parts and Service . . . . .	96
Service Contract Coverage . . . . .	96
Service Contract Programs . . . . .	97
Return Authorization. . . . .	97
Damaged Merchandise. . . . .	97
International Warranty Clause . . . . .	97

# Introduction

## INTENDED USE

This manual is designed to assist you with the operation of Stryker Model 1033 Trio® Mobile Surgery Platform. Carefully read this manual thoroughly before using the equipment or beginning maintenance on it. To ensure safe operation of this equipment, it is recommended that methods and procedures be established for educating and training staff on the safe operation of this stretcher.

## SPECIFICATIONS

	Safe Working Load		
	<b>Note:</b> Safe Working Load indicates the sum of the patient, mattress, and accessory weight.	500 pounds	227 kg
Patient Surface Length / Width		78"/27"	198.1cm / 68.6cm
Overall Length / Width (rails down)		80"/30"	203.2cm / 76.2cm
Overall Length / Width (rails up)		33"	83.8cm
Minimum / Maximum Height		26"/40"	66cm / 101.6cm
Fowler Angle		1° to 80°	
Foot Section Angle		0 to 50°	
Trendelenburg / Reverse Trendelenburg		+20° to -15°	
Lateral Tilt		+15° to -15°	

**Stryker reserves the right to change specifications without notice.**

Specifications listed are approximate and may vary slightly from unit to unit or by power supply fluctuations.

## WARNING / CAUTION / NOTE DEFINITION

The words WARNING, CAUTION, and NOTE carry special meanings and should be carefully reviewed.

### WARNING

Alerts the reader about a situation, which if not avoided, could result in death or serious injury. It may also describe potential serious adverse reactions and safety hazards.

### CAUTION

Alerts the reader of a potentially hazardous situation, which if not avoided, may result in minor or moderate injury to the user or patient or damage to the equipment or other property. This includes special care necessary for the safe and effective use of the device and the care necessary to avoid damage to a device that may occur as a result of use or misuse.

### Note

This provides special information to make maintenance easier or important instructions clearer.

# Symbols

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Warning, Refer to Service/Maintenance Manual



Safe Working Load Symbol

# Safety Tips and Guidelines

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Before operating this unit, it is important to read and understand all information in this manual. Carefully read and strictly follow the warnings and cautions listed on this page and the next page.



## WARNINGS

- Injury could result if the table moves during procedures or examinations or while a patient is getting on or off the table. Always engage the brakes unless the table is being moved. Push on the table to ensure the brakes are securely locked.
- Do not attempt to move the unit sideways while the steer system is engaged. It will be difficult to move and injury to the operator may result. When the pedal is in the neutral position, the steering wheel will retract and the unit can be moved in all directions.
- To avoid patient injury or damage to the unit, when moving the surgery platform, be sure the I.V. poles are lowered sufficiently to clear the tops of doors or other overhead obstructions.
- Do not rest your feet on the cover of the surgery table base. Injury may occur, especially if the litter is lowered while in a non-horizontal position.
- To avoid injury, keep hands/fingers clear of area between the litter frame and the Fowler when lowering the Fowler.
- To avoid injury, keep hands/fingers clear of the area between the litter frame and the foot section when lowering the foot section.
- Always hold the foot section when adjusting it. The foot section may rise too quickly and injury may result.
- To avoid injury, always support the patient's feet and legs when removing the foot section.
- Do not sit on the foot section. Sitting on the foot section may result in a fall and injury. When the load on the foot section exceeds 150 pounds, the foot section will lower to prevent the unit from tipping.
- To avoid patient falls and injury, always use proper patient restraints when positioning the surgery table litter in Trendelenburg or Reverse Trendelenburg or in lateral tilt.
- To avoid injury, be sure the siderail latching mechanisms are holding properly at all times.
- When repositioning the siderails, grasp the top rail to avoid potential pinch points.
- To avoid injury or damage to the equipment, do not allow the siderail to lower on its own.
- When lowering the siderail to the collapsed position, keep extremities of patients and staff away from the siderail spindles or injury could occur.
- To avoid patient injury or damage to the unit, remove equipment from the foot end accessory rail before changing the position of the foot section and from the Fowler accessory rail before changing the position of the Fowler.
- To avoid patient injury or damage to the unit, remove I.V. poles from the foot end receptacles before lowering the foot section.
- Do not sit on the Foot End Back Rest. Excessive weight on the Foot End Back Rest could cause the unit to tip, resulting in injury.
- The weight of the patient's head is resting on the head piece and must be supported by the operator when the latches are released and the head piece is being positioned. Failure to adequately support the head piece while positioning the head could result in patient injury.
- To avoid possible pinch points when adjusting the head piece, keep your fingers away from the jointed areas.
- Do not reach between the side of the head extension and the articulating head piece to pull the release handle. Finger injury could result.
- The clamp-on siderails are only for use with the Foot End Back Rest. Do not use the clamp-on siderails on any accessory rail other than those on the Foot End Back Rest and do not use the clamp-on siderails with a standard foot section or the siderail may not be secure and injury could occur.
- Do not use the clamp-on siderails on opposite sides of the litter. They are designed to pivot in one direction and may not provide proper security if used on the wrong side.
- To ensure proper security for the patient, after attaching the siderail, be sure to slide it all the way to the end of the accessory rail until it hits the stop and won't go any farther.

# Safety Tips and Guidelines

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## CAUTIONS

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- When transporting the surgery table, push from the head end at the top of the Fowler frame to avoid damaging the unit.
- To avoid damage, move any equipment that may hinder motion before raising or lowering the table height and positioning the table.
- If the unit is positioned in Reverse Trendelenburg with the foot section lowered, the foot section may contact the floor. To avoid damaging the unit, raise the litter or raise the foot section to the flat position before positioning the unit in Reverse Trendelenburg.
- The weight of the I.V. bags should not exceed 40 pounds.
- Do not use the clamp-on siderails as push/pull devices or damage to the rails could occur.
- The hood may not be used for stepping.

### Note

The bottom of the brake rings should be cleaned regularly to prevent wax and/or floor remnant buildup.



# Preventative Maintenance

- \_\_\_\_\_ All fasteners secure.
- \_\_\_\_\_ Siderails move and latch properly.
- \_\_\_\_\_ Siderails stow easily and without noise (see Service Information for Lubrication Points).
- \_\_\_\_\_ Engage brake pedal and push on the stretcher to ensure all casters lock securely.
- \_\_\_\_\_ Brake pedal adjusted properly (see Service Information for Brake Adjustment).
- \_\_\_\_\_ Base release linkage functions properly with weight on unit.
- \_\_\_\_\_ Steer function works properly.
- \_\_\_\_\_ All casters secure and swivel properly.
- \_\_\_\_\_ Body restraints work properly.
- \_\_\_\_\_ I.V. pole intact and operates properly.
- \_\_\_\_\_ I.V. pole receptacle weldments secure.
- \_\_\_\_\_ Fowler operates properly.
- \_\_\_\_\_ Fowler trip bar adjusted properly (reference items K, P and AW on Fowler Assembly).
- \_\_\_\_\_ Foot section raises, lowers and latches properly.
- \_\_\_\_\_ Foot section level.
- \_\_\_\_\_ Trendelenburg/Reverse Trendelenburg operates properly.
- \_\_\_\_\_ Lateral tilt operates properly.
- \_\_\_\_\_ No rips or cracks in mattresses/Velcro® attachments.
- \_\_\_\_\_ Ground chain intact.
- \_\_\_\_\_ No leaks at hydraulic connections.
- \_\_\_\_\_ Hydraulic lift jack holds properly.
- \_\_\_\_\_ Hydraulic drop rate set properly.
- \_\_\_\_\_ Hydraulic oil level sufficient.
- \_\_\_\_\_ Lubricate as required (see Service Information for Lubrification Points).
- \_\_\_\_\_ Tighten surgery accessory rails on Fowler and seat section.
- \_\_\_\_\_ Accessories and mounting hardware in good condition and working properly.

Stretcher Serial Number:		

Completed by: \_\_\_\_\_

Date: \_\_\_\_\_

# Cleaning

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Hand wash all surfaces of the stretcher with warm water and mild detergent. **Dry thoroughly.** Do not steam clean, pressure wash, hose off or ultrasonically clean the stretcher. Using these methods of cleaning is **not** recommended and may void this product's warranty.

Suggested cleaners for stretcher surfaces:

- Quaternary Cleaners (active ingredient - ammonium chloride).
- Phenolic Cleaners (active ingredient - o-phenylphenol).
- Chlorinated Bleach Solution (5.25% - less than 1 part bleach to 100 parts water).

Avoid oversaturation and ensure the product does not stay wet longer than the chemical manufacturer's guidelines for proper disinfecting.



## CAUTION

**SOME CLEANING PRODUCTS ARE CORROSIVE IN NATURE AND MAY CAUSE DAMAGE TO THE PRODUCT IF USED IMPROPERLY.** If the products suggested above are used to clean Stryker patient care equipment, measures must be taken to insure the stretcher is wiped with a damp cloth soaked in clean water and thoroughly dried following cleaning. Failure to properly rinse and dry the stretcher will leave a corrosive residue on the surface of the stretcher, possibly causing premature corrosion of critical components. Failure to follow the above directions when using these types of cleaners may void this product's warranty.

For mattress cleaning instructions, please see the tag on the mattress, or contact the mattress manufacturer.

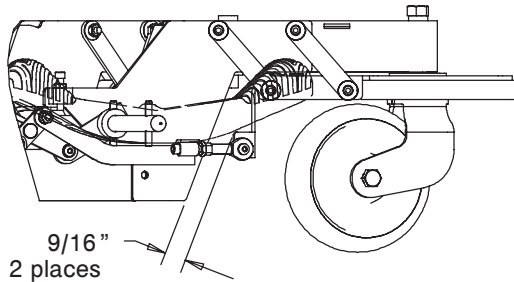
Clean Velcro® **after each use.** Saturate Velcro® with disinfectant and allow disinfectant to evaporate. (Appropriate disinfectant for nylon Velcro® should be determined by the hospital).

# Service Information

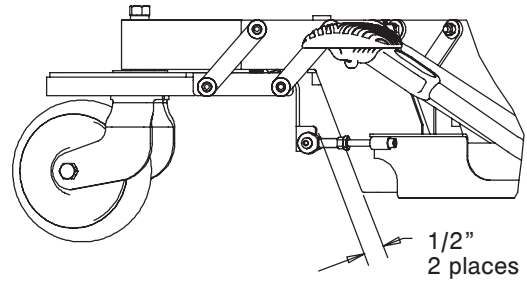
## BRAKE ADJUSTMENT

### Tools Required:

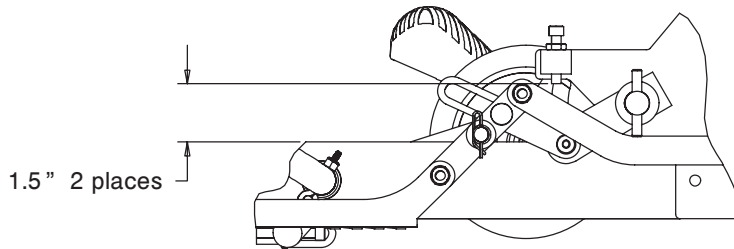
- 3/16" Allen Wrench
- 7/16" Wrench



FOOT END BRAKE ADJUSTEMENT



HEAD END BRAKE ADJUSTEMENT



### Procedure:

1. Locate the brake ring assembly.
2. To increase the brake force, loosen the 7/16" nut and use a 3/16" Allen wrench to tighten the set screw toward the tie rod until enough brake force to keep the casters from rolling or pivoting is attained.
3. To decrease the brake force, use a 3/16" Allen wrench to turn the set screw away from the tie rod.
4. Tighten the 7/16" nut.

## CASTER COVER REPLACEMENT

### Tools Required:

- 1/8" Allen Wrench

### Procedure:

1. Using a 1/8" Allen wrench, remove the screw and washer holding the caster cover to the wheel assembly.
2. Reuse the screw and washer to install the new caster cover.

# Service Information

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## BASE HOOD REMOVAL

### Tools Required:

- Phillips Screwdriver

### Procedure:

1. Engage the wheel brakes.
2. Raise the litter to the full up position.
3. Using a Phillips screwdriver, remove the four screws and 4 U-nuts holding the hood cover plate to the base frame at the head end of the unit.
4. Remove the black hood grommet around the column cover.
5. Remove the base hood.
6. Reverse the above steps to reinstall the hood.

## CHECKING HYDRAULIC FLUID LEVEL

### Tools Required:

- Standard Screwdriver
- Phillips Screwdriver
- 1/8" Allen Wrench
- 3/4" Open End Wrench
- 3/8" Open End Wrench
- 3/16" Allen Wrench
- Needle Nose Pliers 7/16" Wrench

### Procedure:

1. Using a standard screwdriver, remove the screw and handle on the Trend crank at the head end of the surgery platform (see 1033-033-130 Trend Actuator Assembly for part reference).
2. Remove the base hood assembly (see procedure above).
3. Remove the jack (see Jack Assembly Removal and Replacement).
4. Be sure there are no hydraulic leaks. If there are, jack replacement will be necessary.
5. Lower the jack to the full down position.
6. Using a 3/4" open end wrench, slowly turn the fill plug located on the side of the reservoir counterclockwise to allow excess system pressure to vent. Remove the fill plug.
7. The hydraulic fluid should be visible at the bottom of the fill hole. If it is not, add Mobil Aero HFA hydraulic fluid (Stryker part number 2020-070-475) until the fluid is visible at the bottom of the fill hole. Replace the fill plug.

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### CAUTION

Use of other types of oil may damage hydraulic units.

8. Replace the jack.
9. Reinstall the base hood.

# Service Information

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## JACK ASSEMBLY REMOVAL AND REPLACEMENT

### Tools Required:

- Standard Screwdriver
- 1/8" Allen Wrench
- 3/8" Wrench
- 3/16" Allen Wrench
- Needle Nose Pliers
- 7/16" Wrench
- Phillips Screwdriver

### Procedure:

1. Engage the wheel brakes.
2. Using a standard screwdriver, remove the screw and handle on the Trend crank at the head end of the surgery platform (see 1033–33–130 Trend Actuator Assembly for part reference).
3. To gain access to the bottom of the unit, lift the base at the foot end of the surgery platform and tip up the unit until it rests on its head end.
4. Remove the base hood (see Base Hood Removal).
5. Using needle nose pliers, remove the two extension springs on the head end pump/release pedal actuators.
6. Remove the two roll pins on the inner side of the base frame for the side pump pedal assembly.
7. Using a 7/16" wrench, remove the pump pedal linkage and release mechanism.
8. Remove the 3/16" Allen screw at the top of the jack actuator on the jack cradle support.
9. Using a 7/16" wrench, remove the two sets of nuts and bolts holding the jack assembly to the base.
10. Reverse the above procedure to install the new jack assembly.
11. To test the jack operation before returning the unit to service, pump the lift pedal to raise the jack all the way up and depress the release pedal to lower the jack fully down. Repeat several times.

## CONSTANT FLOW JACK DESCENT RATE ADJUSTMENT

### Adjustment Procedure:

1. Engage the wheel brakes.
2. Pump the litter up to full height.
3. The adjustable jack descent valve has a blue knob on the end and is located on the base of the jack (see Pedestal Lift Jack Assembly for part reference). To adjust the jack descent rate, turn the silver locking ring counterclockwise to loosen it. Turn the blue knob clockwise to increase the litter descent rate. Turn it counterclockwise to decrease the litter descent rate.
4. Adjust the valve so that the jack at the foot end of the stretcher will descend slightly faster than the jack at the head end.

# Service Information

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## ADJUSTABLE PRESSURE COMPENSATED (P.C.) VALVE REPLACEMENT

### Tools Required:

- Standard Screwdriver
- Phillips Screwdriver
- 1/8" Allen Wrench
- 13/16" Wrench
- 3/8" Wrench

### Replacement Procedure:

1. Using a standard screwdriver, remove the screw and handle on the Trend crank at the head end of the surgery platform (see 1033-0++33-130 Tendelenburg Actuator assembly for part reference).
2. Remove the base hood assembly (see Base Hood Removal).
3. Remove the jack assembly (see Jack Assembly Removal and Replacement)
4. Push down on the jack actuator to put the jack in the full down position.
5. Using a 13/16" wrench, remove the adjustable P.C. valve.
6. Check for any contaminants in the valve and in the jack base.
7. Install a new P.C. valve. Moisten the O-ring seal with hydraulic fluid to ensure a good seal.
8. Tighten the valve manually and then an additional 1/8-1/4 turn with 13/16" wrench. **Do not over -tighten** or damage may occur to the O-ring seal.
9. Reinstall the jack assembly
10. To test the jack operation before returning the unit to service, pump the lift pedal to raise the jack all the way up and depress the release pedal to lower the jack fully down. Repeat several times.
11. Adjust the jack descent rate, if necessary (reference procedure above).
12. Check for any hydraulic fluid leaks before replacing the base hood.

## PNEUMATIC CYLINDER REPLACEMENT

### Tools Required:

- Standard Screwdriver
- 3/8" Wrench
- 1/8" Allen Wrench
- 5/32" Allen Wrench
- 7/16" Wrench

### Replacement Procedure:

1. Engage the wheel brakes.
2. Using a standard screwdriver, remove the screw and handle on the lateral tilt assembly at the head end of the surgery platform.
3. Remove the base hood assembly (see Base Hood Removal).
4. Using a 5/32" Allen wrench and a 7/16" wrench, remove the bolts and nuts holding the pneumatic cylinder(s) to the fifth wheel assembly and remove the cylinder(s).
5. Reuse the bolts and nuts to install the new pneumatic cylinder(s).
6. Replace the base hood.

## LITTER REMOVAL

### Tools Required:

- 7/32" Hex Allen Wrench
- 9/16" Open End Wrench

### Procedure:

1. Engage the wheel brakes.
2. Lower the litter to the full down position.
3. Using a 7/32" hex Allen wrench and a 9/16" open end wrench, remove the eight Allen bolts and Nylock nuts holding the litter frame to the lateral tilt assembly.
4. With the assistance of another person, lift the litter off the lateral tilt assembly and carefully set it aside.
5. Reverse the above procedure to reinstall the litter.

## TREND ACTUATOR ASSEMBLY REMOVAL

### Tools Required:

- 5/8" Hex Allen Wrench
- Needle Nose Pliers

### Procedure:

1. Engage the wheel brakes.
2. Using needle nose pliers, remove the rue ring and clevis pin holding the Trend actuator assembly to the outer box assembly.
3. Using a 5/8" hex Allen wrench, remove the two Allen bolts holding the Trend actuator assembly to the lateral tilt assembly.
4. Reverse the above procedure to reinstall.

## LATERAL TILT ASSEMBLY REMOVAL

### Tools Required:

- Needle Nose Pliers
- 7/32" Hex Allen Wrench
- 9/16" Open End Wrench

### Procedure:

1. Engage the wheel brakes.
2. Lower the litter to the full down position.
3. Remove the litter (see procedure above).
4. Using needle nose pliers, remove the rue ring from the left or right side of the outer box assembly and pull out the trend pivot shaft.
5. Lift the lateral tilt assembly off the base assembly.
6. Reverse the above procedure for reassembly.

# Service Information

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## OUTER BOX ASSEMBLY REMOVAL

### Tools Required:

- Needle Nose Pliers
- 7/32" Hex Allen Wrench
- 9/16" Open End Wrench
- 5/32" Hex Allen Wrench
- 7/16" Wrench

### Procedure:

1. Engage the wheel brakes.
2. Lower the litter to the full down position.
3. Remove the litter (see Litter Removal).
4. Remove the lateral tilt assembly (see procedure above).
5. Using a 5/32" hex Allen wrench and a 7/16" wrench, **loosen but do not completely remove** the ten Nylock nuts and six Allen screws holding the gear racks on the outer box assembly.
6. Lift the outer box assembly off the base assembly.
7. Reverse the above procedure for reassembly.

## LIFT GEAR REPLACEMENT

### Required Tools:

- Needle Nose Pliers
- 7/32" Hex Allen Wrench
- 9/16" Open End Wrench
- 5/32" Hex Allen Wrench
- 7/16" Wrench
- T27 Torx Wrench

### Procedure:

1. Engage the wheel brakes.
2. Remove the litter (see Litter Removal).
3. Remove the lateral tilt assembly (see Lateral tilt Assembly Removal)
4. Remove the outer box assembly (see procedure above)
5. Remove the T27 Torx head screw holding the lift gear on the gear shaft.
6. Reverse the above steps to install the new gear.



## SIDERAIL TENSION ADJUSTMENT

### Tools Required:

- 1/4" Hex Allen Wrench
- 1/2" Open End Wrench

### Adjustment Procedure:

1. Engage the wheel brakes.
2. Using a 1/2" open end wrench, tighten or loosen the Nylock nut on the inside of the litter frame at the siderail mounting point.
3. Using a 1/4" Allen wrench, tighten or loosen the four Allen screws on the siderail timing link until the desired tension is achieved.

## PNEUMATIC FOWLER ADJUSTMENT

### Tools Required:

- 5/32" Hex Allen Wrench
- 1/2" Open End Wrench

### Adjustment Procedure:

1. Engage the wheel brakes.
2. For easier access, move the Fowler to 75° or higher.
3. Using a 1/2" open end wrench, loosen the nuts in the actuator arms on the end of the trip bar.
4. To adjust the Fowler, use a 5/32" hex Allen wrench to turn the Allen set screws 1 to 2 turns counterclockwise if the Fowler will not move or 1 to 2 turns clockwise if the Fowler will not hold its position.
5. Retighten the nuts. Be sure the Fowler will travel from flat to 90° and down again and will hold its position when weight is applied before returning the unit to service.

## FOOT SECTION LATCH ADJUSTMENT

### Tools Required:

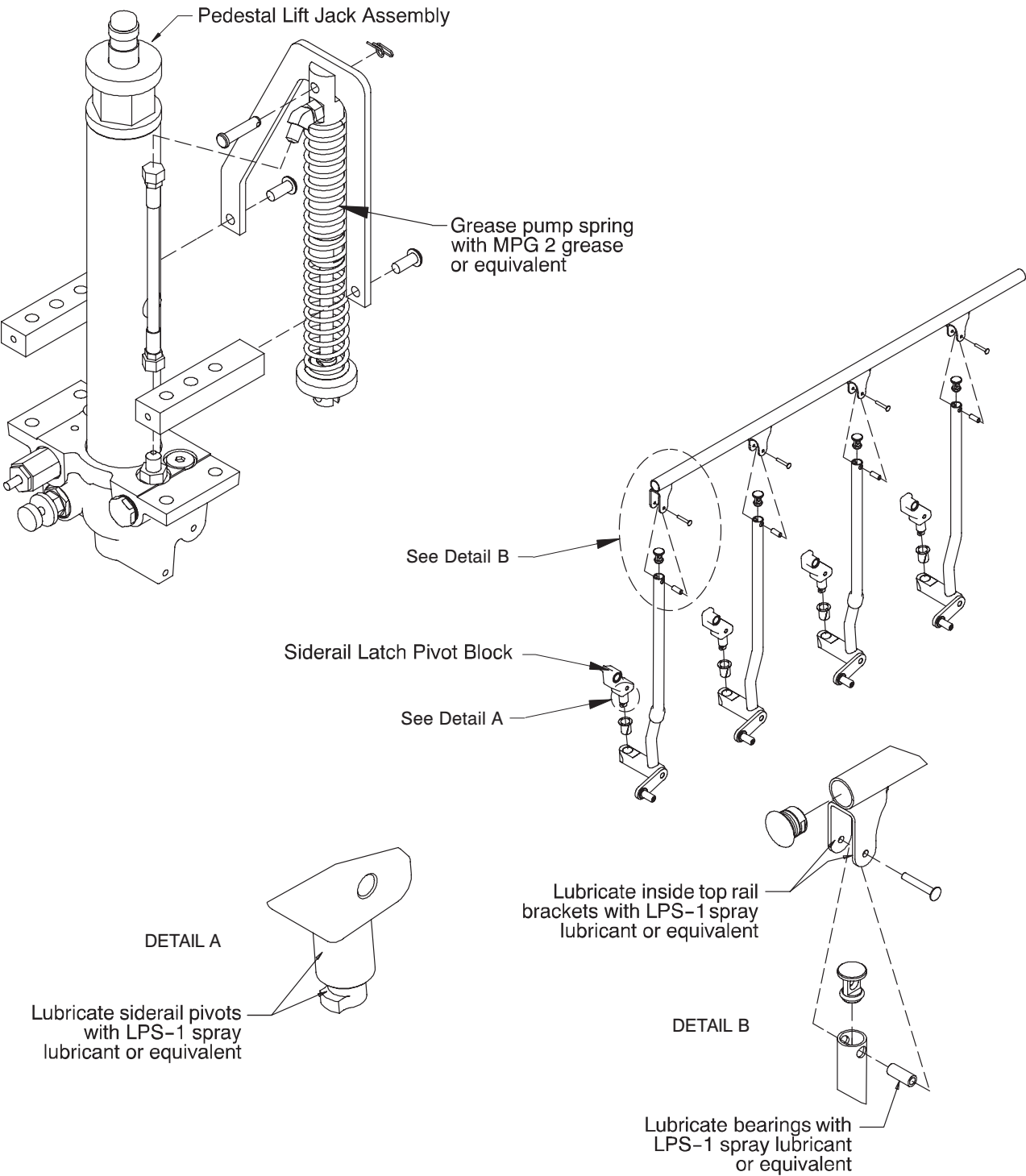
- 3/32" Hex Allen Wrench

### Adjustment Procedure:

1. Engage the wheel brakes.
2. Remove the foot section from the unit and turn it over.
3. Using a 3/32" hex Allen wrench, loosen the Allen screw on the red release handle.
4. Move the handle until the desired locking force is achieved.
5. Tighten the Allen screw.

# Service Information

## LUBRICATION POINTS



# Quick Reference Replacement Parts List

## Note

The parts and accessories listed on this page are all currently available for purchase. Some of the parts identified on the assembly drawing parts in this manual may not be individually available for purchase. Please call Stryker Customer Service USA: 1-800-327-0770 (Option 2), Canada: 1-888-233-6888 for availability and pricing.

Part Name	Part Number
Air Delivery/Drape Support Assembly	1068-168-000
Direct Clamp	1068-054-010
Foot Board/Foot Extender Assembly	1033-130-010
Gas Spring, Fifth Wheel	5010-040-010
Gas Spring, Fowler & Foot Section	0360-031-077
Hydraulic Oil, Mobil Aero HFA - 1 Quart	2020-070-475
Jack Service Kit	1033-700-003
Jack Pressure Control (P.C.) Valve	5050-070-050
Jack Pump Assembly	1033-001-070
Label, Brake/Steer Pedal, Left Side	1033-090-025
Label, Brake/Steer Pedal, Right Side	1033-090-026
Label, Descent Pedal, Left Side	1033-090-030
Label, Descent Pedal, Right Side	1033-090-028
Label, "Do Not Sit on Foot Section"	1033-090-034
Label, Pump Pedal, Left Side	1033-090-029
Label, Pump Pedal, Right Side	1033-090-027
Label, Trendelenburg	1033-090-031
Mattress Assembly, 3" Ultra-Comfort, Foot Section	1033-041-020
Mattress Assembly, 3" Ultra-Comfort, Fowler/Seat Section	1033-041-010
Mattress Assembly, 3" Ultra-Comfort Set	1033-041-001
Pad, Knee/Gatch	1033-136-002
Pedal, "Butterfly" Brake/Steer	1033-001-233
Pedal, Pump, Plastic	1033-001-240
Perineal Pad 3" Cushion	1033-041-030
Restraint Strap, Ankle	0946-043-100
Restraint Strap, Body	0390-019-000
Restraint Strap, Chest	1010-058-000
Restraint Strap, Wrist	0946-044-100
Restraint Straps, Full Patient Security Package	1010-077-000
Siderail Pads	1010-052-000
Wheel Assembly	1033-001-225
Wheel Covers (set of 4)	1033-001-301

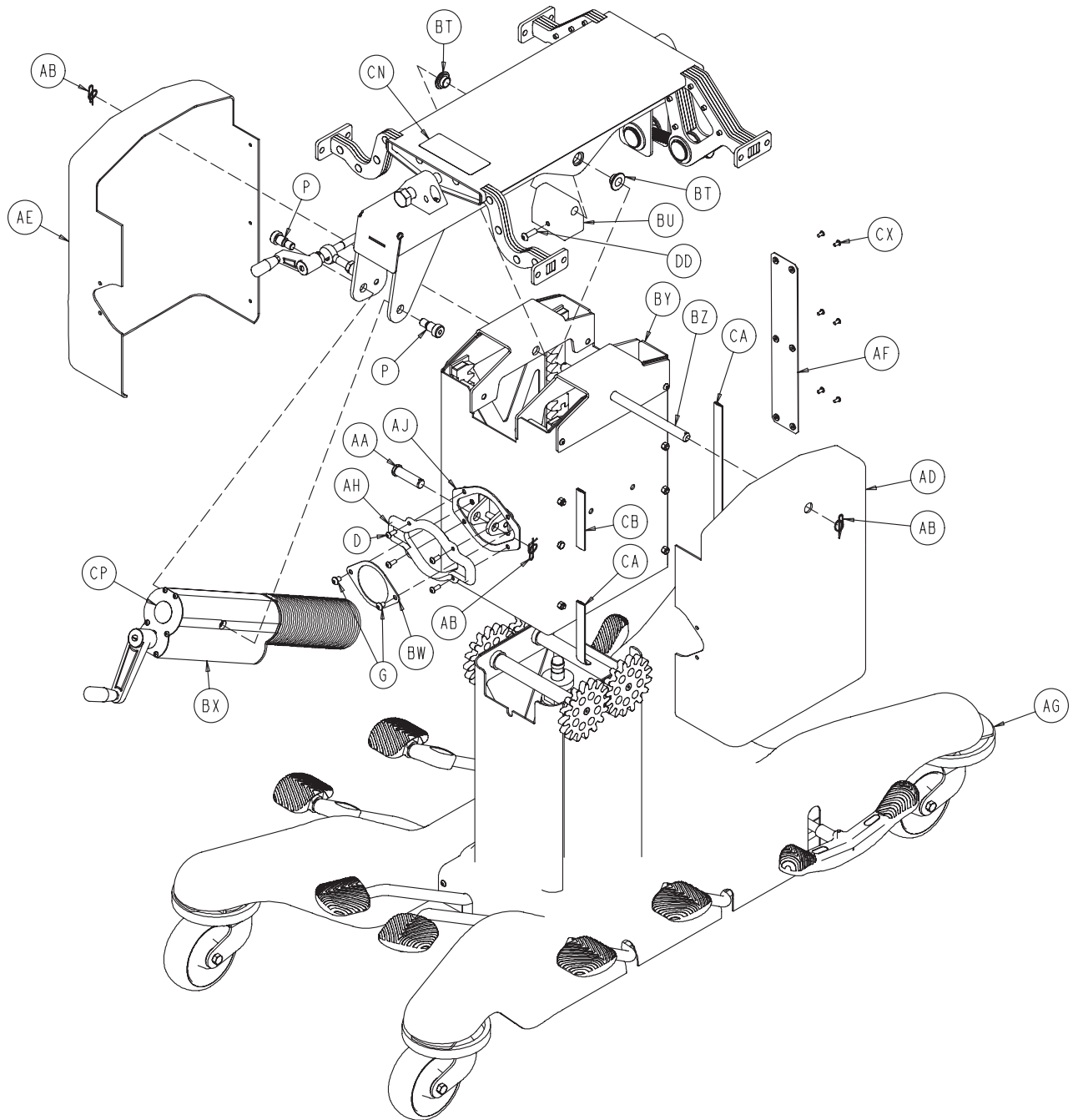
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# Notes

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# Common Components

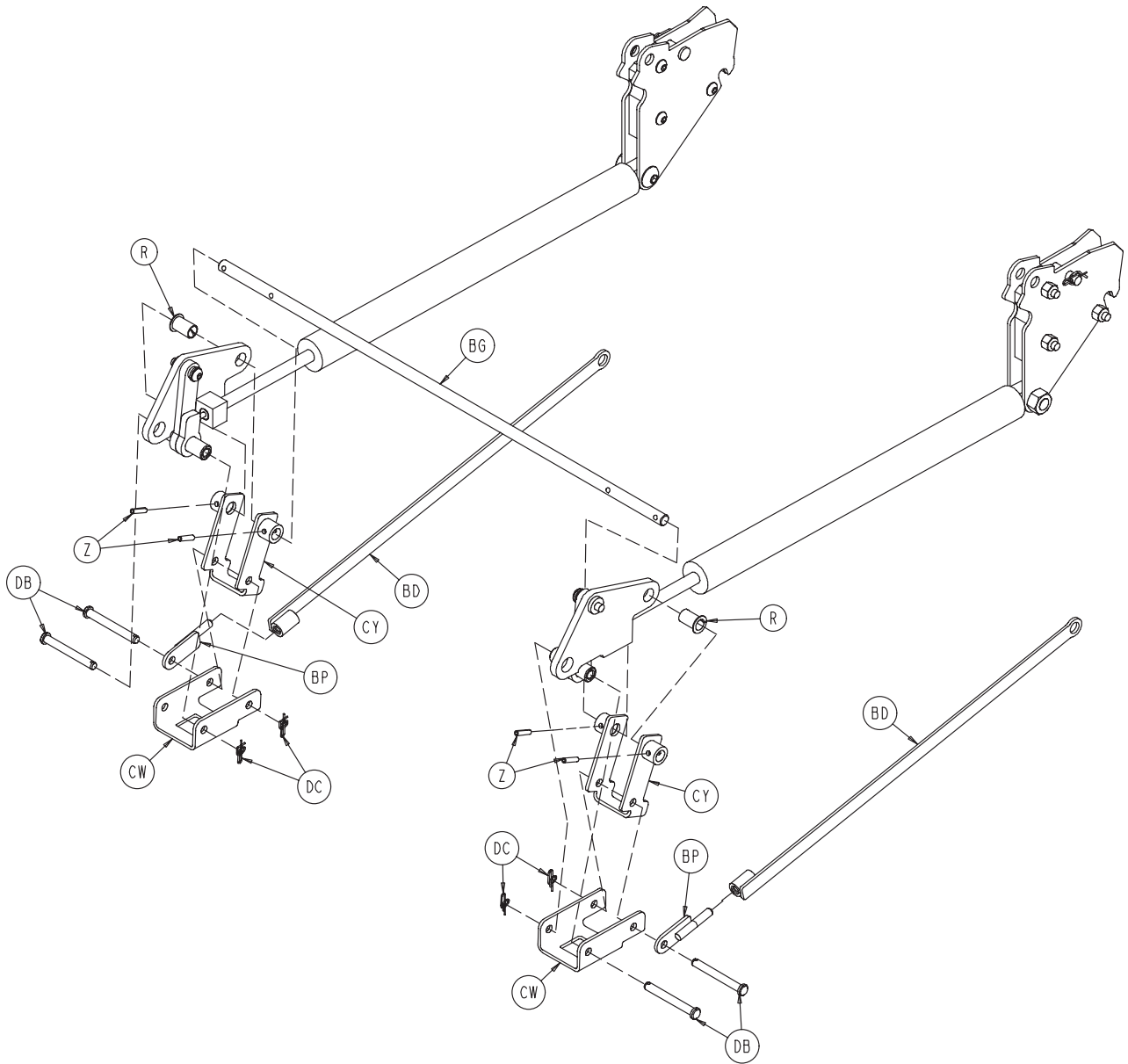
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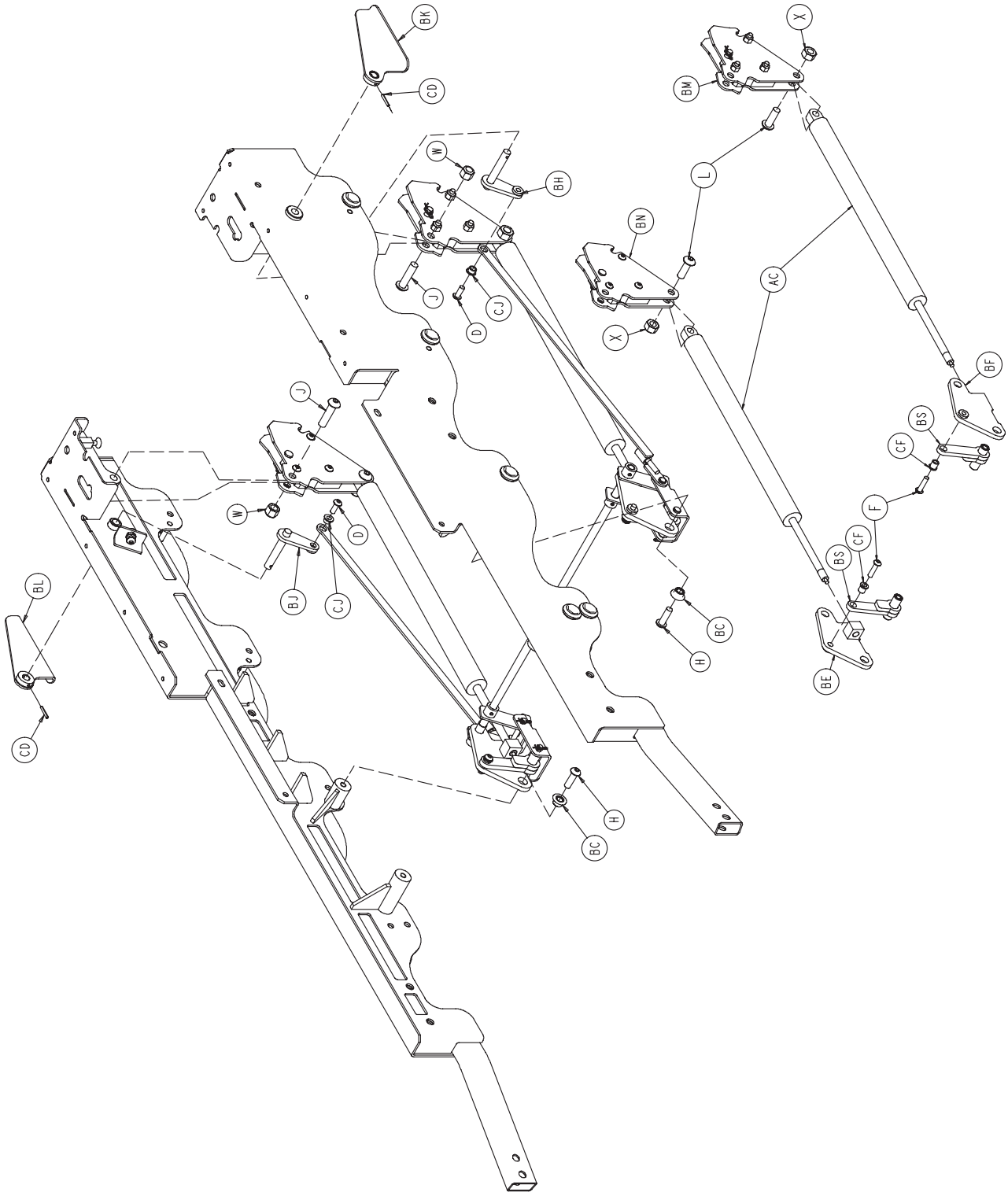
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# Common Components

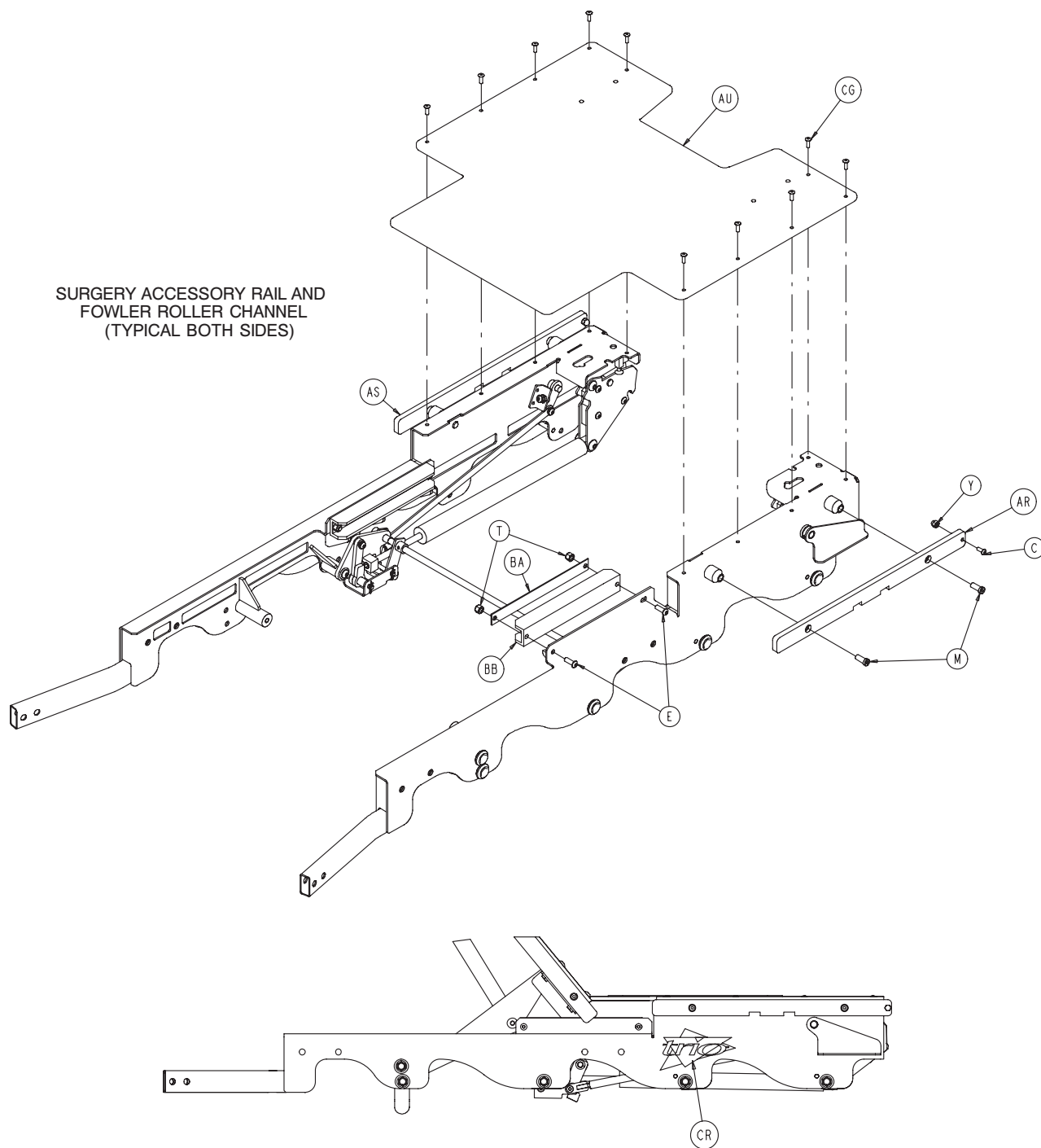


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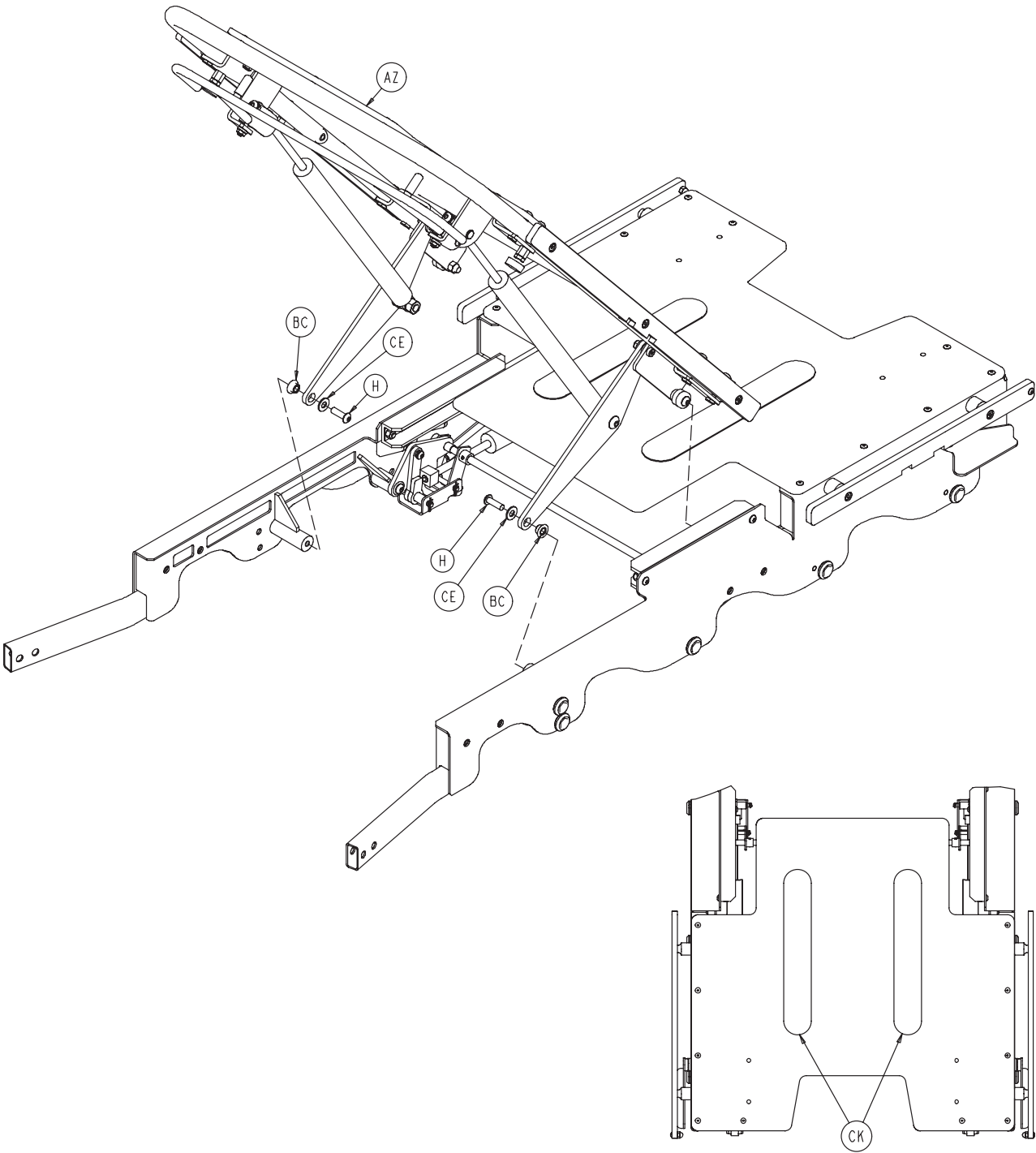




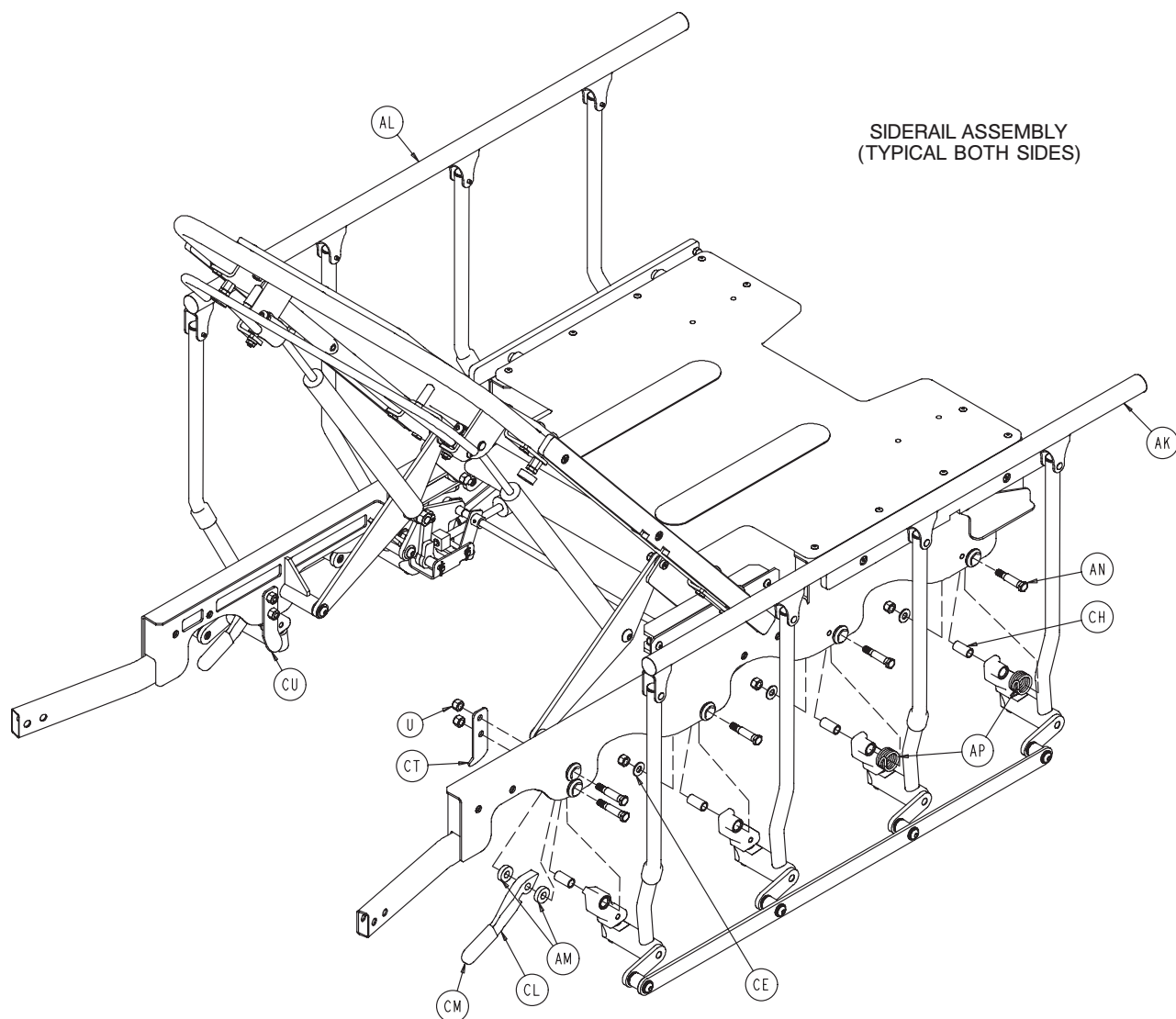
# Common Components



# Common Components



# Common Components

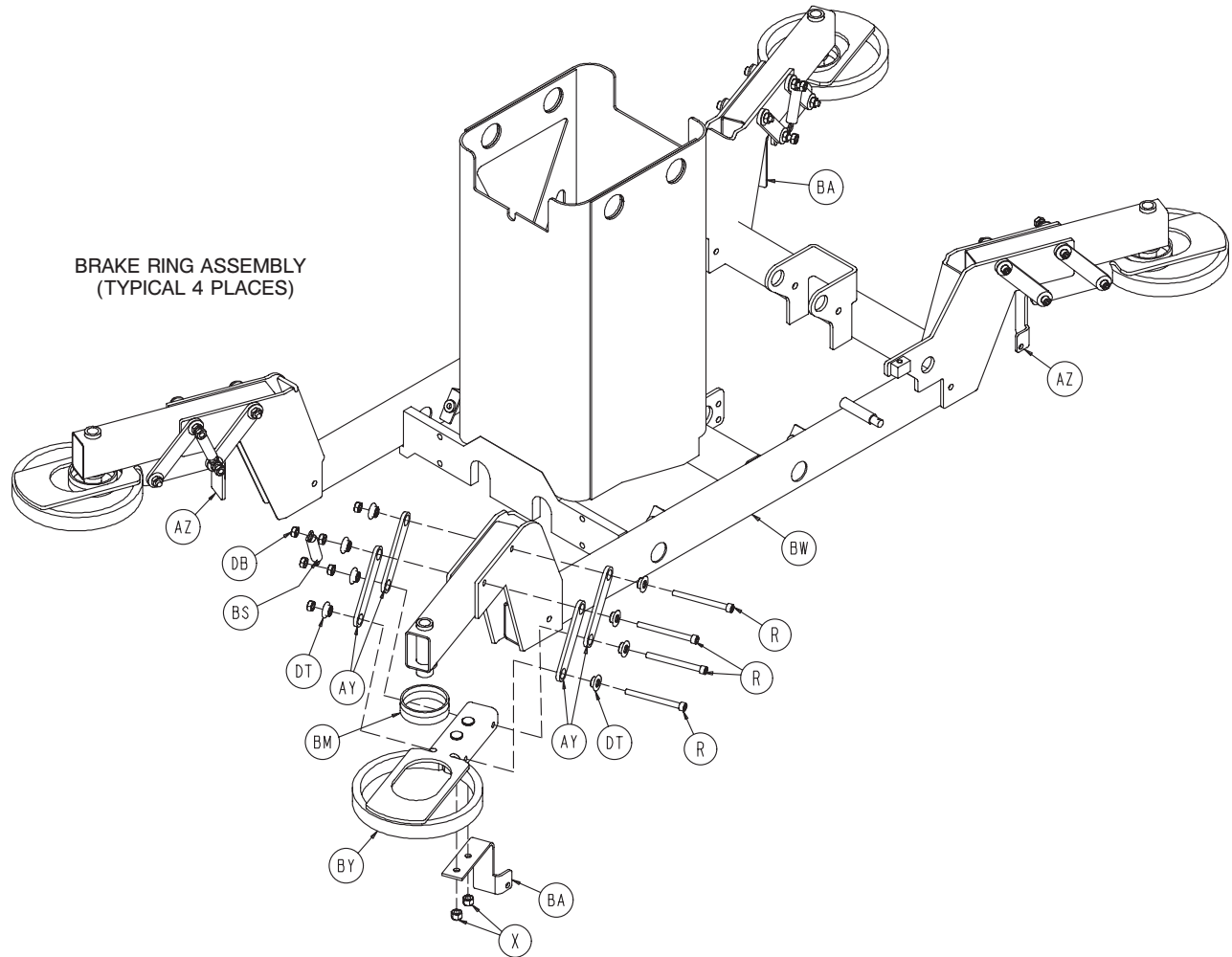


# Common Components

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	0001-001-000	Flat Hd. Socket Screw	2	BC	1033-031-071	Fowler Link Bushing	4
C	0004-356-000	But. Hd. Cap Screw	2	BD	1033-032-420	Foot Release Link	2
D	0004-156-000	But. Hd. Cap Screw	6	BE	1033-032-430	Ft. Cylinder Rel. Block, Rt.	1
E	0004-358-000	But. Hd. Cap Screw	6	BF	1033-032-435	Ft. Cylinder Rel. Block, Lt.	1
F	0004-359-000	But. Hd. Cap Screw	2	BG	1033-032-436	Ft. Rel Handle. Cross Rod	1
G	0004-479-000	But. Hd. Cap Screw	2	BH	1033-032-540	Ft.Hand. Rel. Timing, Rt.	1
H	0004-363-000	But. Hd. Cap Screw	4	BJ	1033-032-545	Ft.Hand. Rel. Timing, Lt.	1
J	0004-366-000	But. Hd. Cap Screw	2	BK	1033-032-140	Foot Release Handle, Rt.	1
K	0004-145-000	But. Hd. Cap Screw	8	BL	1033-032-145	Foot Release Handle, Lt.	1
L	0004-369-000	But. Hd. Cap Screw	2	BM	1033-032-110	Foot Receptacle Ass'y, Rt.	1
M	0004-558-000	Low Soc. Hd. Cap Scr.	4		1033-032-590	Foot/Fowler Recept., Rt.	1
P	0008-059-000	Soc. Hd. Shoulder Screw	2	BN	1033-032-115	Foot Receptacle Ass'y, Lt.	1
R	0052-815-000	Nyliner	2		1033-032-595	Foot/Fowler Recept., Lt.	1
S	0015-066-000	Hex Jam Nut	2	BP	1033-032-560	Foot Release Adjust	2
T	0016-122-000	Nylock Nut	4	BS	1033-032-580	GS Lever	2
U	0016-123-000	Nylock Nut	10	BT	1033-033-026	Trend Flange Bearing	2
W	0016-124-000	Nylock Nut	10	BU	1033-033-031	Jack Trend Pivot Block	1
X	0016-126-000	Hex Nylock Nut	2	BW	1033-033-038	Tr. Bellows Outer Box Plate	1
Y	0017-023-000	Acorn Nut	2	BX	1033-033-130	Trend Actuator Assembly	1
Z	0026-314-000	Slotted Spring Pin	4	BY	1033-034-001	Outer Box Assembly	1
AA	0026-317-000	Clevis Pin	1	BZ	1033-034-021	Trend Pivot Shaft	1
AB	0027-024-000	Rue Ring Cotter	3	CA	1033-001-232	15.5" Extrusion Profile	1
AC	0360-031-077	Gas Cylinder	2	CB	1033-001-232	5.50" Extrusion Profile	1
AD	1033-001-004	Outer Box Cover, Right	1	CC	1033-001-232	4.75" Extrusion Profile	1
AE	1033-001-005	Outer Box Cover, Left	1	CD	0026-006-000	Spring Pin	2
AF	1033-001-009	O. B. Cov. Attach. Strip	1	CE	0011-447-000	Washer	8
AG	1033-001-010	Base Assembly	1	CF	0081-327-000	Flange Bearing	2
AH	1033-001-045	Cover/Interface Bellows	1	CG	0025-133-000	Blind Rivet	10
AJ	1033-001-046	Bellows/Cover Plate	1	CH	0081-229-000	Bearing	8
AK	1033-020-200	Siderail Assembly, Right	1	CJ	0081-293-000	Flange Bearing	2
AL	1033-020-205	Siderail Assembly, Left	1	CK	7900-001-102	12" Velcro® Pile	2
AM	1033-020-240	Latch Stop	4	CL	1033-020-241	Latch Plate	2
AN	1033-020-233	Spindle Bolt	10	CM	1033-020-237	Latch Cover	2
AP	1033-020-235	Siderail Spring	4	CN	1033-090-021	Specification Label	1
AR	1033-030-031	Seat Surgery Acc. Rail, Rt.	1		1033-090-121	International Spec. Label	1
	1033-630-031	Int. Surgery Acc. Rail, Rt.	1	CP	1033-090-031	Trend Label	1
AS	1033-030-032	Seat Surgery Acc. Rail, Lt.	1		1033-090-131	International Trend Label	1
	1033-630-032	Int. Surgery Acc. Rail, Lt.	1	CR	1033-090-024	Trio® Logo Label	2
AU	1033-030-434	Seat Skin	1	CT	1033-020-151	Siderail Stop Brkt., Right	1
AX	1033-030-400	Litter Frame Weldment, Rt.	1	CU	1033-020-152	Siderail Stop Brkt., Left	1
AY	1033-030-405	Litter Frame Weldment, Lt.	1	CW	1033-032-571	Relay Bracket	2
AZ	1033-031-010	Fowler Assembly	1	CX	004-073-000	But. Hd. Cap Screw	6
BA	1033-031-029	Fowler Roller Rub Strip	2	CY	1033-032-440	Shaft Pivot Bracket	2
BB	1033-031-031	Fowler Roller Channel	2	DB	0026-334-000	Clevis Pin	4
				DC	0027-020-000	Rue Ring Cotter	4
				DD	0004-484-000	But. Hd. Cap Screw	1

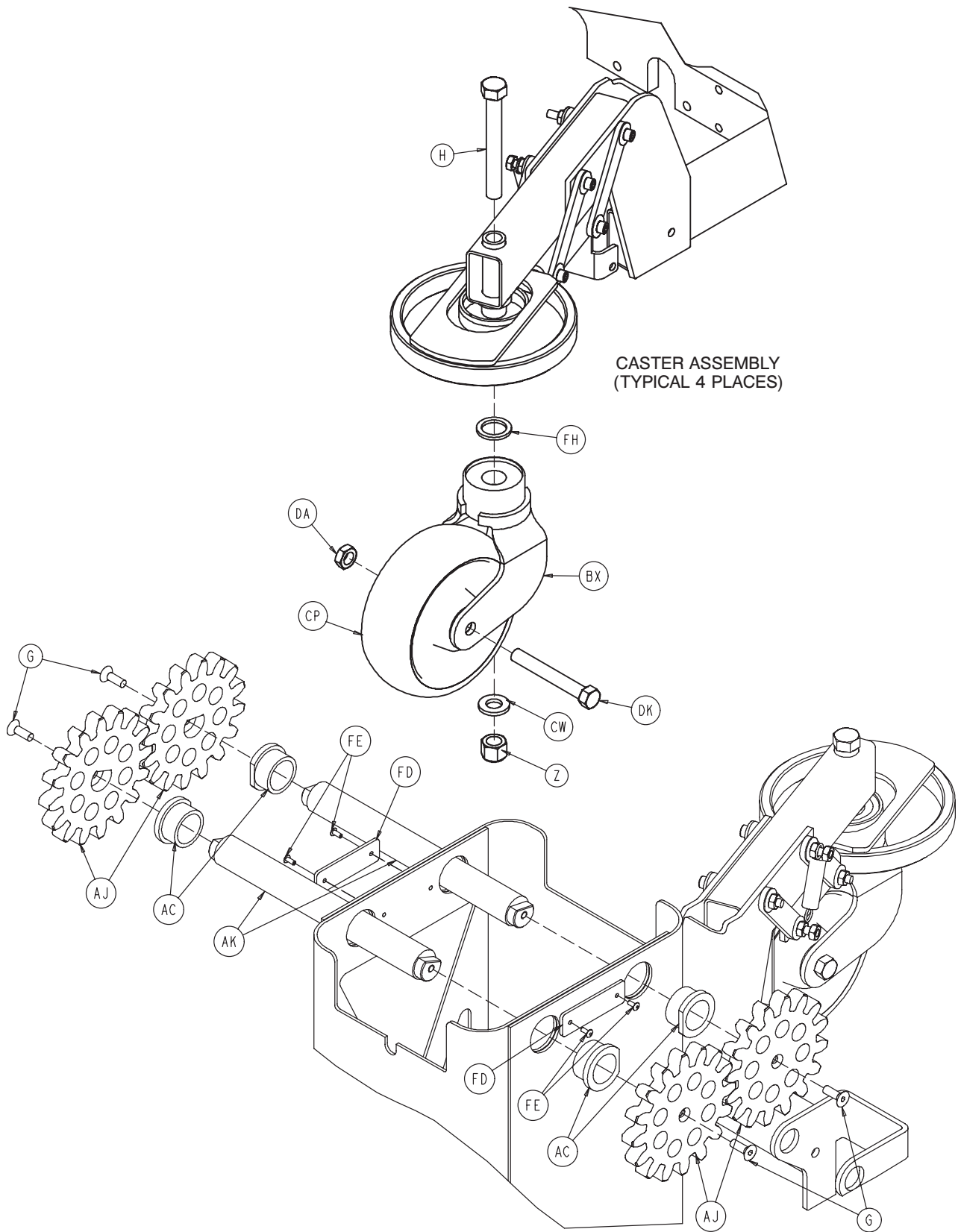
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For Reference Only: Part Number 1033-1-10

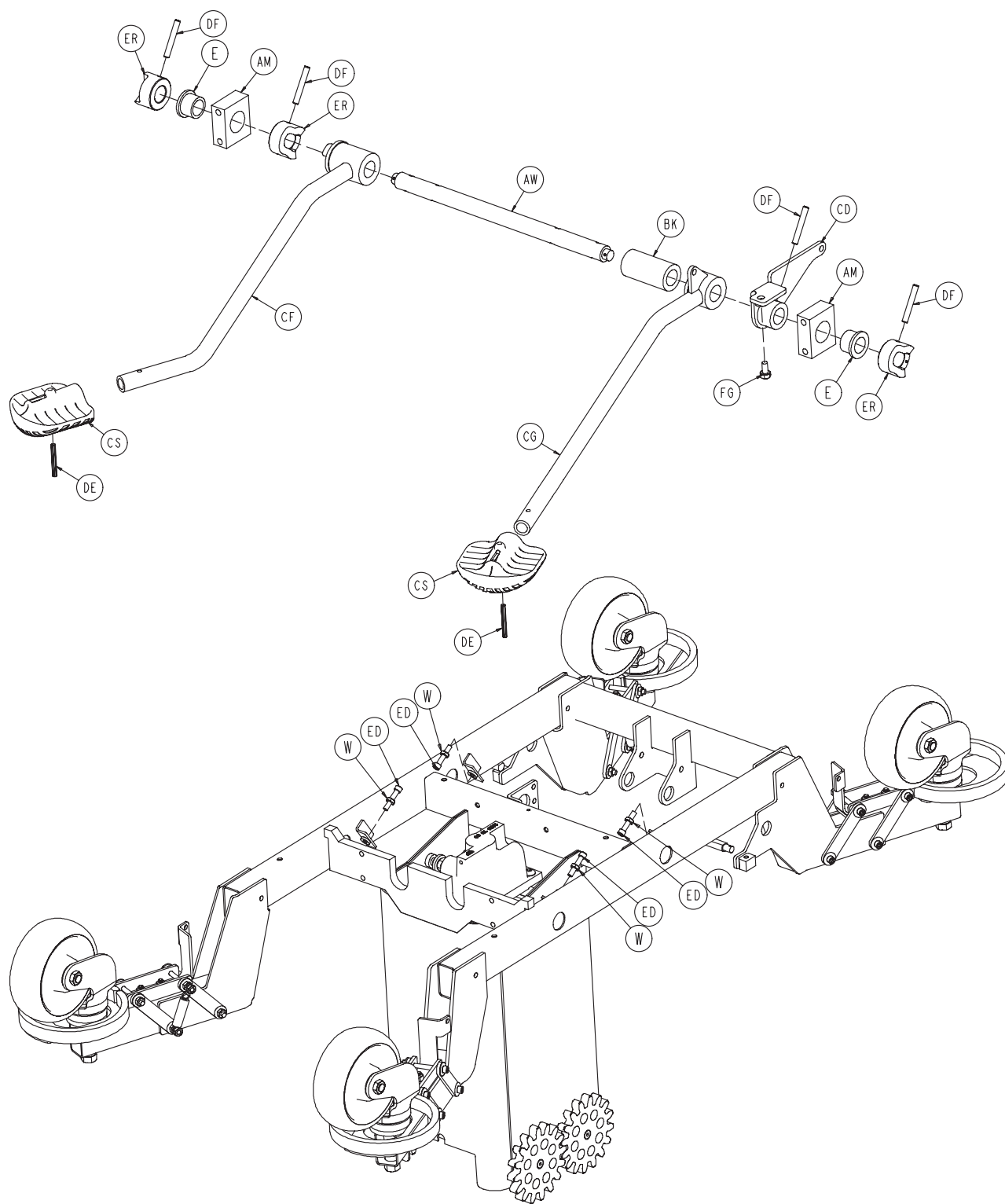


[Return To Table of Contents](#)

# Base Assembly



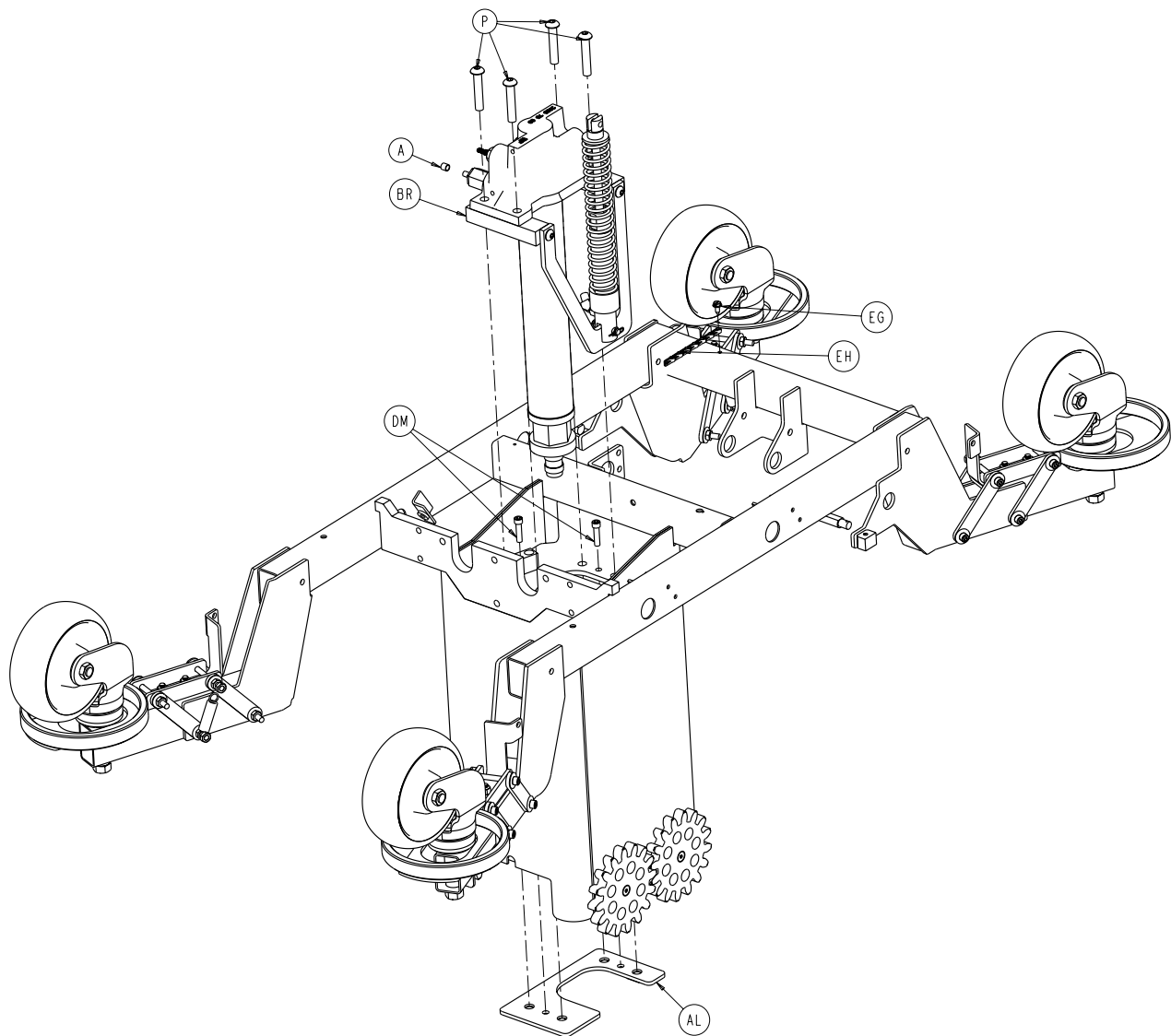
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[Return To Table of Contents](#)

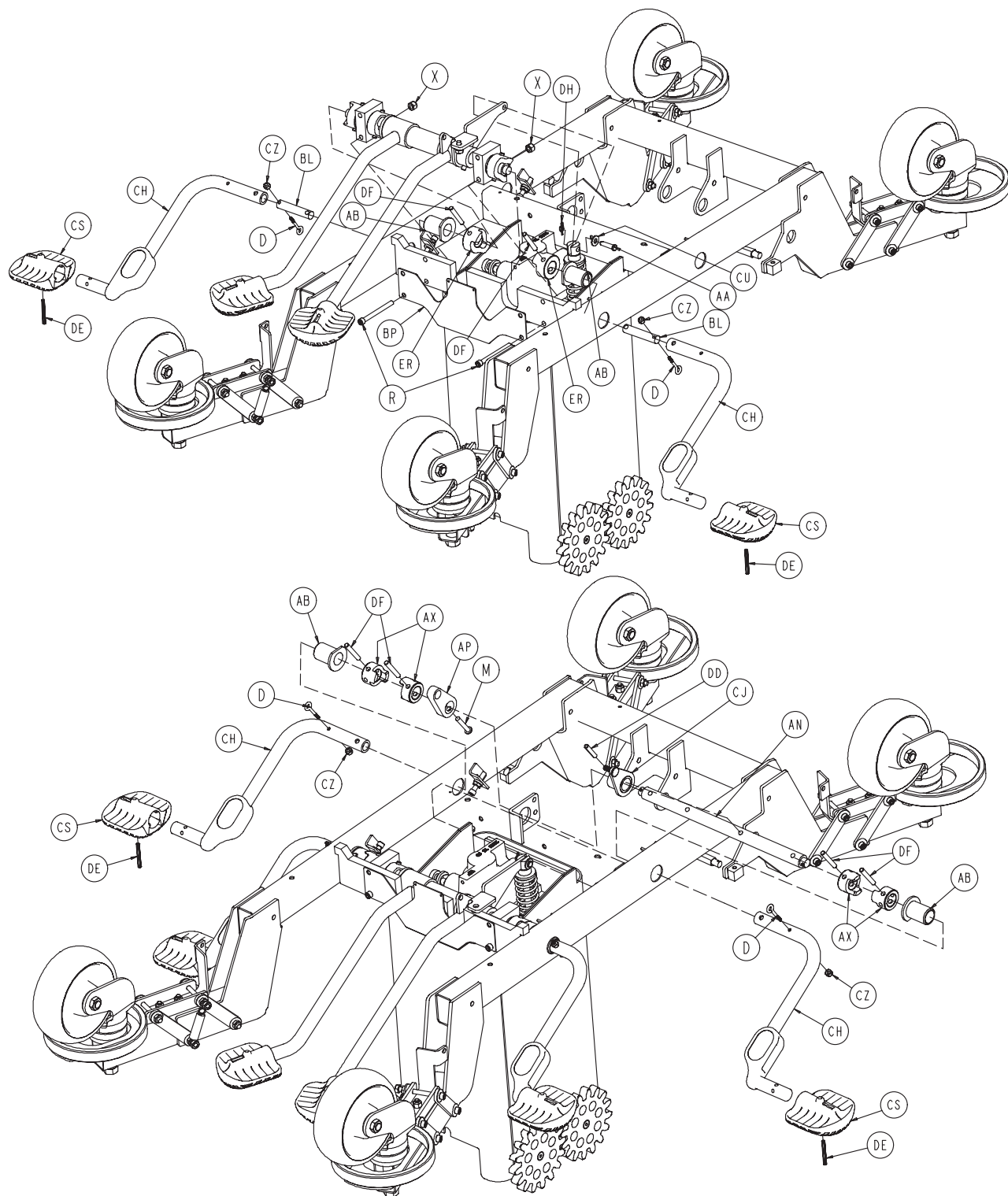
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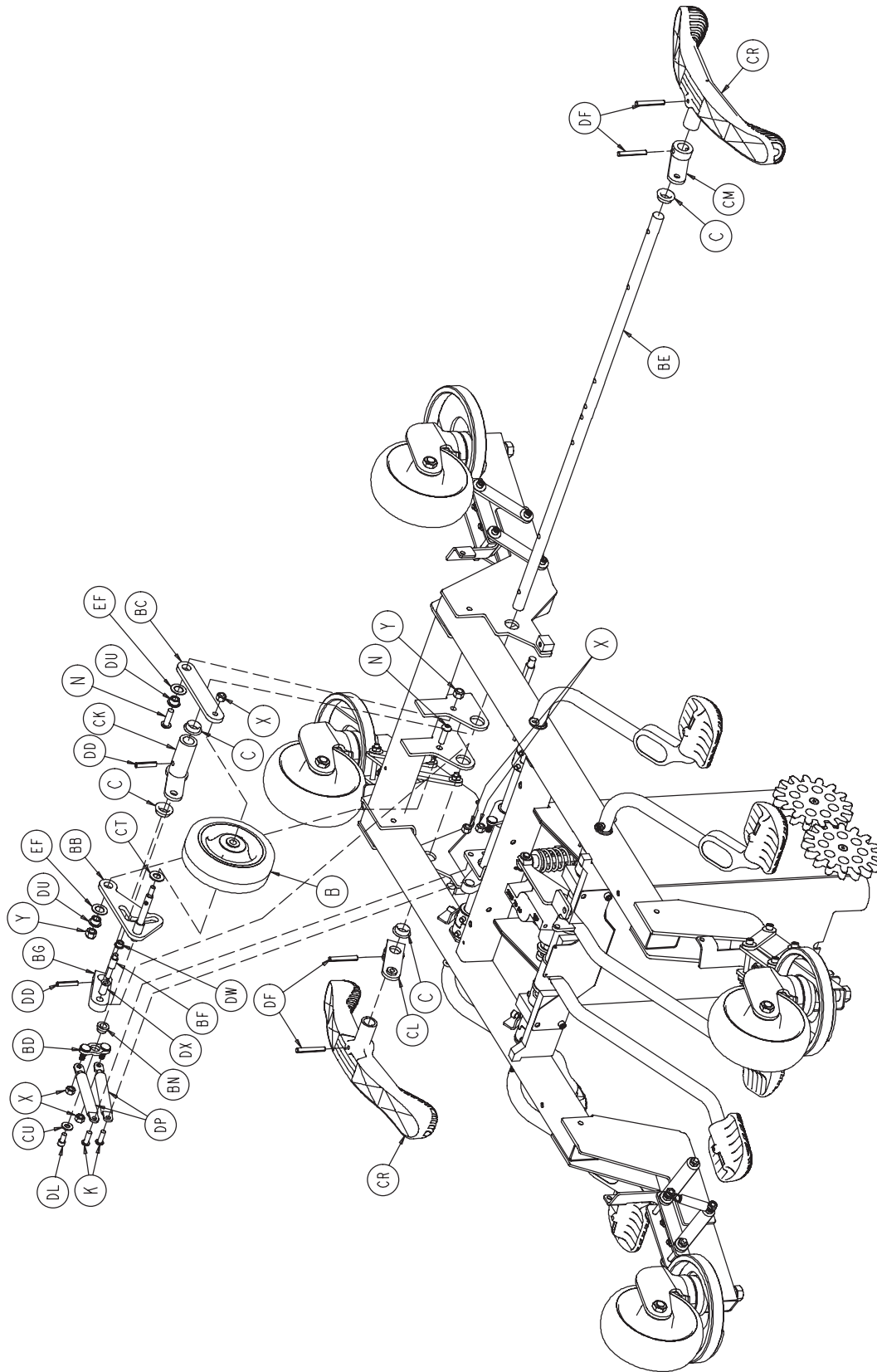


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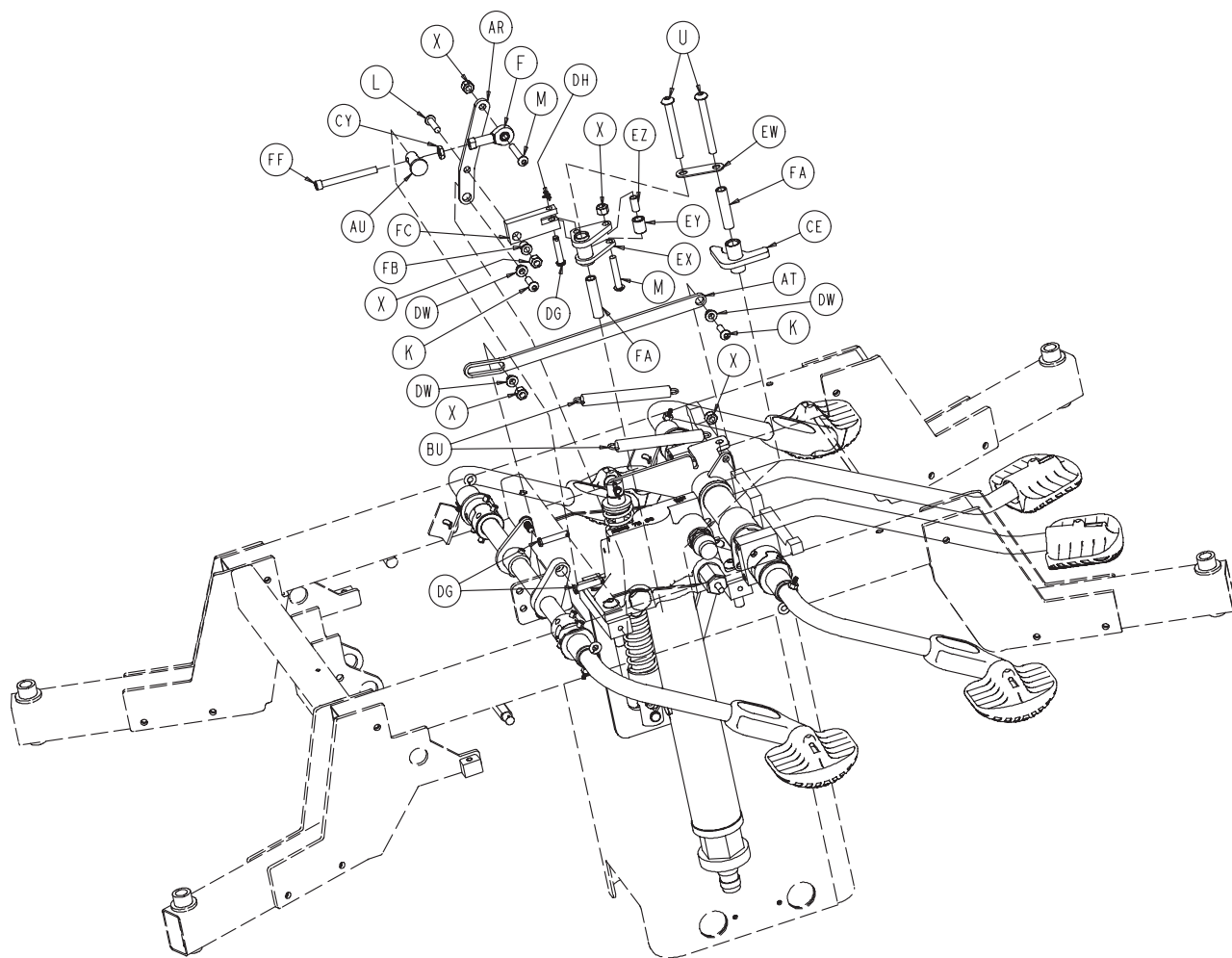


[Return To Table of Contents](#)

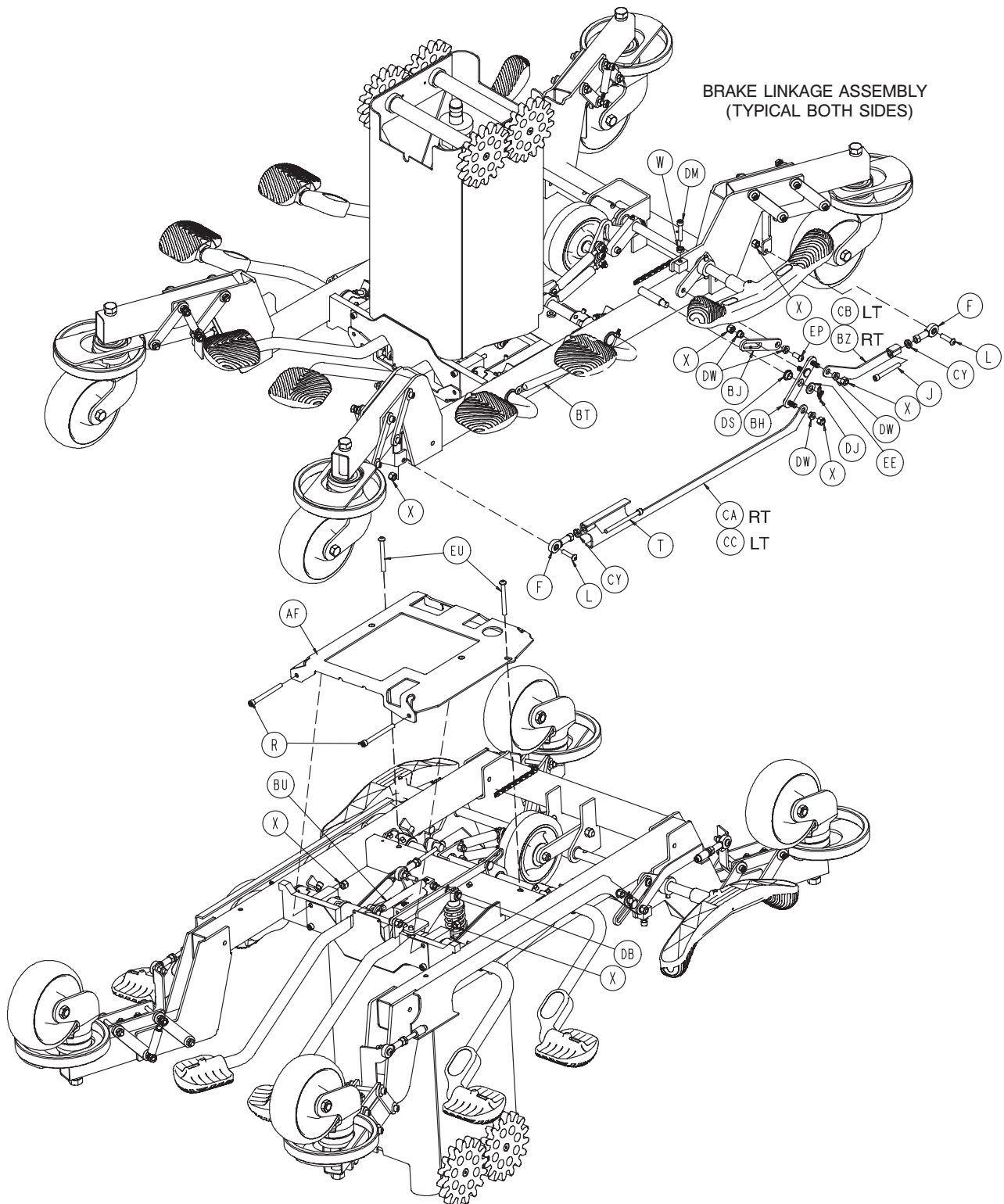
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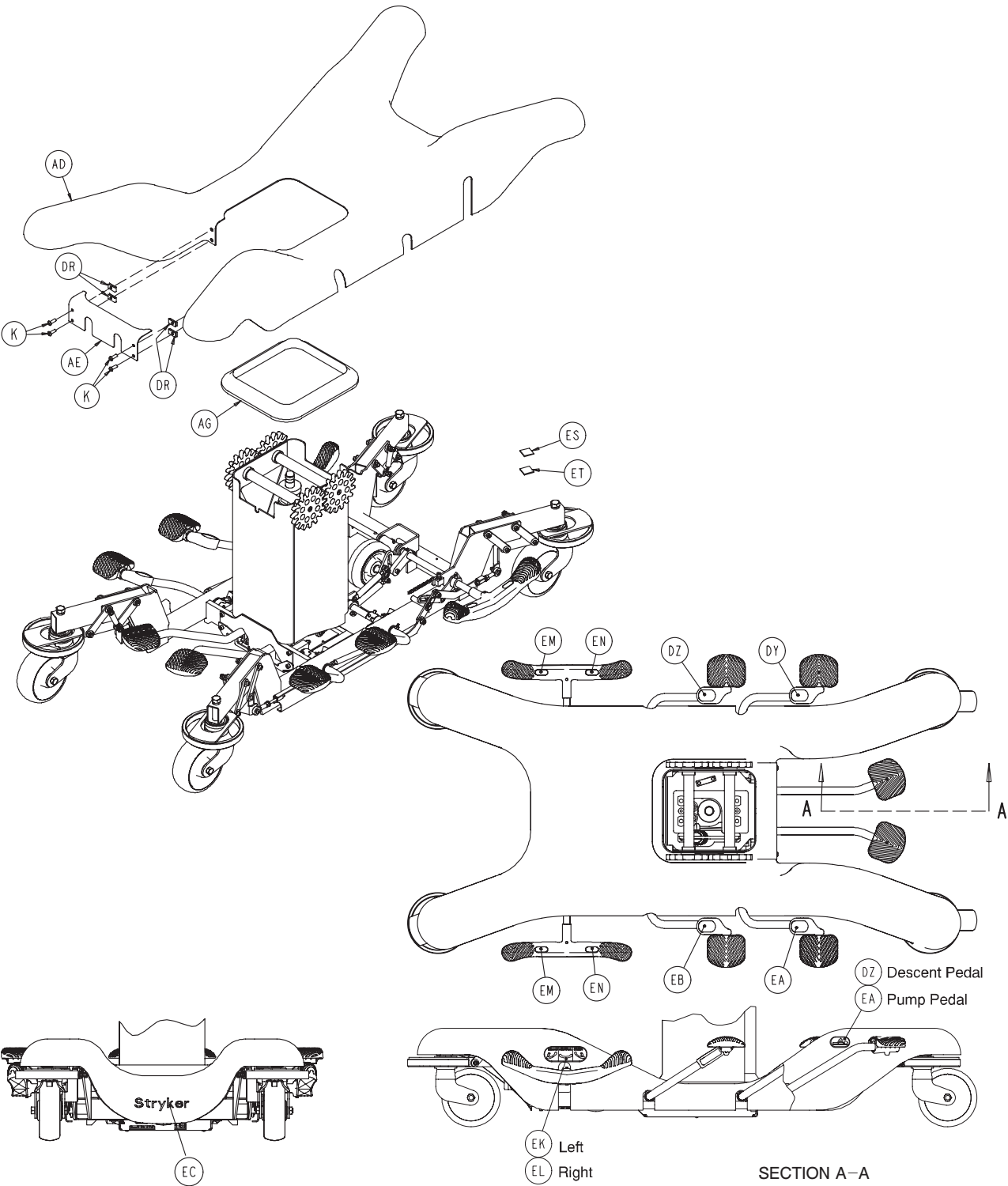
# Base Assembly



# Base Assembly



# Base Assembly



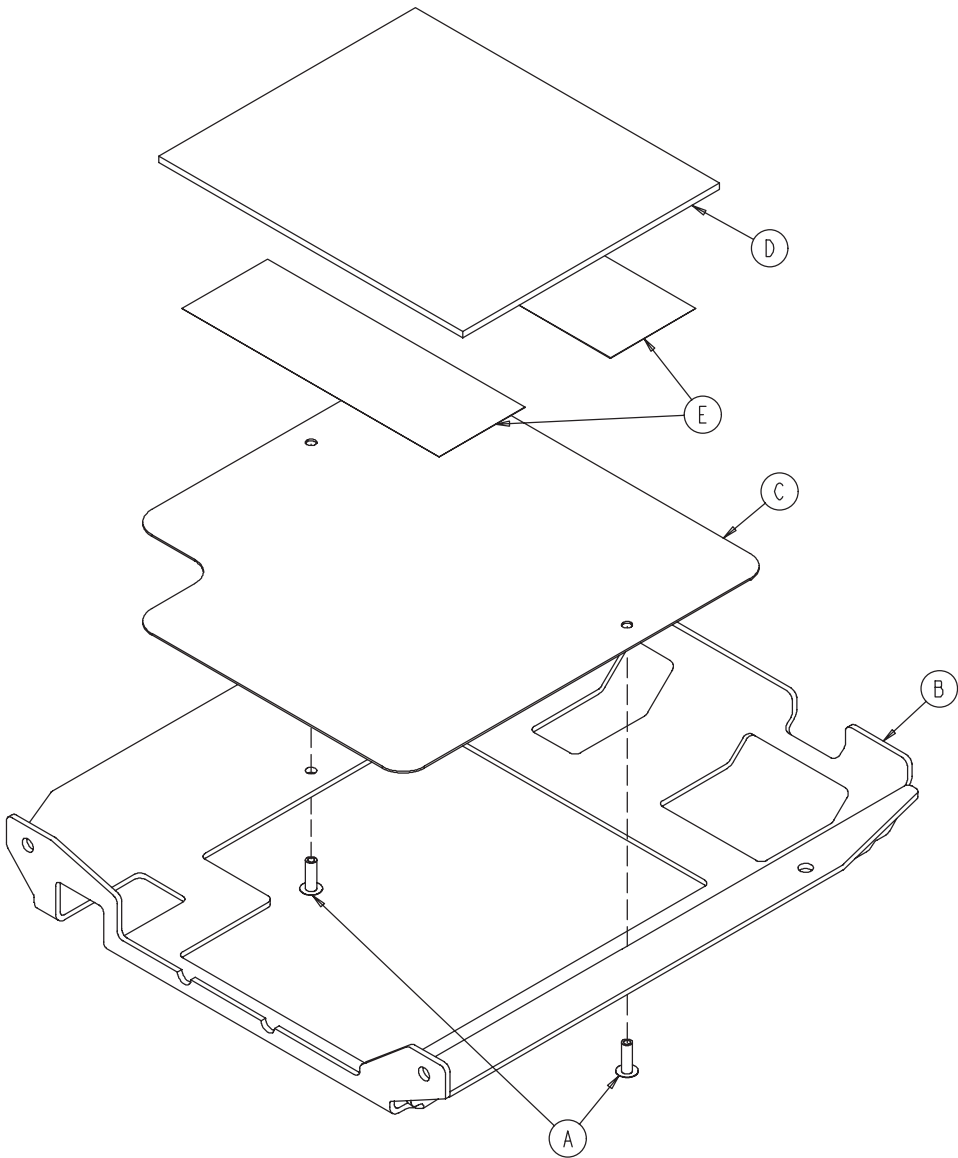
# Base Assembly

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	0715-001-333	Rel. Valve Stop Sleeve	1	BB	1033-001-331	Fifth Wheel Pivot Bracket	1
B	1210-001-147	Fifth Wheel	1	BC	1033-001-032	Fifth Wheel Arm	1
C	1210-201-401	Bushing	4	BD	1033-001-034	Fifth Wheel Cylinder Strap	1
D	1033-001-251	Eyebolt	4	BE	1033-001-035	Brake/Steer Shaft	1
E	2025-032-068	Flange Bearing	2	BF	1033-001-036	Fifth Wheel Drive Roller	1
F	5050-001-232	Rod End Bearing	5	BG	1033-001-037	Fifth Wheel Main Drive Arm	1
G	0001-001-000	Flat Hd. Soc. Screw	4	BH	1033-001-038	Bell Crank Link	2
H	0003-362-000	Hex Hd. Cap Screw	4	BJ	1033-001-039	Slide Link	2
J	0004-564-000	Soc. Hd. Cap Screw	2	BK	1033-001-040	Pump Cross Shaft Spacer	1
K	0004-358-000	But. Hd. Cap Screw	8	BL	1033-001-041	Pump Pedal Plug	2
L	0004-359-000	But. Hd. Cap Screw	5	BM	1033-001-043	Brake Ring Stabilizer Bshg.	4
M	0004-361-000	But. Hd. Cap Screw	3	BN	1033-001-044	Gas Cylinder Strap Bushing	1
N	0004-363-000	But. Hd. Cap Screw	2	BP	1033-001-147	Hd. End Pedal Stop Plate	1
P	0004-145-000	But. Hd. Cap Screw	4	BR	1033-001-050	Pedestal Lift Jack Ass'y	1
R	0004-306-000	Soc. Hd. Cap Screw	20	BS	1033-001-081	Brake Wldmt. Ret. Spring	4
T	0004-492-000	Soc. Hd. Cap Screw	2	BT	1033-001-082	Side Lower Ped. Ret. Spr.	2
U	0004-129-000	But. Hd. Cap Screw	2	BU	1033-001-083	Front Pedal Return Spring	3
W	0015-066-000	Hex Jam Nut	6	BW	1033-001-400	Base Weldment	1
X	0016-122-000	Nylock Nut	29	BX	1033-001-129	Caster Horn w/Bearing	4
Y	0016-123-000	Nylock Nut	2	BY	1033-001-130	Brake Ring Weldment	4
Z	0016-125-000	Nylock Nut	4	BZ	1033-001-140	Short Brake Link, Right	1
AA	0026-316-000	Clevis Pin	1	CA	1033-001-145	Long Brake Link, Right	1
AB	1033-001-311	Flange Bearing Bushing	4	CB	1033-001-150	Short Brake Link, Left	1
AC	1033-001-322	Flange Bearing	4	CC	1033-001-155	Long Brake Link, Left	1
AD	1033-001-001	Base Hood	1	CD	1033-001-260	Pump Link Weldment	1
AE	1033-001-002	Hood Cover Plate	1	CE	1033-001-465	Release Arm Weldment	1
AF	1033-002-065	Base Pan	1	CF	1033-001-270	Pump Pedal, Head End	1
AG	1033-001-006	Hood Grommet	1	CG	1033-001-175	Release Pedal, Head End	1
AJ	1033-001-012	Lift Gear	4	CH	1033-001-180	Side Pedal	4
AK	1033-001-013	Gear Shaft	2	CJ	1033-001-490	Release Driver	1
AL	1033-001-414	Jack Nut Plate	1	CK	1033-001-200	Fifth Wheel Drive Arm	1
AM	1033-001-017	Pillow Block	2	CL	1033-001-210	Brake Shaft Arm, Right	1
AN	1033-001-418	Release Cross Shaft	1	CM	1033-001-215	Brake Shaft Arm, Left	1
AP	1033-001-019	Main Release Drive Arm	1	CP	1033-001-225	Wheel Assembly	4
AR	1033-001-320	Short Release Link	1	CR	1033-001-233	Butterfly "V" Pedal	2
AT	1033-001-323	Long Release Link	1	CS	1033-001-240	Plastic Pump Pedal	6
AU	1033-001-024	Release Drive Pivot Pin	1	CT	0011-004-000	Flat Washer	1
AW	1033-001-025	Pump Cross Shaft	1	CU	0011-077-000	Washer	2
AX	1033-001-026	Jack Pump Coupler	4	CW	0011-310-000	Flat Washer	4
AY	1033-001-028	Brake Ring Link	16	CY	0015-037-000	Hex Jam Nut	5
AZ	1033-001-029	Brake Spring, Right	2	CZ	0016-014-000	Dynalock Nut	4
BA	1033-001-030	Brake Spring, Left	2	DA	0016-060-000	Torque Lock Nut	4

# Base Assembly

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
DB	0016-078-000	Center Lock Nut	25	EG	0023-025-000	Hex Washer Hd. Screw	1
DD	0026-014-000	Roll Pin	3	EH	1033-001-256	Ground Chain	1
DE	0026-143-000	Groove Pin	6	EK	1033-090-025	Brake/Steer Label, Left	1
DF	0026-239-000	Groove Pin	14	EL	1033-090-026	Brake/Steer Label, Right	1
DG	0026-251-000	Clevis Pin	3	EM	1210-201-335	Red Brake Label	2
DH	0027-020-000	Rue Ring Cotter	2	EN	1210-201-336	Green Steer Label	2
DJ	0027-022-000	Rue Ring Cotter	2	EP	0004-156-000	But. Hd. Cap Screw	2
DK	0003-342-000	Hex Hd. Cap Screw	4	ER	1033-001-126	Jack Pump Coupler	5
DL	0004-018-000	Soc. Hd. Screw	1	ES	0029-010-000	Dual Lock	4
DM	0004-028-000	Soc. Hd. Cap Screw	2	ET	0029-008-000	Dual Lock	4
DP	5010-040-010	Gas Spring	2	EU	0004-163-000	But. Hd. Cap Screw	2
DR	0052-702-000	U-Nut	4	EW	1033-001-478	Pivot Link	1
DS	0081-240-000	Flange Bushing	2	EX	1033-001-470	Roller Pivot Weldment	1
DT	0081-268-000	Flange Bushing	32	EY	1033-001-475	Jack Release Roller	1
DU	0081-279-000	Bronze Bushing	2	EZ	0081-328-000	Plane Bearing	1
DW	0081-293-000	Flange Bearing	12	FA	1033-001-477	Plane Bearing	2
DX	0081-294-000	Flange Bearing	1	FB	0081-327-000	Flange Bearing	1
DY	1033-090-027	Pump Pedal Label, Rt.	1	FC	1033-001-480	Jack Release Link	1
DZ	1033-090-028	Descent Pedal Label, Rt.	2	FD	1033-001-321	Aligner Bearing	2
EA	1033-090-029	Pump Pedal Label, Lt.	2	FE	0025-099-000	Blind Rivet	4
EB	1033-090-030	Descent Pedal Label, Lt.	1	FF	0004-491-000	Soc. Hd. Cap Screw	1
EC	0946-201-060	Stryker Logo Label	1	FG	0003-041-000	Hex Hd. Cap Screw	1
ED	0004-142-000	Hex Soc. Hd. Screw	6	FH	1033-001-306	Washer	4
EE	0014-021-000	Washer	2				
EF	0014-007-000	Washer	2				

# Base Pan Assembly - 1033-001-65

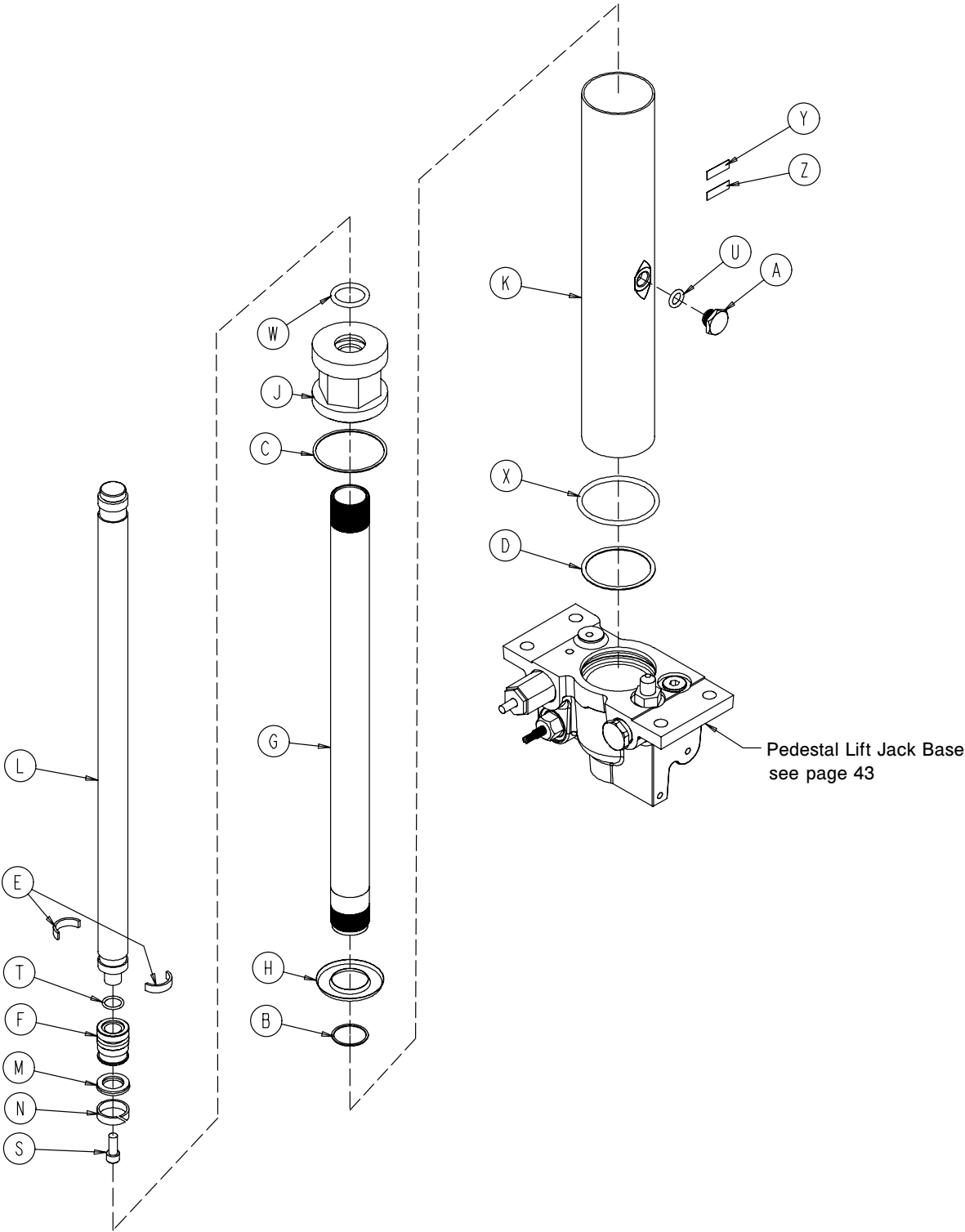


Item	Part No.	Part Name	Qty.
A	0025-133-000	Blind Rivet	2
B	1033-001-066	Base Pan	1
C	1033-001-067	Base Pan Filler Plate	1
D	1033-001-068	Base Pan Felt Pad	1
E	0044-039-000	2" x 6" Acrylic Tape	2

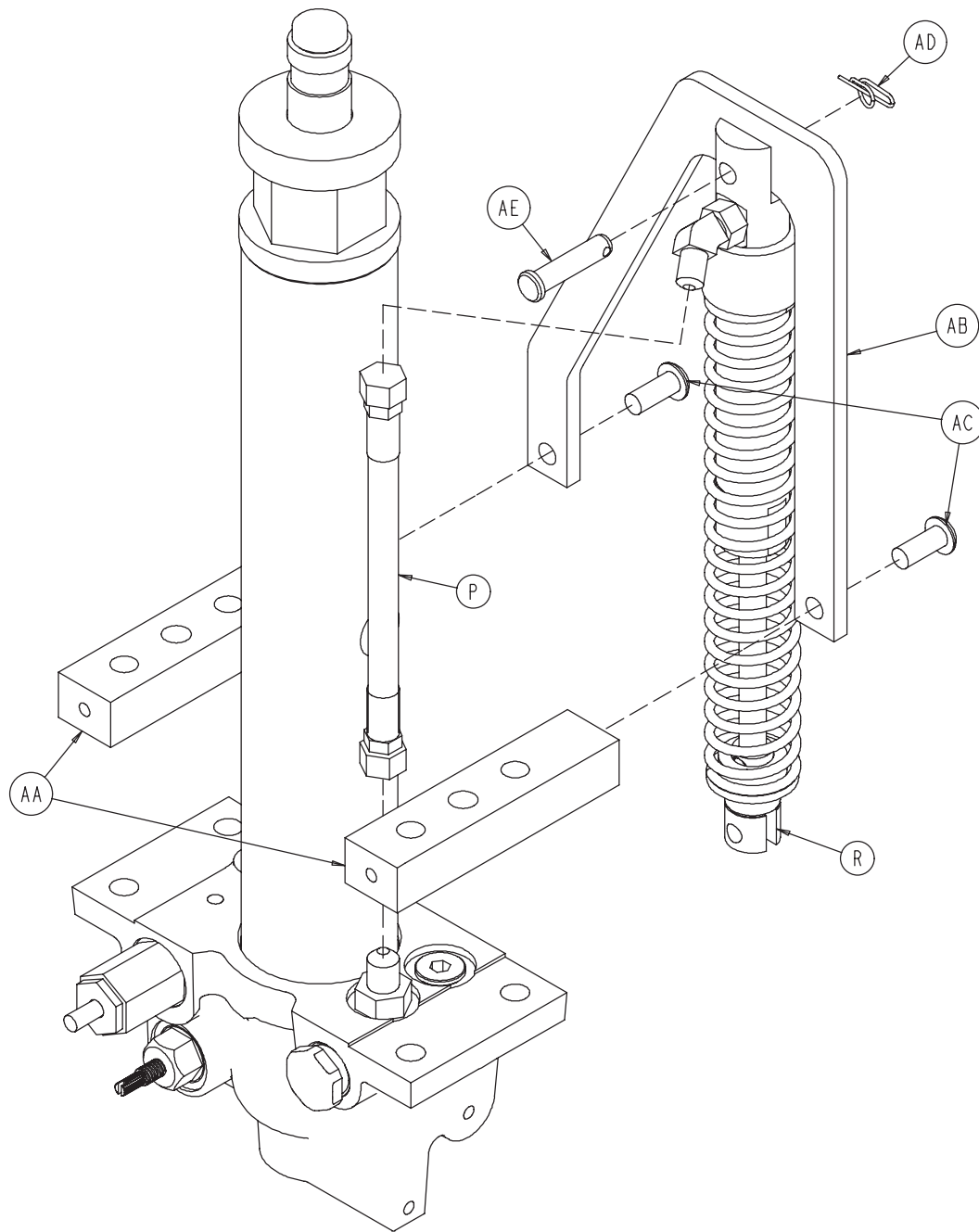


# Pedestal Lift Jack Assembly

For Reference Only: Part Number 1033-001-050

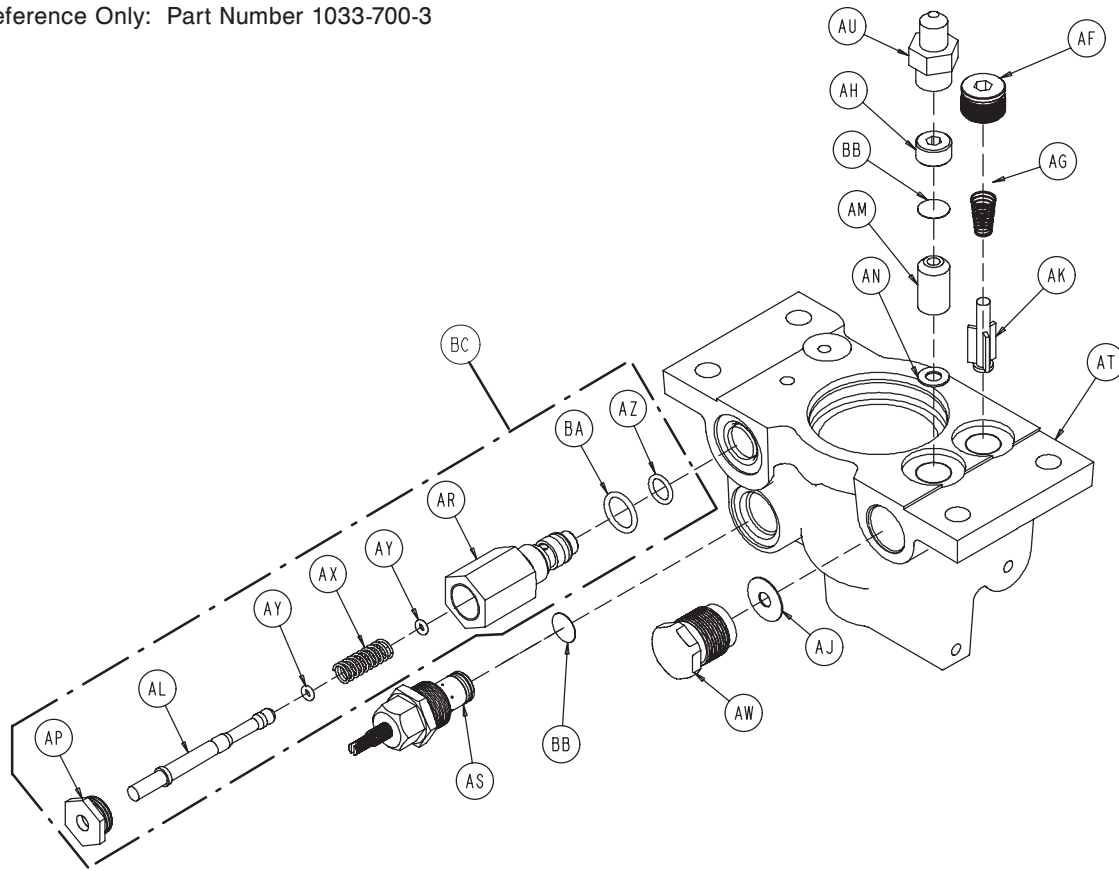


# Pedestal Lift Jack Assembly



# Pedestal Lift Jack Assembly

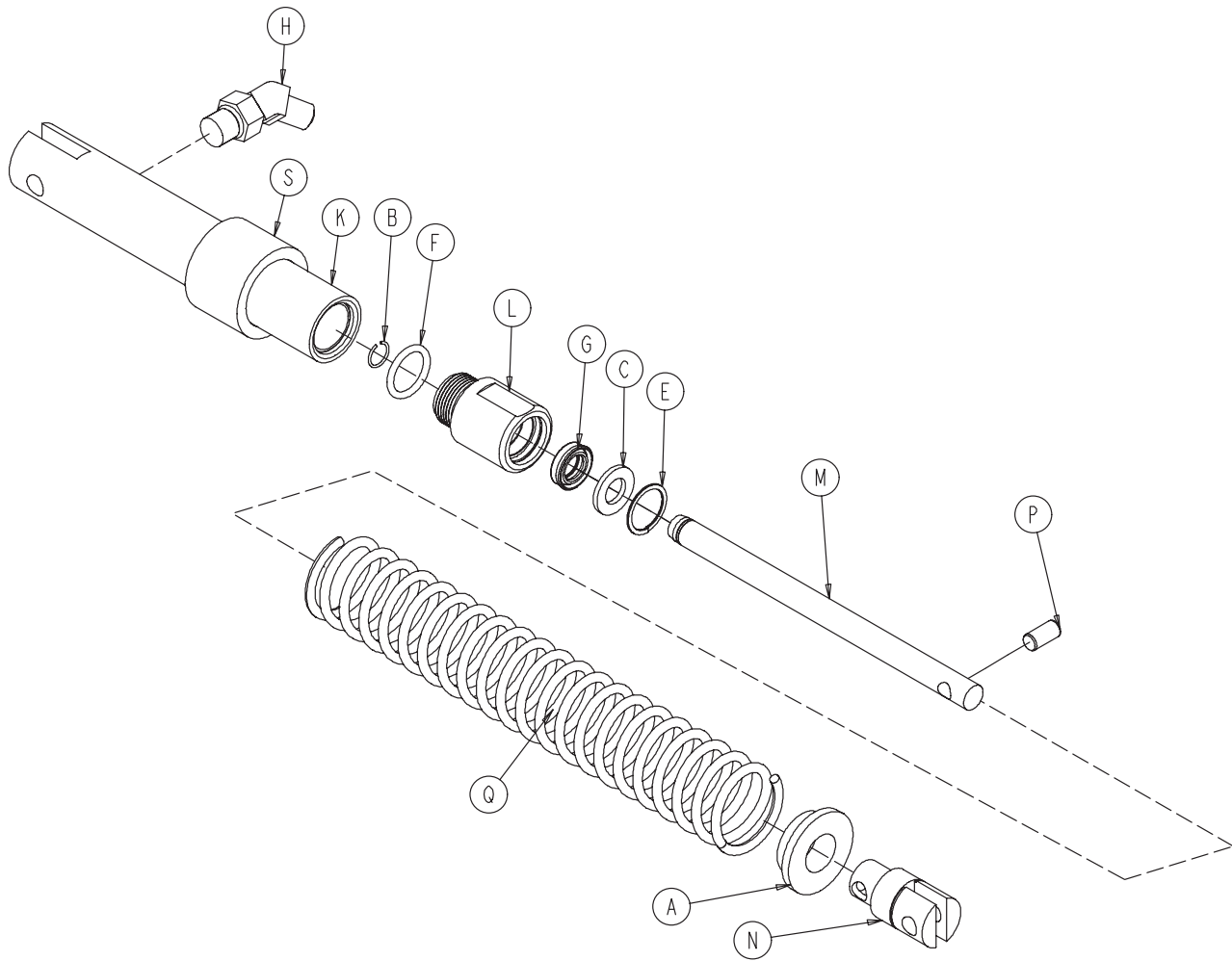
For Reference Only: Part Number 1033-700-3



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	0388-100-0038	Plug	1	AC	0004-469-000	Soc. Hd. Cap Screw	2
B	0390-001-238	Actuator Gasket	1	AD	0027-025-000	Rue Ring Cotter	1
C	0390-001-243	Gasket	1	AE	0026-270-000	Clevis Pin	1
D	0390-001-244	Base Gasket	1	AF	0048-147-000	Hex Hd. O-Ring Plug	1
E	0390-002-139	Retaining Ring	2	AG	0390-002-134	Conical Comp. Spring	1
F	0660-001-031	Piston	1	AH	0715-001-309	Valve Plug	1
G	1033-001-052	Actuator Cylinder	1	AJ	0715-001-329	Pump Seal	1
H	0715-001-320	Jack Screen	1	AK	0715-001-341	Poppet	1
J	0715-001-340	Jack Cap	1	AL	0715-270-001	Pin	1
K	0715-001-422	Reservoir	1	AM	0926-020-153	Check Valve	1
L	0715-101-325	Parker Packing	1	AN	0926-020-154	Seal	1
M	0926-020-161	Parker Packing	1	AP	1210-170-013	Base Plug	1
N	0926-020-162	Wear Ring	1	AR	2025-075-087	Pin Housing	1
P	0048-174-000	Pump Hose	1	AS	5050-070-050	Adj. P.C. Valve Cartridge	1
R	1033-001-070	Jack Pump Assembly	1	AT	1033-010-055	Machined Jack Base	1
S	0004-014-000	Soc. Hd. Cap Screw	1	AU	0048-173-000	Jack Base Fitting	1
T	0045-014-000	O-Ring	1	AW	1033-001-061	Jack Base Plug	1
U	0045-110-000	O-Ring	1	AX	0038-311-000	Compression Spring	1
W	0045-904-000	O-Ring	1	AY	0045-006-000	O-Ring	2
X	0045-978-000	O-Ring	1	AZ	0045-966-000	O-Ring	1
Y	0921-001-252	Serial Number Label	1	BA	0045-967-000	O-Ring	1
Z	1033-001-051	Jack Assembly Label	1	BB	0715-001-321	Check Valve Screen	2
AA	1033-001-015	Jack Spacer Block	2	BC	2025-700-026	Relief Valve Assembly	1
AB	1033-001-027	Jack Pump Supt Arm.	1				

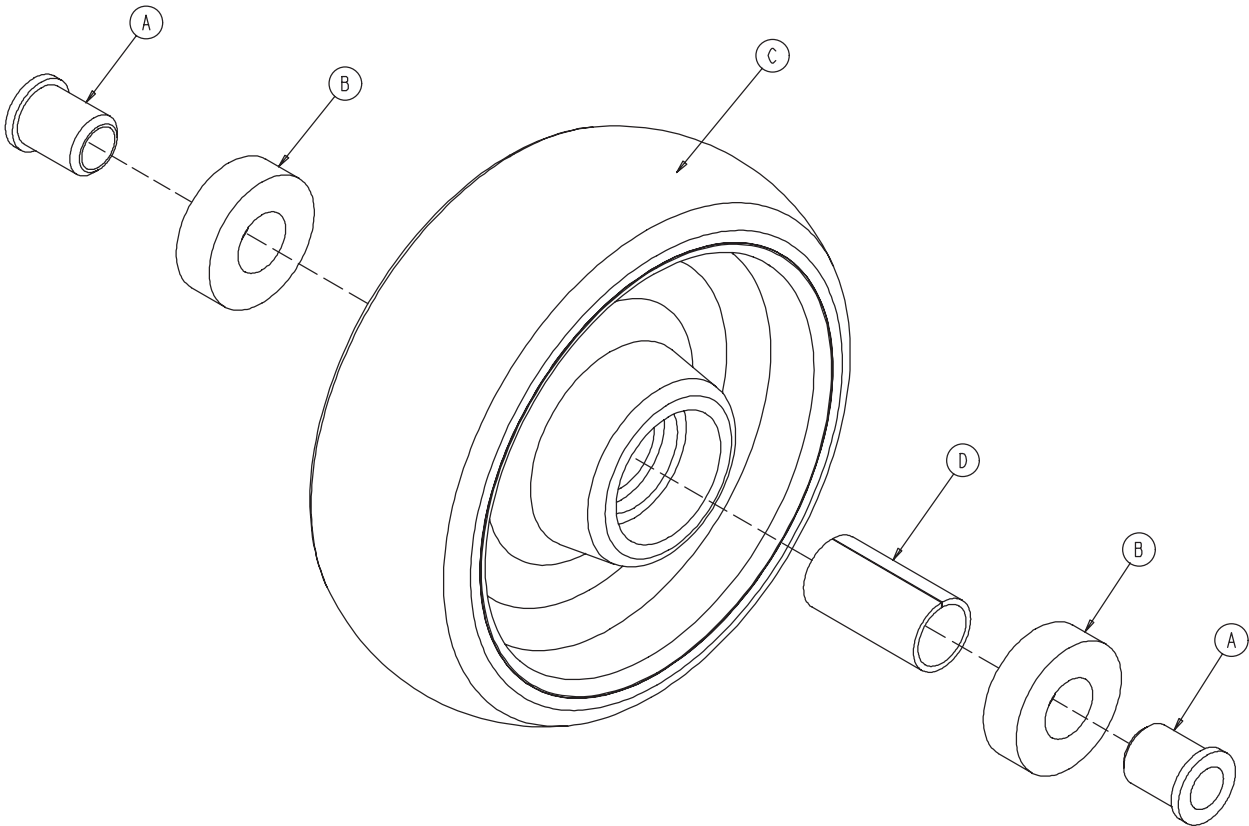
[Return To Table of Contents](#)

# Pedestal Lift Jack Pump Assembly - 1033-001-070



Item	Part No.	Part Name	Qty.
A	0715-001-133	Collar	1
B	0052-704-000	External Retaining Ring	1
C	1033-001-063	Washer	1
E	0028-188-000	Spiral Retaining Ring	1
F	0045-242-000	O-Ring	1
G	0047-021-000	Seal	1
H	0048-175-000	45° Straight Thread Elbow	1
K	1033-001-071	Pump Body	1
L	1033-001-072	Pump Brass End Cap	1
M	1033-001-073	Pump Shaft	1
N	1033-001-074	Pump Shaft Clevis	1
P	0026-318-000	Dowel Pin	1
Q	1033-001-080	Pump Cylinder Spring	1
S	1033-001-090	Spring Seat	1

# Wheel Assembly - 1033-001-225

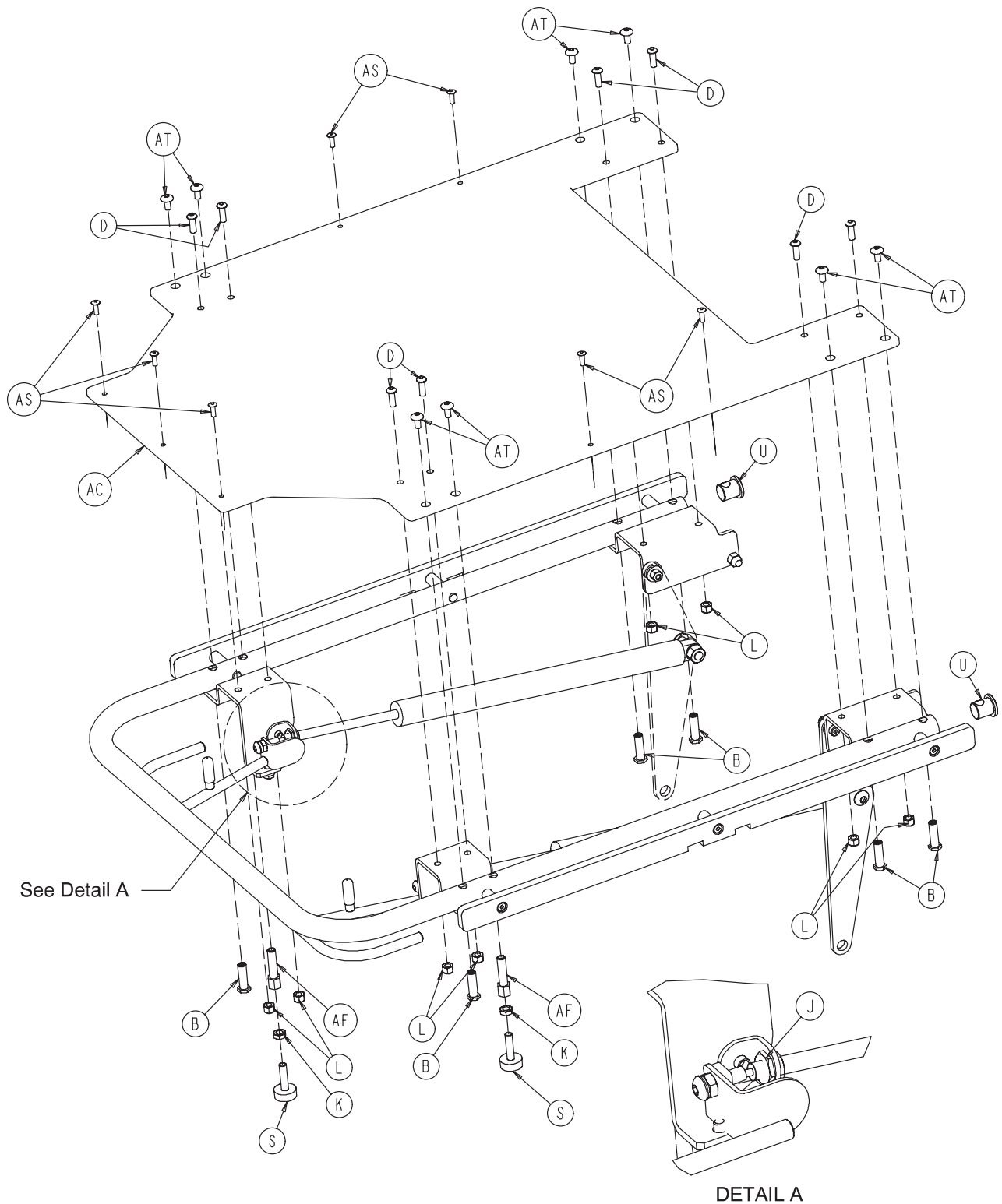


Item	Part No.	Part Name	Qty.
A	0715-001-255	Wheel Bushing	2
B	6060-002-046	Bearing Spacer	1
C	1033-001-231	Molded Wheel	1
D	0081-226-000	Bearing	2

For Reference Only: Part Number 1033-031-010



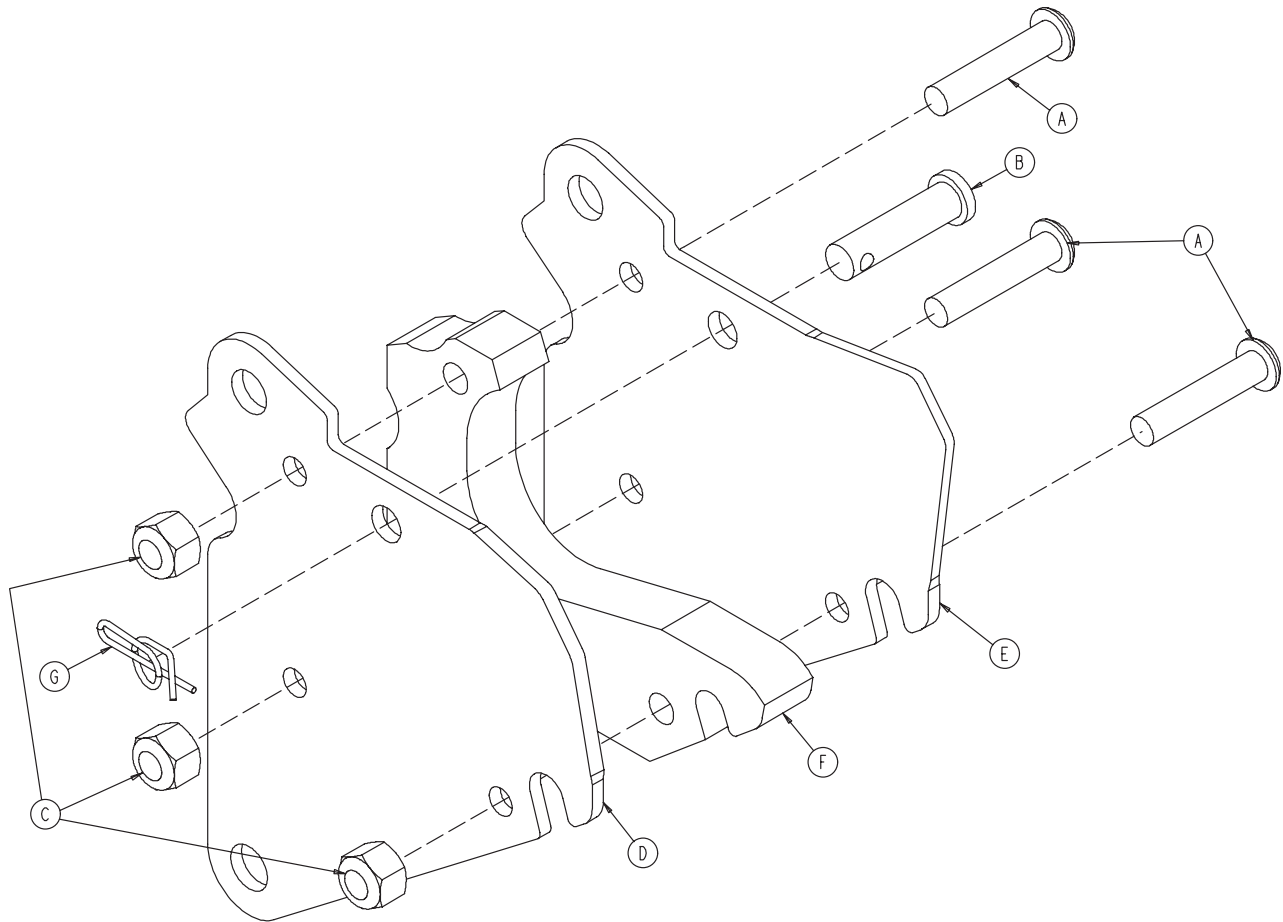
# Fowler Assembly



[Return To Table of Contents](#)



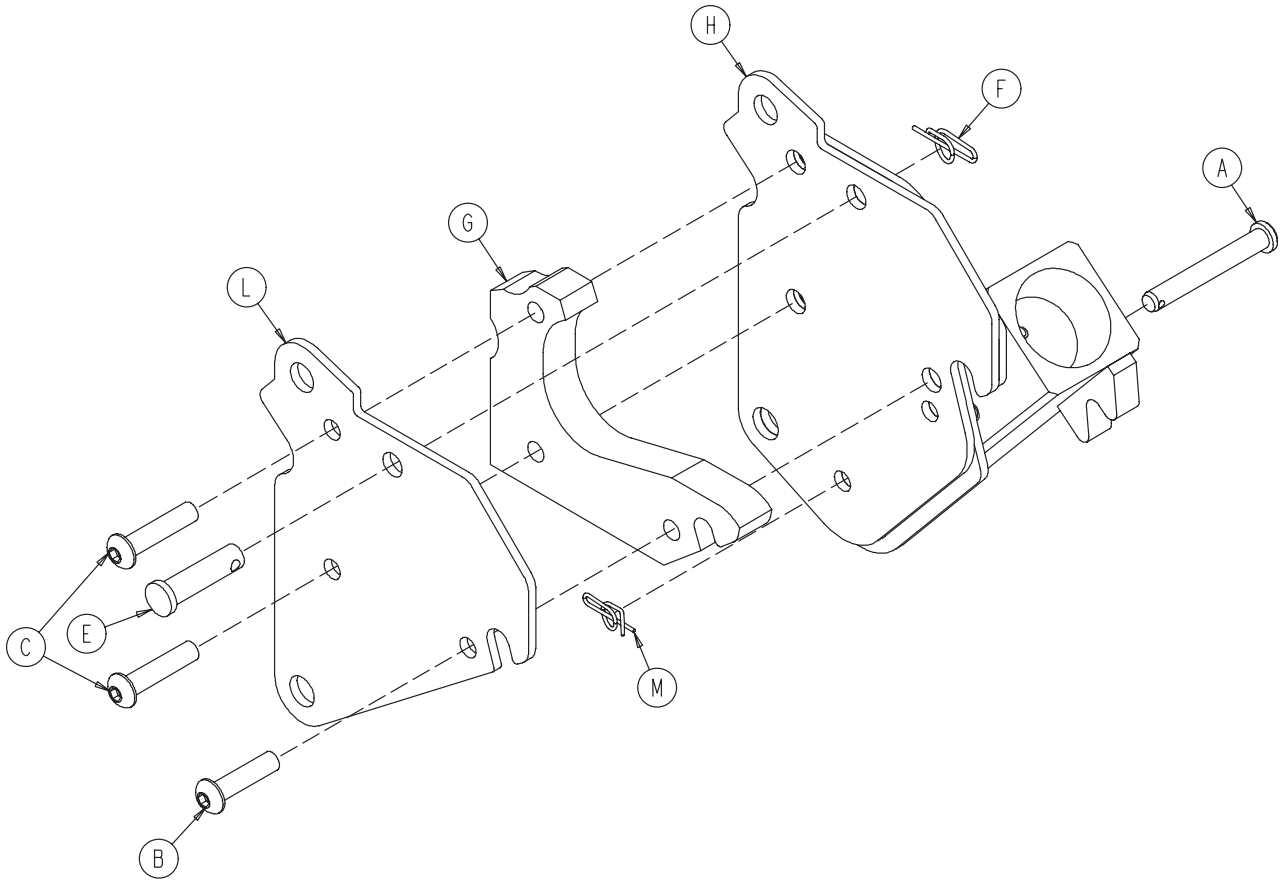
## Foot Section Receptacle, Right/Left - 1033-32-110/115



Item	Part No.	Part Name	Qty.
A	0004-360-000	Button Hd. Cap Screw	3
B	0026-299-000	Clevis Pin	1
C	0016-122-000	Nylock Nut	3
D	1033-032-088	Foot Receptacle Plate, Left	1
E	1033-032-089	Foot Receptacle Plate, Right	1
F	1033-032-090	Foot Section Insert Guide	1
G	0027-025-000	Rue Ring Cotter	1

[Return To Table of Contents](#)

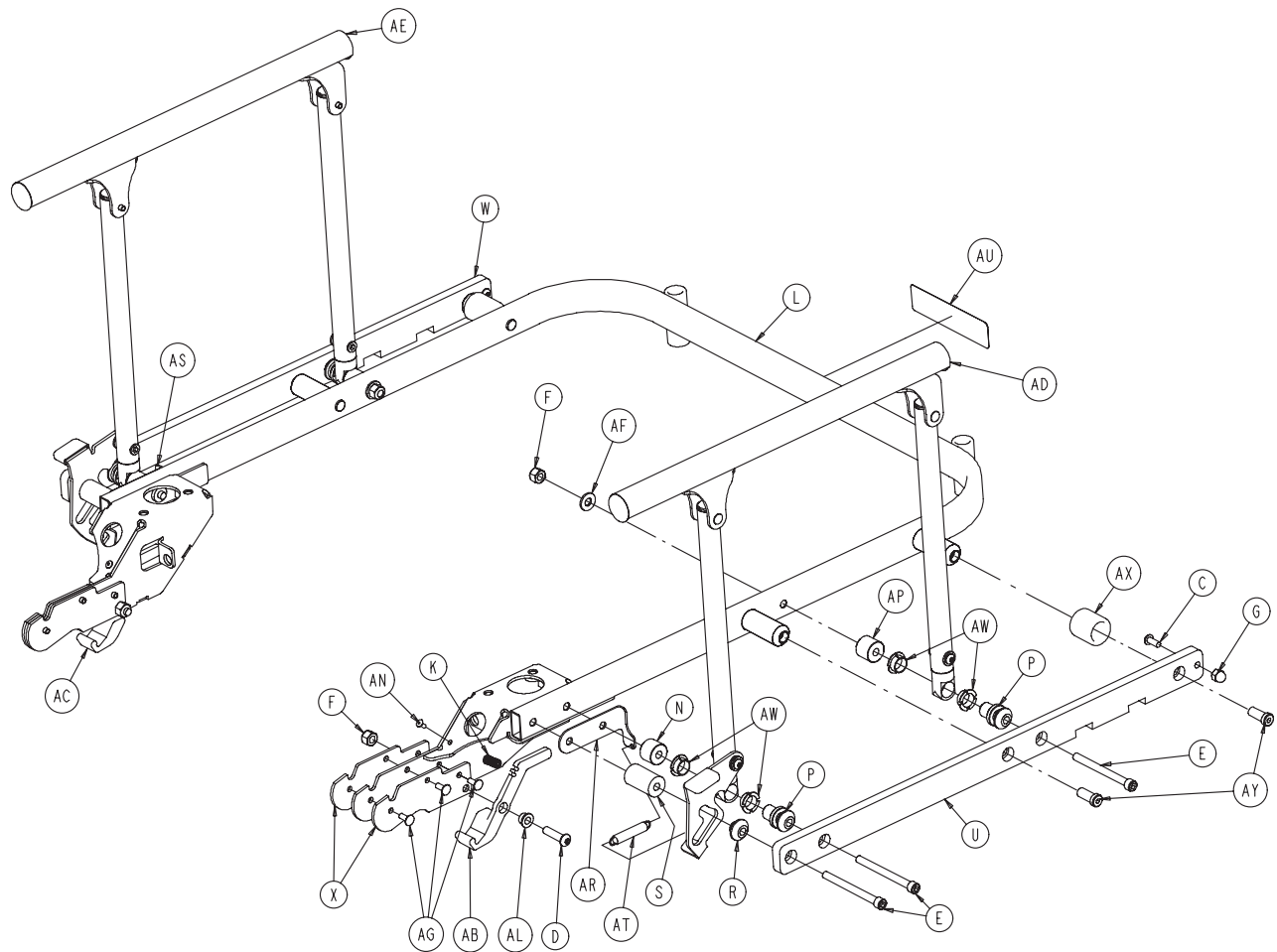
# Foot/Fowler Receptacle, Right/Left



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	0026-330-000	Clevis Pin	1	A	0026-330-000	Clevis Pin	1
B	0004-359-000	But. Hd. Cap Screw	1	B	0004-359-000	But. Hd. Cap Screw	1
C	0004-176-000	But. Hd. Cap Screw	2	C	0004-176-000	But. Hd. Cap Screw	2
E	0026-299-000	Clevis Pin	1	E	0026-299-000	Clevis Pin	1
F	0027-025-000	Rue Ring Cotter	1	F	0027-025-000	Rue Ring Cotter	1
G	1033-032-090	Guide Insert	1	G	1033-032-090	Guide Insert	1
H	1033-032-480	Receptacle, Right	1	H	1033-032-485	Receptacle, Left	1
L	1033-032-489	Outside Plate	1	L	1033-032-489	Outside Plate	1
M	0027-020-000	Rue Ring Cotter	1	M	0027-020-000	Rue Ring Cotter	1

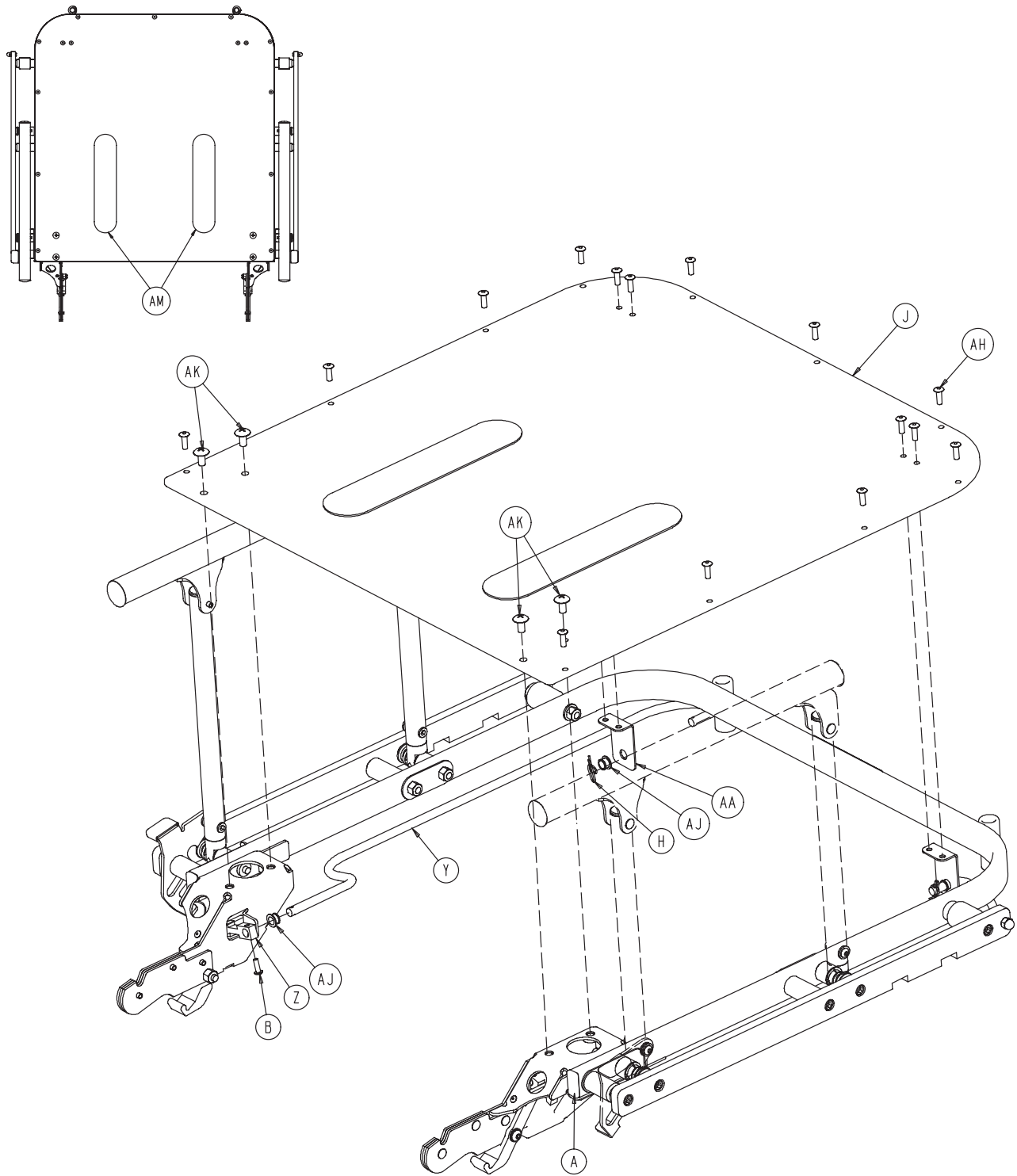
# Foot Assembly

For Reference Only: Part Number 1033-032-050



SIDERAIL & SURGERY ACCESSORY RAIL ASSEMBLY  
(TYPICAL BOTH SIDES)

# Foot Assembly

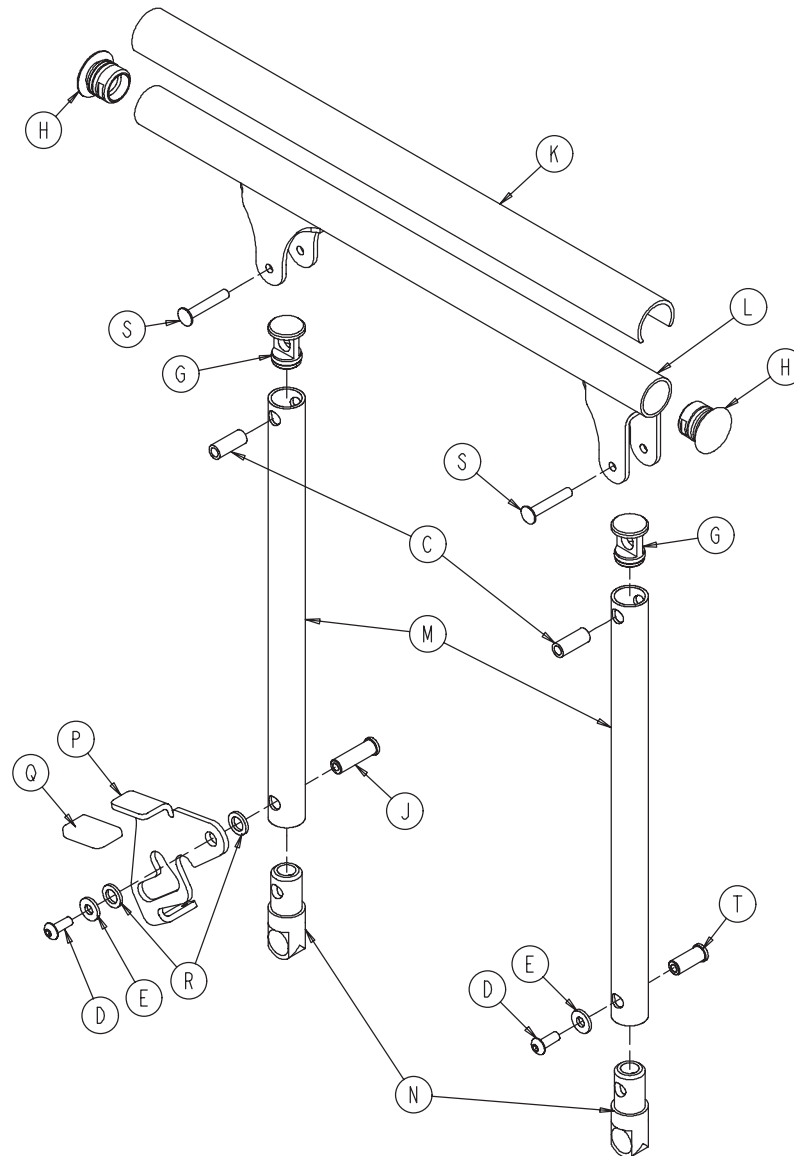


FOOT RELEASE HANDLE ASSEMBLY  
(TYPICAL BOTH SIDES)

# Foot Assembly

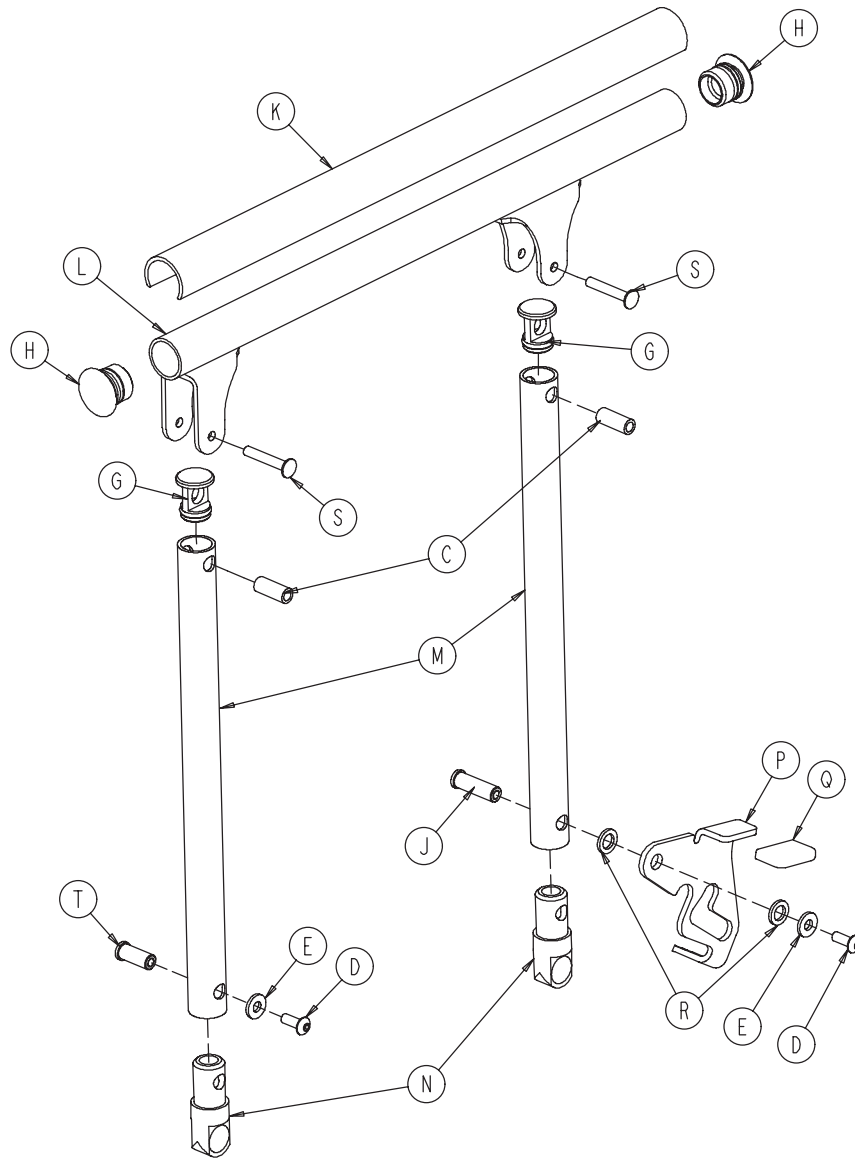
Item	Part No.	Part Name	Qty.
A	1010-032-066	Hole Plug	2
B	0004-355-000	But. Hd. Cap Screw	2
C	0004-356-000	But. Hd. Cap Screw	2
D	0004-359-000	But. Hd. Cap Screw	2
E	0004-306-000	Soc. Hd. Cap Screw	10
F	0016-122-000	Nylock Nut	8
G	0017-023-000	Acorn Nut	2
H	0027-025-000	Rue Ring Cotter	2
J	1033-032-052	Foot Section Skin	1
K	1033-032-059	Foot Latch Spring	2
L	1033-032-060	Outer Frame Weldment	1
N	1033-032-123	Foot Siderail Lock Spacer	2
P	1033-032-122	Foot Siderail Pivot Spacer	4
R	1033-032-080	Siderail Latch Spacer	2
S	1033-032-081	Foot Section Long Spacer	2
U	1033-032-084	Foot Acc. Rail, Rt., Domestic	1
	1033-632-084	Foot Acc. Rail, Rt., International	1
W	1033-032-085	Foot Acc. Rail, Lt., Domestic	1
	1033-632-085	Foot Acc. Rail, Lt., International	1
X	1033-032-086	Ft. Sect. Insert Cover	4
Y	1033-032-092	Ft. Sect. Release Handle	2
Z	1033-032-193	Ft. Sect. Release End Pivot	2
AA	1033-032-095	Foot Sect. Handle Support	2
AB	1033-032-096	Foot Section Latch, Right	1
AC	1033-032-097	Foot Section Latch, Left	1
AD	1033-032-100	Foot Section Siderail, Right	1
AE	1033-032-105	Foot Section Siderail, Left	1
AF	0011-077-000	Washer	2
AG	0025-126-000	Semi-Tubular Rivet	6
AH	0025-133-000	Rivet	15
AJ	0052-245-000	Nyliner Bearing	4
AK	0007-058-000	Phillips Truss Hd. Screw	4
AL	0081-293-000	Flange Bearing	2
AM	7900-001-102	Velcro® Adhesive Pile	2
AN	0025-038-000	Blind Rivet	2
AP	1033-032-124	Ft. Siderail Non-Lock Spacer	2
AR	1033-032-057	Ft. Siderail Spring Brkt., Rt.	1
AS	1033-032-058	Ft. Siderail Spring Brkt., Lt.	1
AT	1033-032-012	Ft. Siderail Latch Spring	2
AU	1033-090-034	Label, "Do Not Sit", Domestic	1
	1061-600-040	Label, "Do Not Sit", International	1
AW	0052-316-000	Nyliner	8
AX	1001-226-019	Rubber Stop	2
AY	0004-558-000	Soc. Hd. Cap Screw	4

# Foot End Siderail Assembly, Right - 1033-032-100



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
C	1010-226-082	Top Rail Bearing	2	M	1033-032-074	Foot Siderail Spindle	2
D	0004-493-000	Button Hd. Cap Screw	2	N	1033-032-121	Ft. Spindle Pivot	2
E	0011-467-000	Washer	2	P	1033-032-077	Foot Siderail Latch, Rt.	1
G	1033-020-015	Spindle Top Plug Ass'y	2	Q	1033-032-099	Siderail Latch Cover	1
H	1033-020-017	Top Bar End Cap Ass'y	2	R	0014-003-000	Washer	2
J	1033-032-011	Barrel Pivot Nut	1	S	0025-061-000	Semi-Tubular Rivet	2
K	1033-032-069	Top Rail Cap	1	T	1033-032-013	Barrel Nut	1
L	1033-032-072	Siderail Top Bar	1				

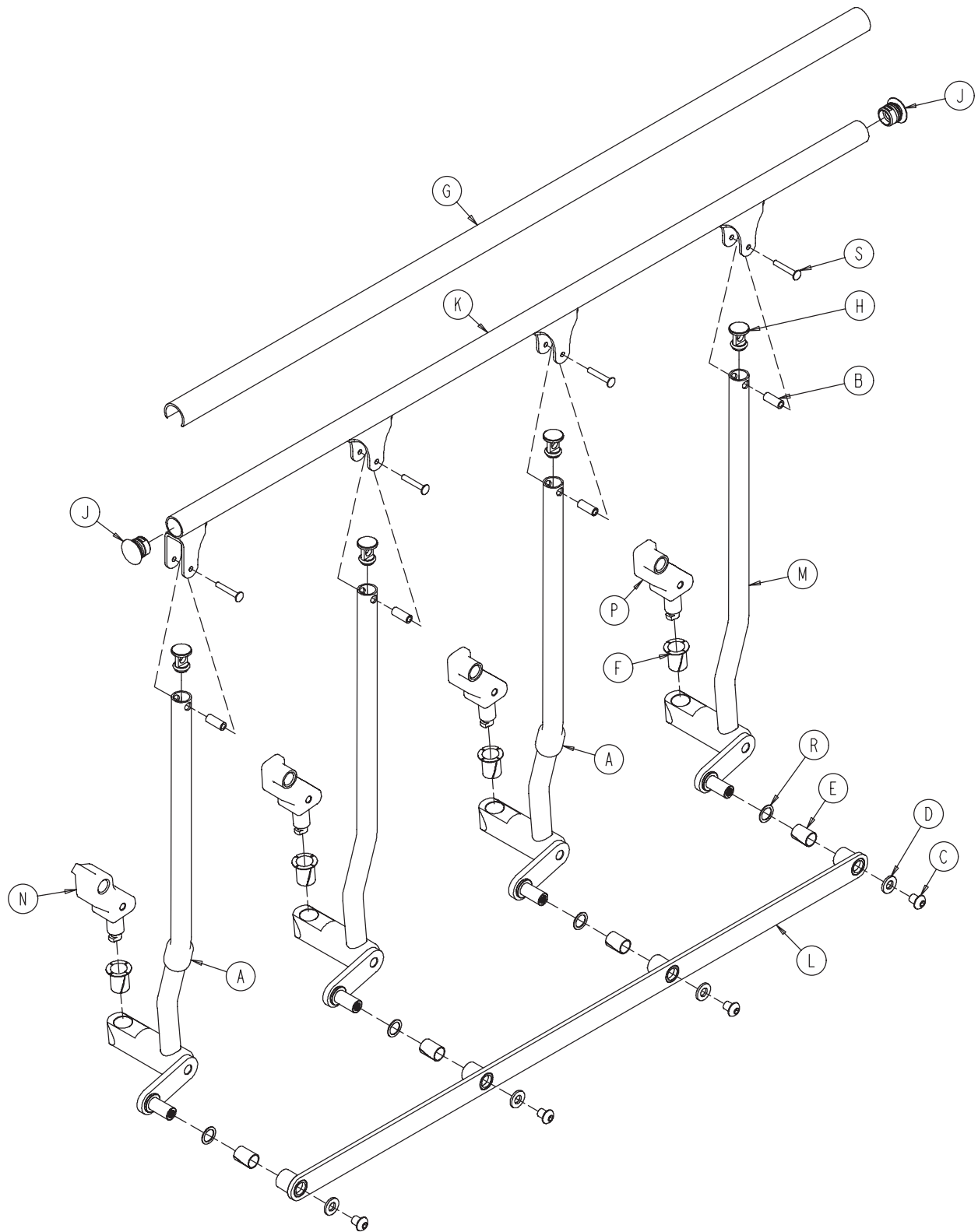
# Foot End Siderail Assembly, Left - 1033-032-105



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
C	1010-226-082	Top Rail Bearing	2	M	1033-032-074	Foot Siderail Spindle	2
D	0004-493-000	Button Hd. Cap Screw	2	N	1033-032-121	Ft. Spindle Pivot	2
E	0011-467-000	Washer	2	P	1033-032-076	Foot Siderail Latch, Lt.	1
G	1033-020-015	Spindle Top Plug Ass'y	2	Q	1033-032-099	Siderail Latch Cover	1
H	1033-020-017	Top Bar End Cap Ass'y	2	R	0014-003-000	Washer	2
J	1033-032-011	Barrel Pivot Nut	1	S	0025-061-000	Semi-Tubular Rivet	2
K	1033-032-069	Top Rail Cap	1	T	1033-032-013	Barrel Nut	1
L	1033-032-072	Siderail Top Bar	1				

[Return To Table of Contents](#)

## Siderail Assembly, Right - 1033-020-200



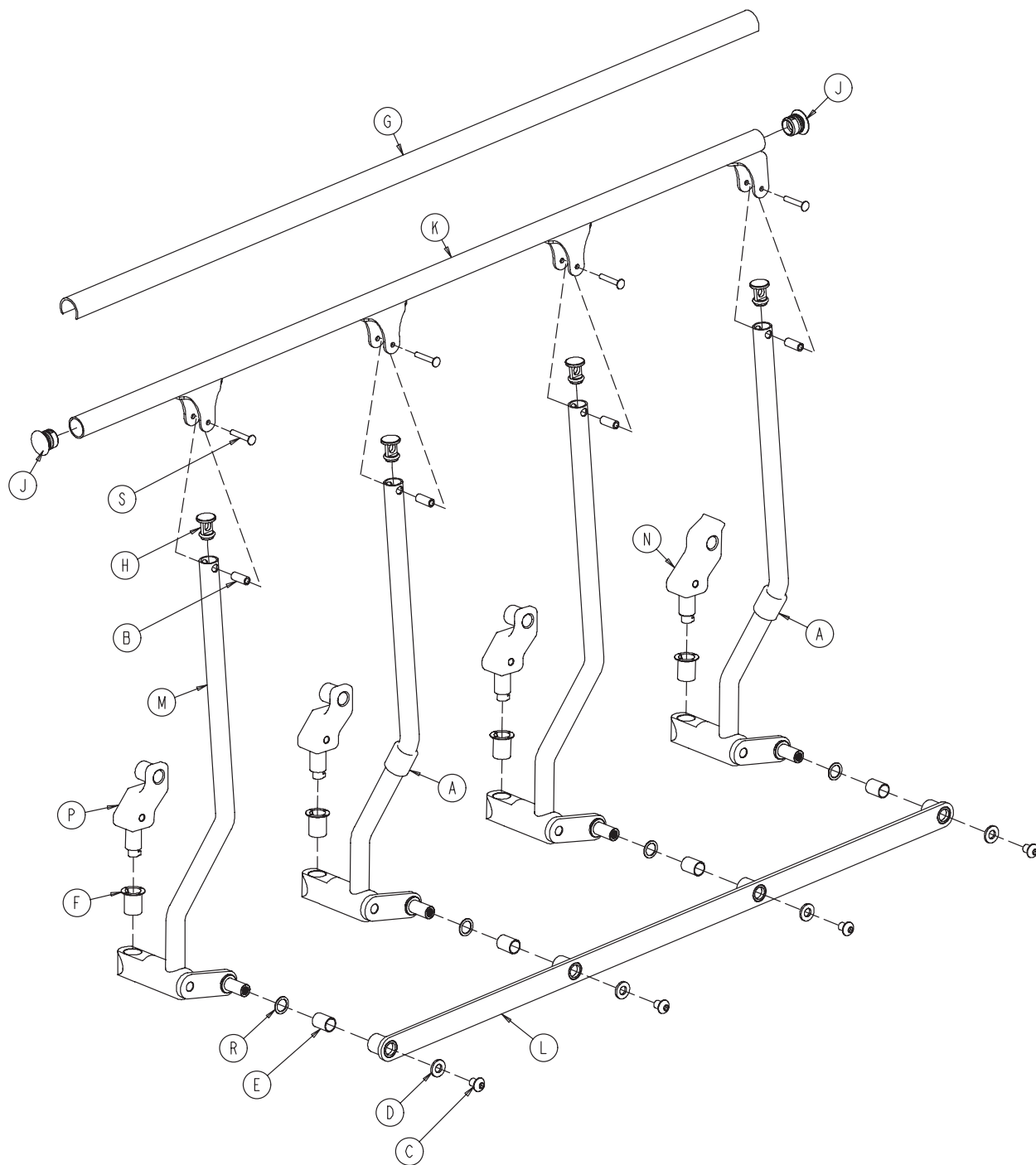


## Siderail Assembly, Right - 1033-020-200

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Item	Part No.	Part Name	Qty.
A	1001-226-019	Rubber Stop	2
B	1010-226-082	Top Rail Bearing	4
C	0004-050-000	But. Hd. Cap Screw	4
D	0011-458-000	Washer	4
E	0052-829-000	Nyliner	4
F	0052-803-000	Nyliner	4
G	1033-020-013	Siderail Top Bar Cap	1
H	1033-020-020	Siderail Top Plug	4
J	1033-020-017	Siderail Top Bar End Cap	2
K	1033-020-030	Siderail Top Bar Weldment	1
L	1033-020-238	Siderail Timing Link	1
M	1033-020-210	Spindle Weldment, Right	4
N	1033-020-220	Latch Pivot Block	1
P	1033-020-230	Siderail Pivot Block	3
R	0014-079-000	Nylon Washer	4
S	0025-061-000	Semi-Tubular Rivet	4

## Siderail Assembly, Left - 1033-020-205



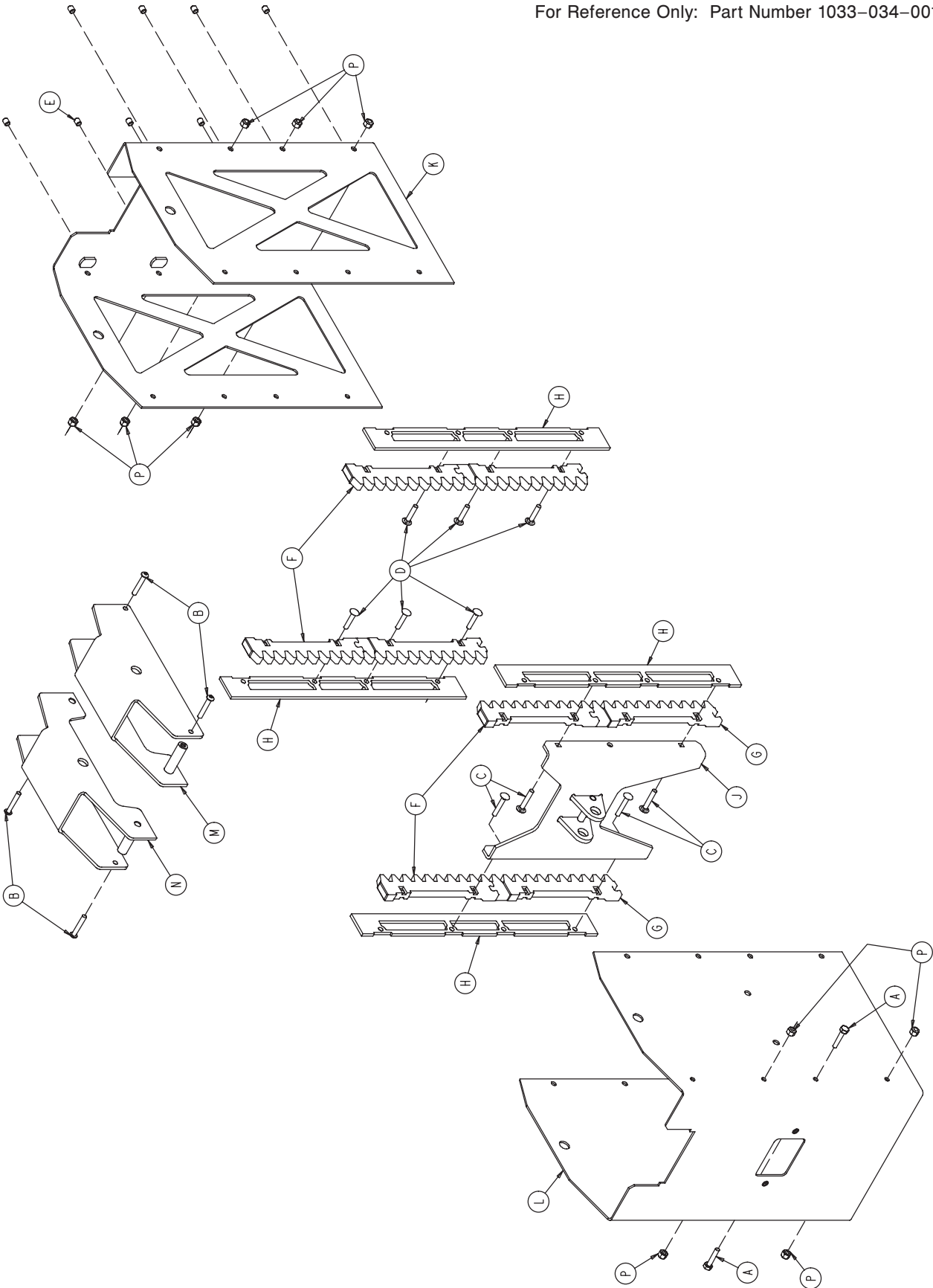
## Siderail Assembly, Left - 1033-020-205

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Item	Part No.	Part Name	Qty.
A	1001-226-019	Rubber Stop	2
B	1010-226-082	Top Rail Bearing	4
C	0004-050-000	But. Hd. Cap Screw	4
D	0011-458-000	Washer	4
E	0052-829-000	Nyliner	4
F	0052-803-000	Nyliner	4
G	1033-020-013	Siderail Top Bar Cap	1
H	1033-020-020	Siderail Spindle Top Plug	4
J	1033-020-017	Siderail Top Bar End Cap	2
K	1033-020-030	Siderail Top Bar Weldment	1
L	1033-020-238	Siderail Timing Link	1
M	1033-020-215	Spindle Weldment, Left	4
N	1033-020-220	Latch Pivot Block	1
P	1033-020-230	Siderail Pivot Block	3
R	0014-079-000	Nylon Washer	4
S	0025-061-000	Semi-Tubular Rivet	4

# Outer Box Assembly

For Reference Only: Part Number 1033-034-001

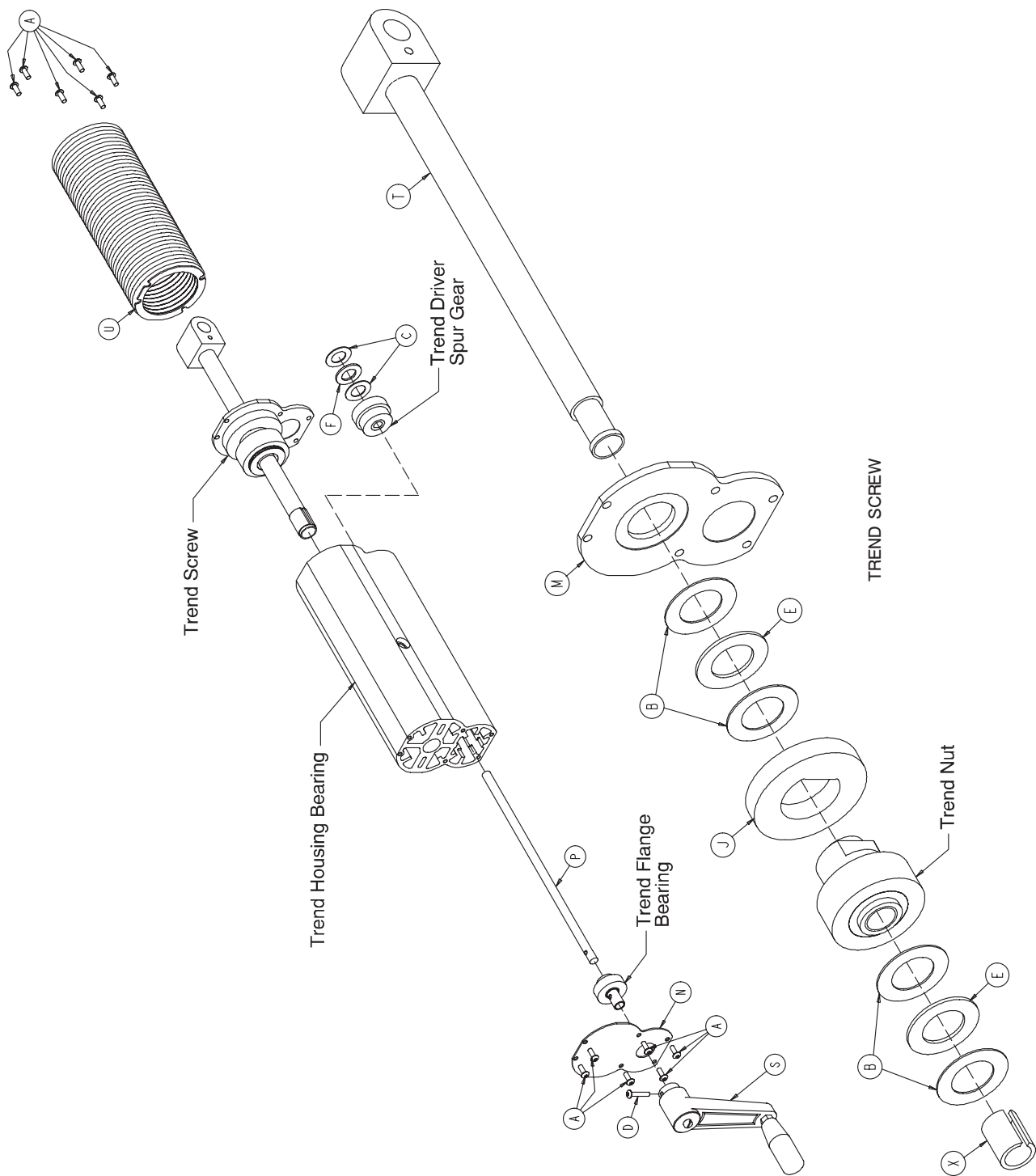


# Outer Box Assembly

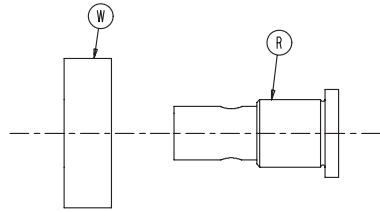
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Item	Part No.	Part Name	Qty.
A	0003-074-000	Hex Hd. Cap Screw	2
B	0004-361-000	Button Hd. Cap Screw	4
C	0005-035-000	Carriage Bolt	4
D	0005-036-000	Carriage Bolt	6
E	0021-025-000	Set Screw	8
F	1033-034-031	Outer Box Top Rack	4
G	1033-034-032	Outer Box Bottom Rack	4
H	1033-034-036	Outer Box Rack Spacer	4
J	1033-034-050	Outer Box Lower Trend Pivot	1
K	1033-034-061	Outer Box Foot Box	1
L	1033-034-062	Outer Box Head Box	1
M	1033-034-070	Outer Box Trend Pivot Cap, Rt.	1
N	1033-034-075	Outer Box Trend Pivot Cap, Lt.	1
P	0016-122-000	Nylock Nut	10

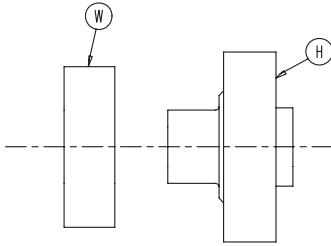
# Trend Actuator Assembly - 1033-033-130



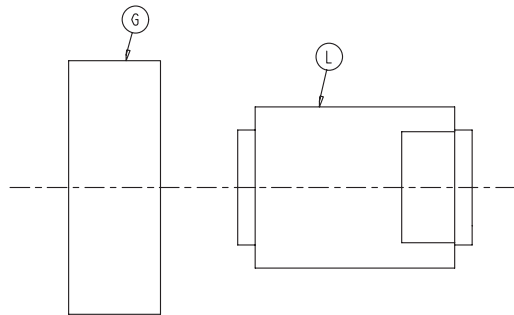
# Trend Actuator Assembly - 1033-033-130



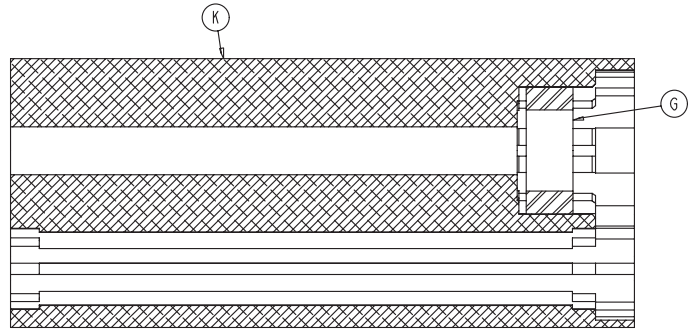
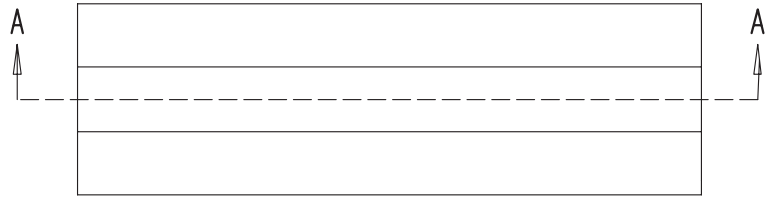
TREND FLANGE BEARING



TREND DRIVER SPUR GEAR



TREND NUT



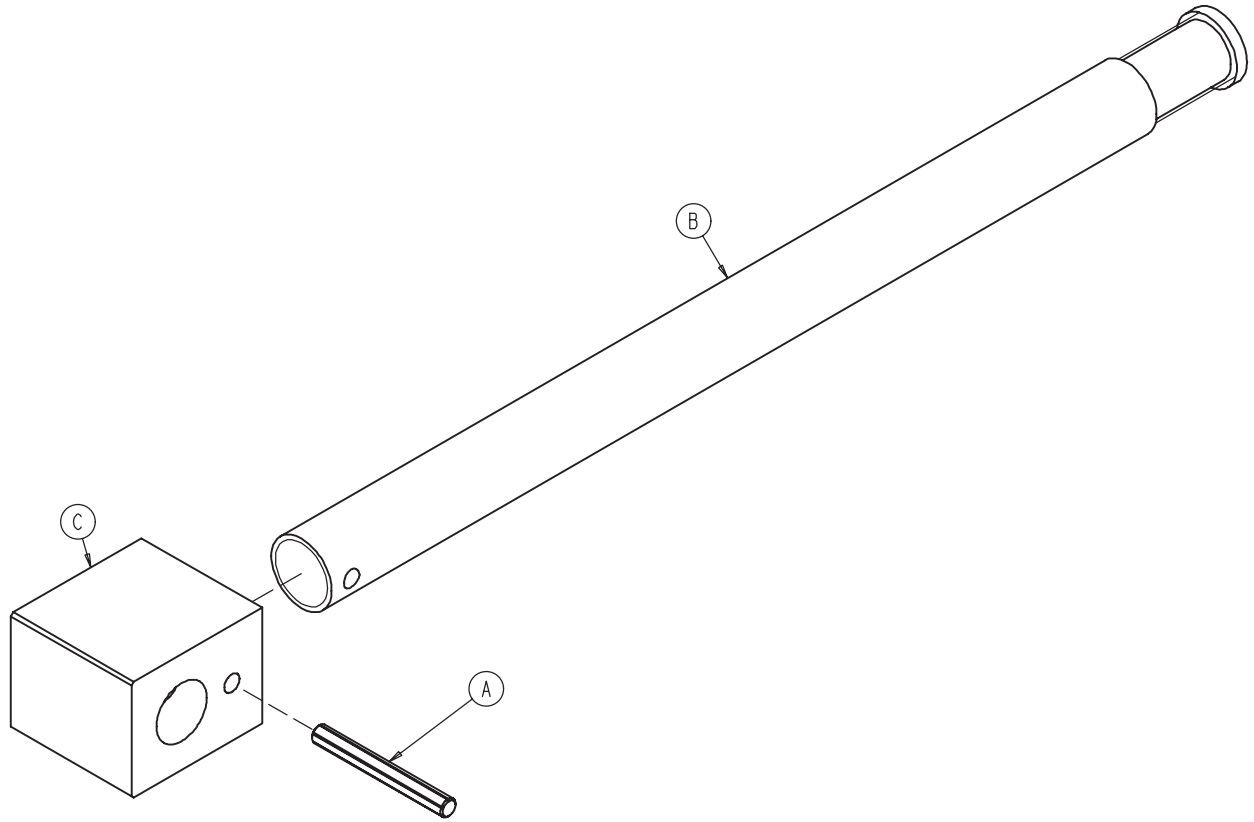
SECTION A-A

TREND HOUSING BEARING

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	0004-304-000	But Hd. Cap Screw	12	L	1033-033-043	Trend Acme Nut	1
B	0011-464-000	Thrust Washer	4	M	1033-033-044	Trend Back Plate	1
C	0011-465-000	Thrust Washer	2	N	1033-033-046	Trend Front Plate	1
D	0004-222-000	But. Hd. Cap Screw	1	P	1033-033-047	Trend Drive Shaft	1
E	0081-314-000	Thrust Bearing	2	R	1033-033-048	Trend Flanged Bearing	1
F	0081-315-000	Thrust Bearing	1	S	1033-033-049	Trend Crank Handle	1
G	0081-316-000	Radial Bearing	1	T	1033-033-135	Trend Inner Screw Ass'y	1
H	1033-033-036	Trend Driver Spur Gear	1	U	1033-033-035	Crank Bellows	1
J	1033-033-037	Trend Driver Spur Gear	1	W	0081-226-000	Bearing	2
K	1033-033-042	Trend Housing	1	X	1033-033-033	Trend Glide Bearing	1

## Trend Inner Screw Assembly - 1033-033-135

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Item	Part No.	Part Name	Qty.
A	0026-143-000	Spring Pin	1
B	1033-033-032	Trend Screw	1
C	1033-033-034	Trend Screw Pivot	1



For Reference Only: Part Number 1033-033-001

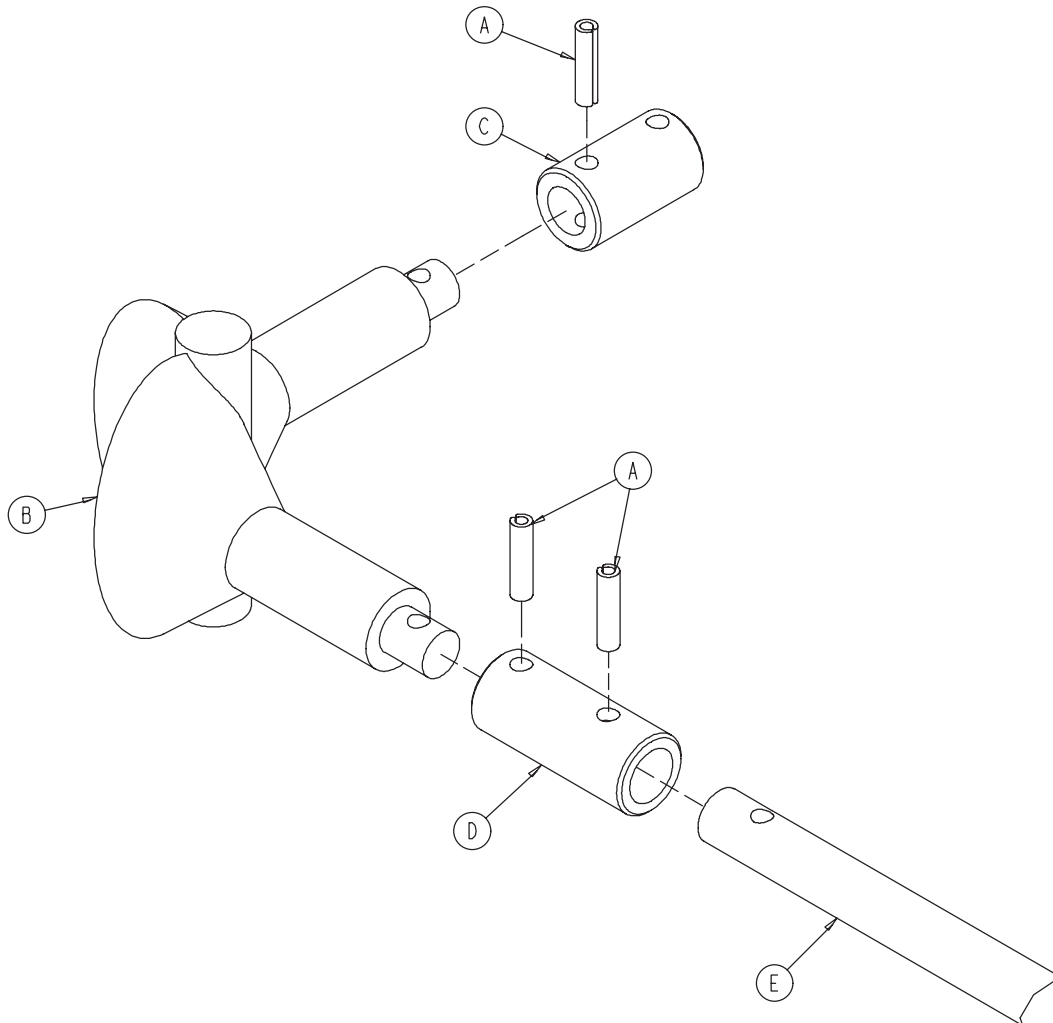


# Lateral Tilt Assembly

Item	Part No.	Part Name	Qty.
A	0003-363-000	Hex Hd. Cap Screw	1
B	0004-357-000	But. Hd. Cap Screw	1
C	0004-365-000	But. Hd. Cap Screw	4
D	0015-068-000	Hex Jam Nut	2
E	0016-125-000	Nylock Nut	1
F	0016-127-000	Nylock Nut	1
G	0028-302-000	External Retaining Ring	2
H	0052-703-000	Bronze Bearing Sleeve	1
J	0052-825-000	Rod End Ball Joint	1
K	0081-308-000	Thrust Bearing	2
L	0081-309-000	Axial Bearing Washer	2
M	0081-226-000	Single Row Radial Ball Bearing	2
N	1033-033-018	Lateral Tilt Hinged Gear Ass'y	1
P	1033-033-021	Lateral Tilt Nut	1
R	1033-033-022	Lateral Tilt Screw Pivot	1
S	1033-033-023	Lateral Tilt Screw	1
T	1033-033-024	Lateral Tilt Flange Bearing	4
U	1033-033-027	Lateral Tilt Bearing Plate	2
W	1033-033-030	Lateral Tilt Crank Handle	1
X	1033-033-050	Lateral Tilt Frame Wldmt.	1
Y	1033-033-110	Trend Frame Weldment	1
Z	1033-034-022	Trend Pivot Shaft	1
AA	1033-034-111	Lateral Tilt Foot Pillow Block	1
AB	1033-034-112	Lateral Tilt Head Pillow Block	1
AC	1033-034-113	Lateral Tilt Pivot Spacer	2
AD	1033-034-114	Lat. Tilt Brg. Adjustment Spacer	1
AE	0004-456-000	But. Hd. Cap Screw	1

# Lateral Tilt Hinged Gear Assembly

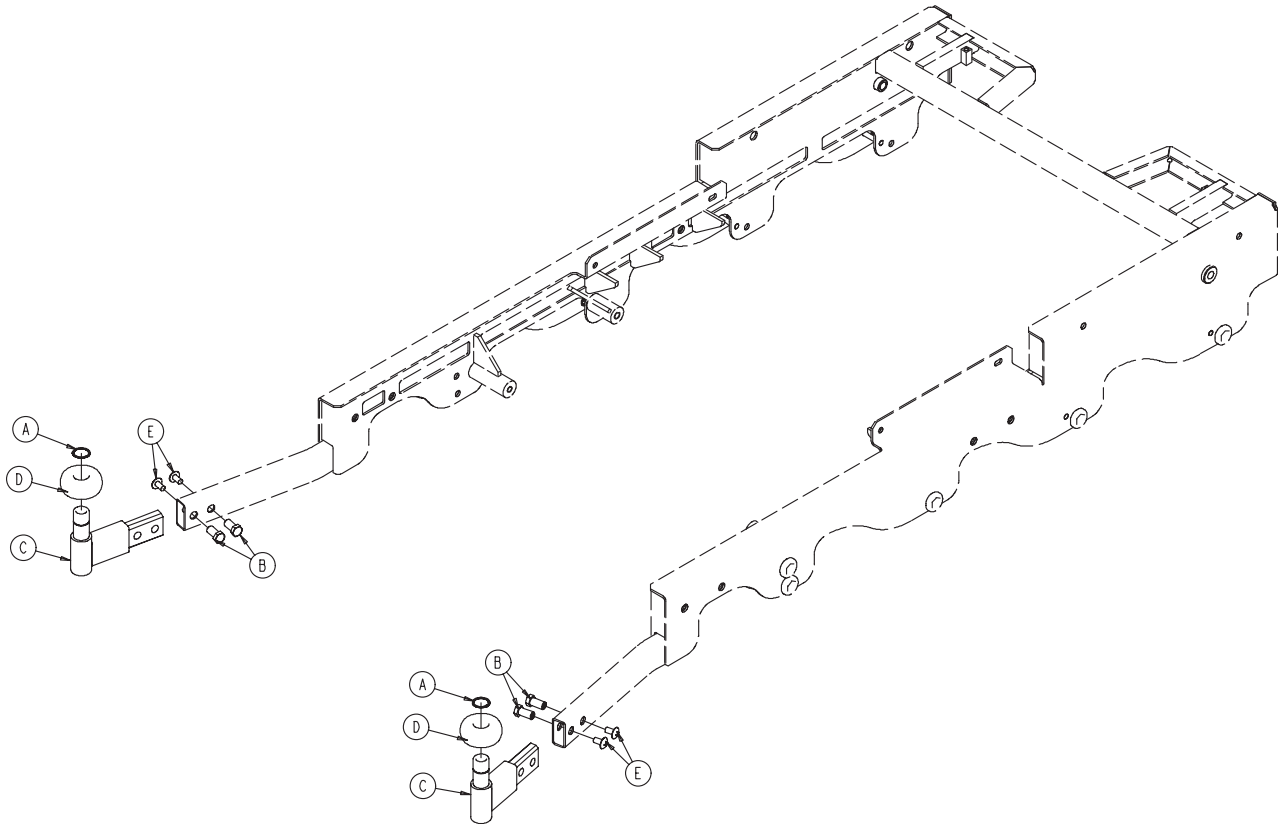
For Reference Only: Part Number 1033-033-018



Item	Part No.	Part Name	Qty.
A	0026-118-000	Spring Pin	3
B	0052-826-000	Hinged Gear Joint	1
C	1033-033-019	Acme Screw Hinge Gear Coupler	1
D	1033-033-016	Crank Shaft Hinge Gear Coupler	1
E	1033-033-029	Lateral Tilt Crank Shaft	1
F	1033-033-028	Hinge Gear Cover	1

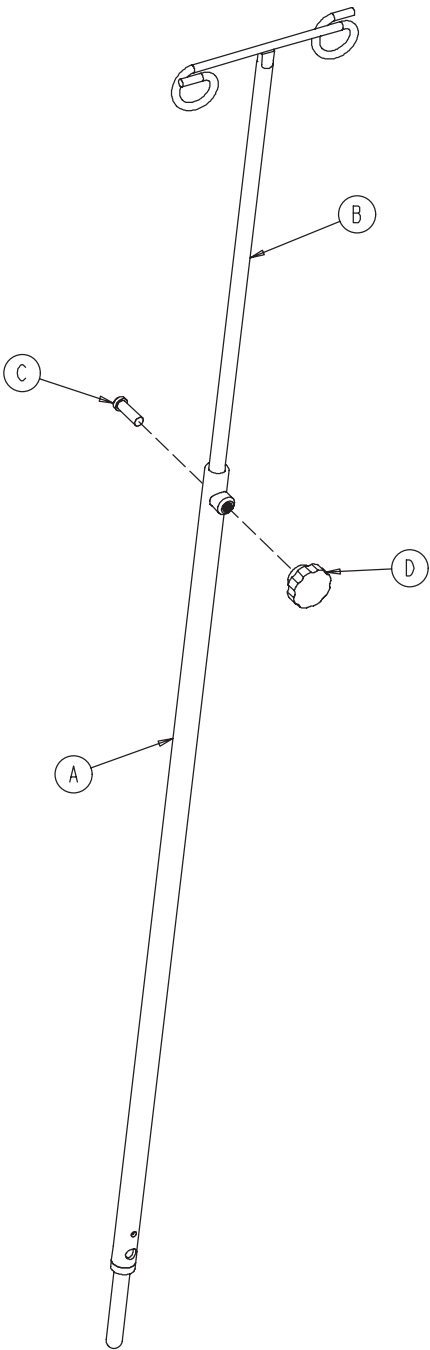
[Return To Table of Contents](#)

## Optional I.V. Pole Receptacles - 1033-110-030



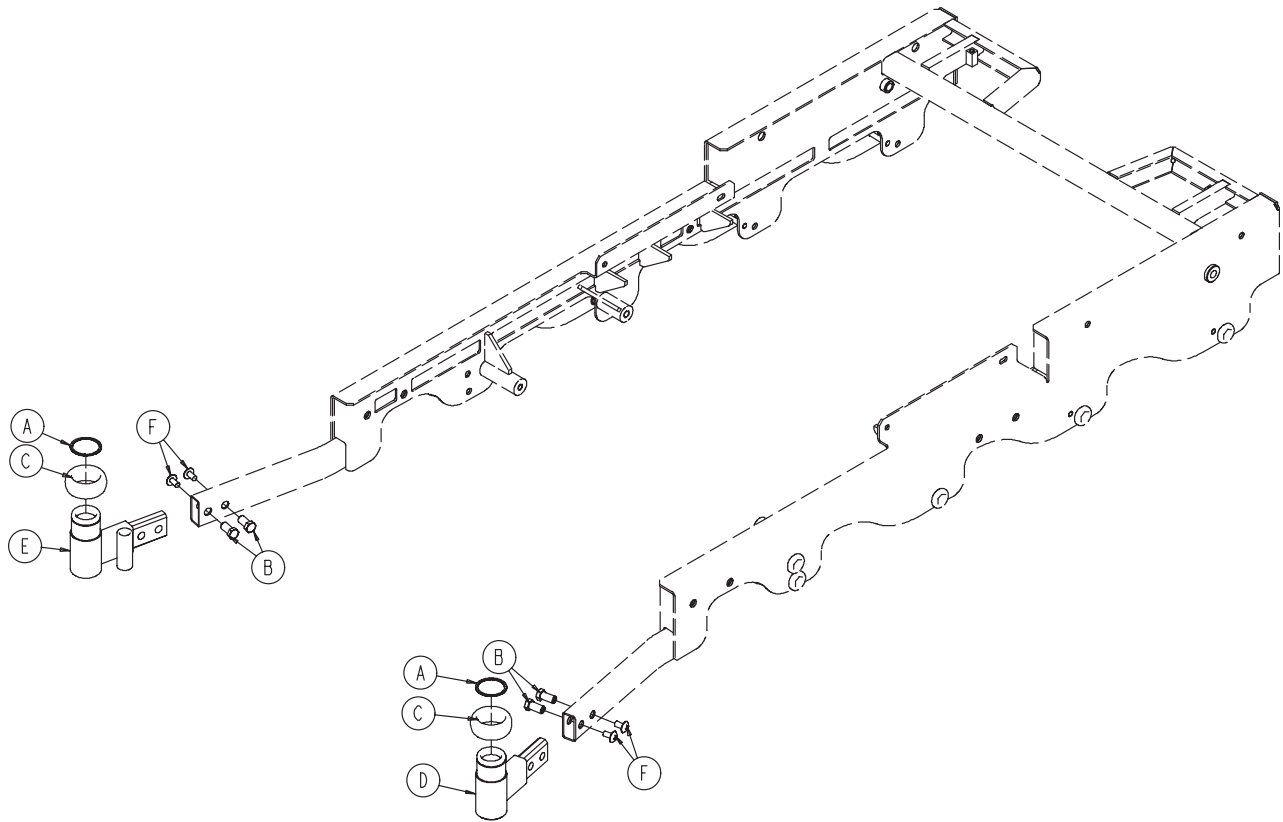
Item	Part No.	Part Name	Qty.
A	0028-187-000	Spiral Retaining Ring	2
B	1033-030-038	Barrel Nut	4
C	1033-030-040	I.V. Pole Receptacle	2
D	1033-030-050	Bumper Roller	2
E	0007-058-000	Phillips Truss Hd. Screw	4

# Removable I.V. Pole Assembly - 0721-047-006



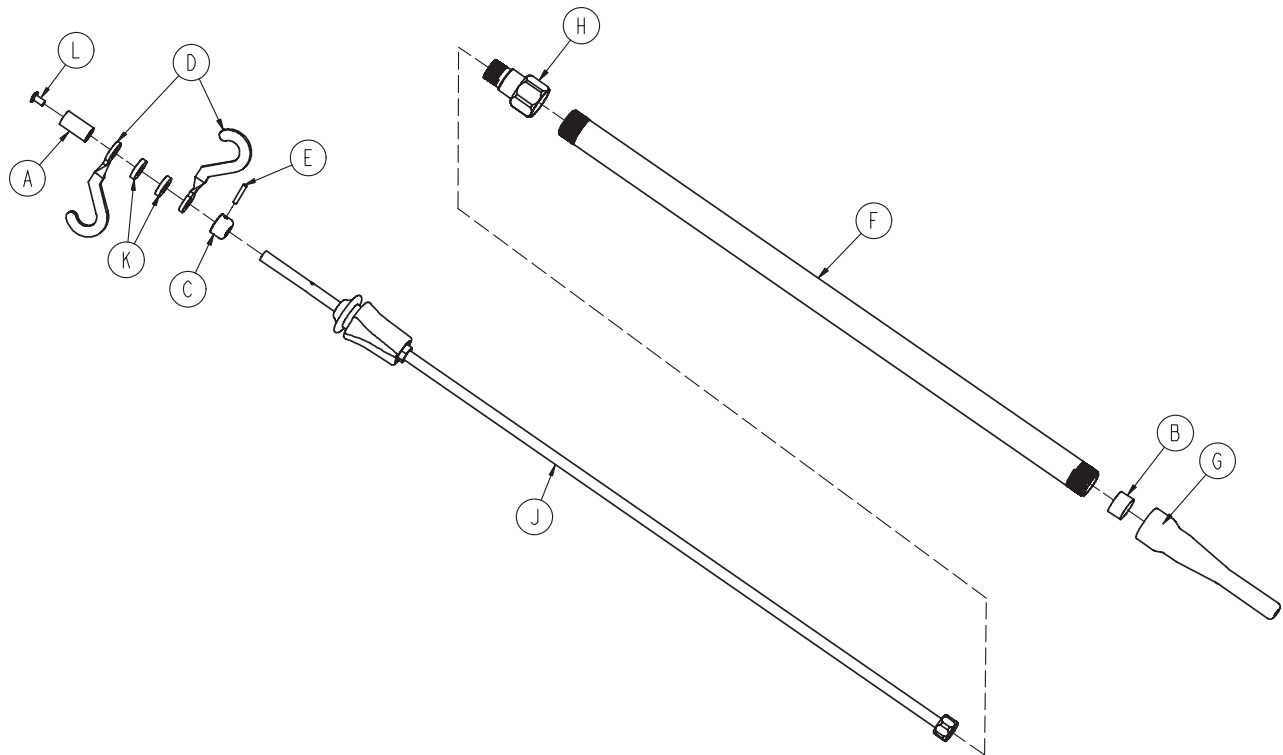
Item	Part No.	Part Name	Qty.
A	0938-001-305	Pole Socket Assembly	1
B	0938-001-308	Pole Assembly	1
C	0004-495-000	Soc. Hd. Cap Screw	1
D	1211-117-016	Knob	1

# Optional Heavy-Duty I.V. Receptacles - 1033-110-130



Item	Part No.	Part Name	Qty.
A	0028-191-000	Spiral Retaining Ring	2
B	1033-030-038	Barrel Nut	4
C	1033-110-125	Bumper Roller	2
D	1033-110-140	I.V. Pole Receptacle, Right	1
E	1033-110-145	I.V. Pole Receptacle, Left	1
F	0007-058-000	Phillips Truss Hd. Mach. Screw	4

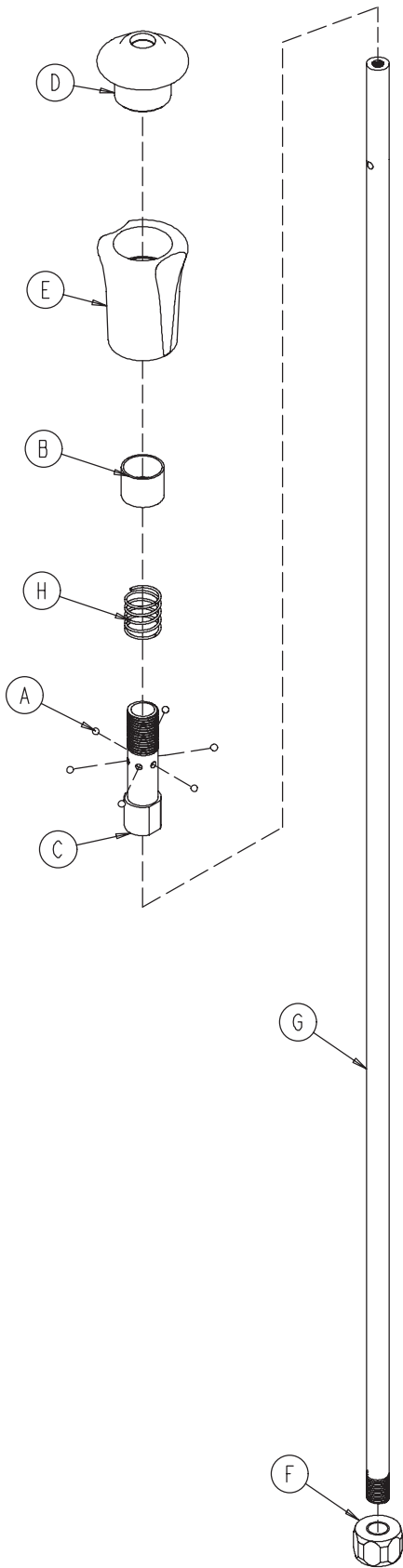
# Optional Heavy-Duty I.V. Pole Assembly - 1033-110-110



Item	Part No.	Part Name	Qty.
A	0926-400-162	Spacer	1
B	1001-259-013	Dampener	1
C	1010-061-014	Collar	1
D	1010-059-016	I.V. Hook	2
E	0026-076-000	Spring Pin	1
F	1033-110-111	H.D.I.V. Pole Tube	1
G	1033-110-112	H.D.I.V. Pole Insert	1
H	1033-110-113	H.D.I.V. Pole Tube Adapter	1
J	1033-110-120	H.D.I.V. Pole Extension	1
K	0052-017-000	Spacer	2
L	0007-004-000	Truss Hd. Mach. Screw	1

[Return To Table of Contents](#)

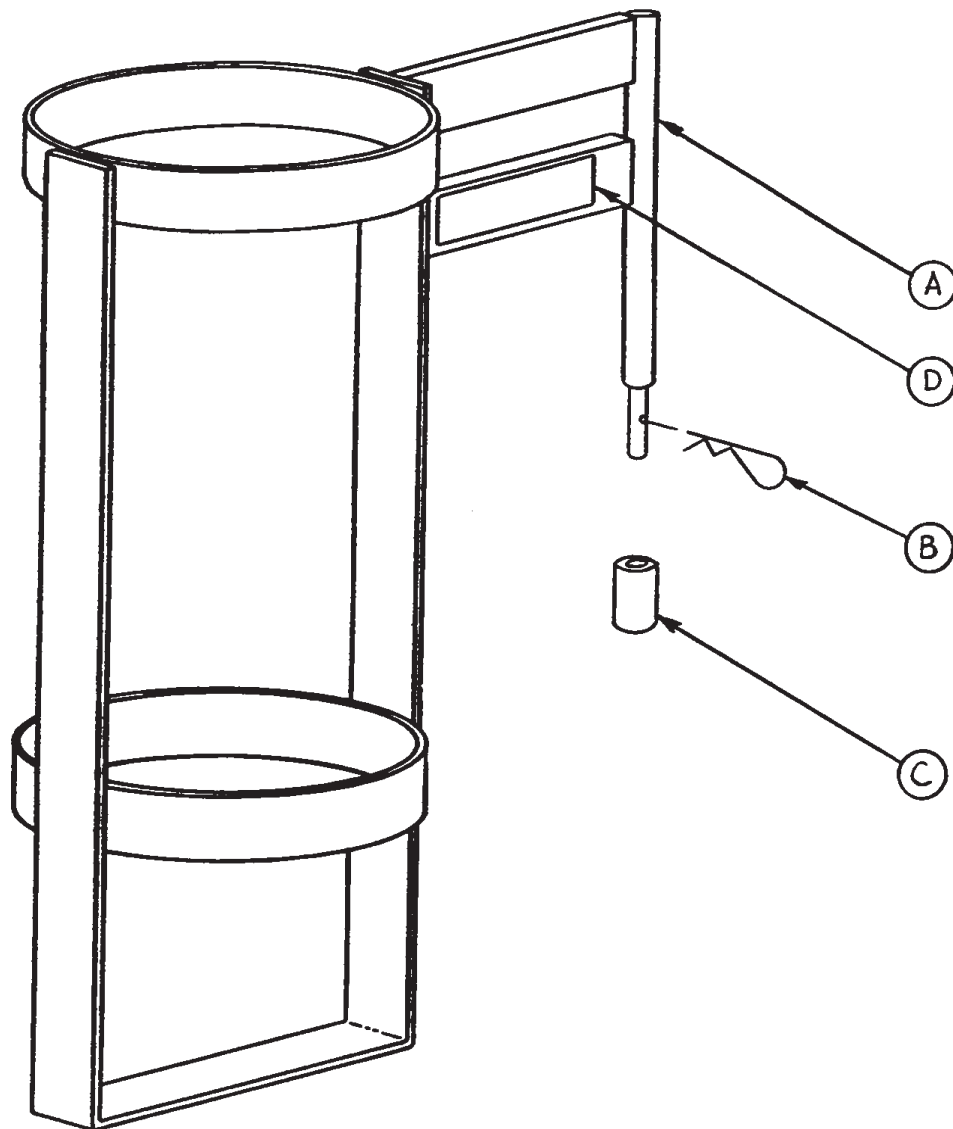
# Heavy-Duty I.V. Pole Extension Assembly - 1033-110-120



Item	Part No.	Part Name	Qty.
A	0031-021-000	Ball Bearing	6
B	1010-061-013	Ball Retainer	1
C	1010-061-016	Retaining Shaft	1
D	1010-061-017	Thumb Knob	1
E	1010-061-018	Hand Guard	1
F	1033-110-017	Nut	1
G	1033-110-121	Extension Rod	1
H	0038-303-000	Compression Spring	1

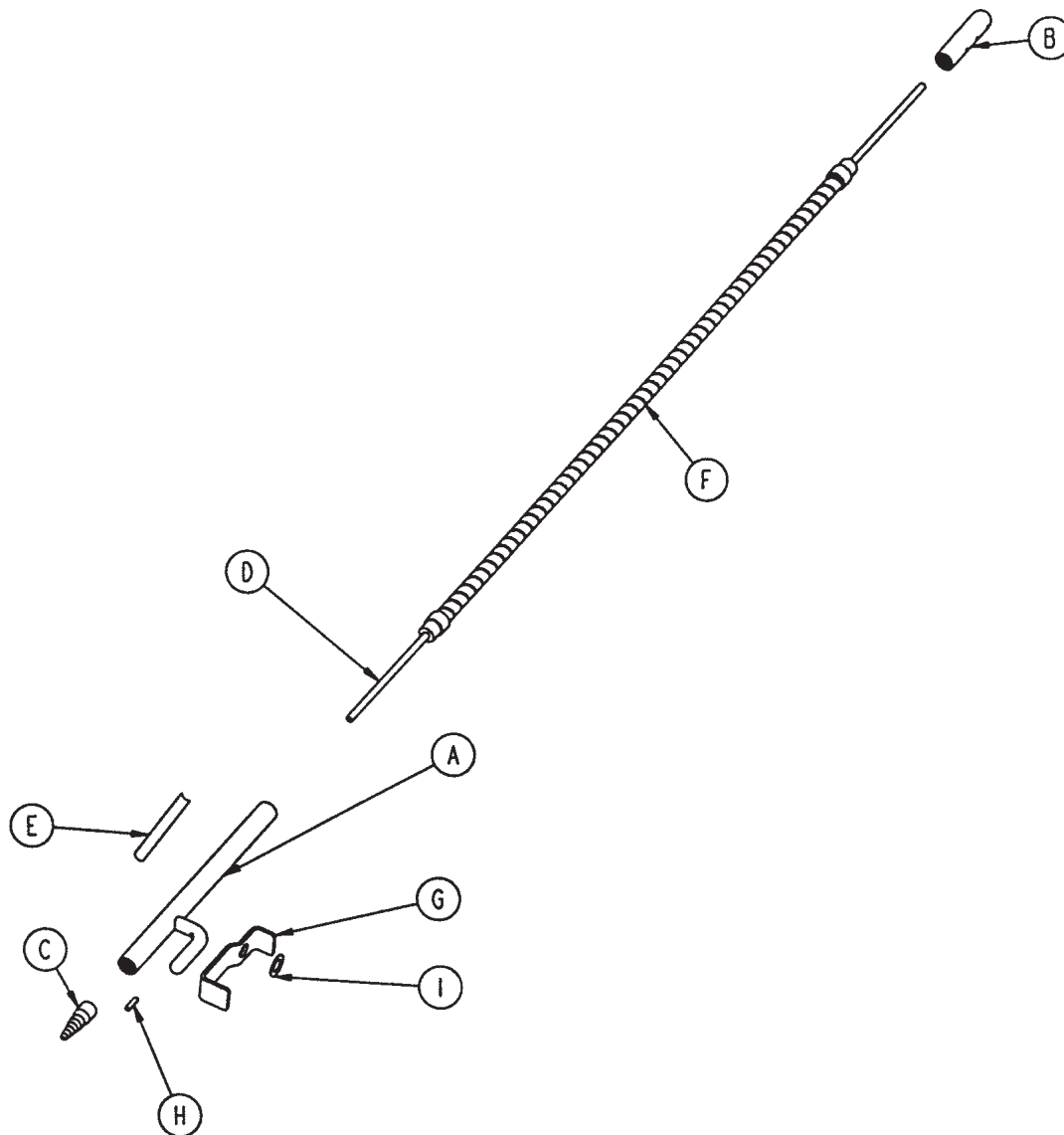


## Optional Upright Oxygen Bottle Holder - 1010-030-000



Item	Part No.	Part Name	Qty.
A	1010-030-011	Upright Bottle Holder	1
B	0027-012-000	Cotter Pin	1
C	0741-030-024	Nylon Stand-Off	1
D	1010-030-017	Specification Label	1

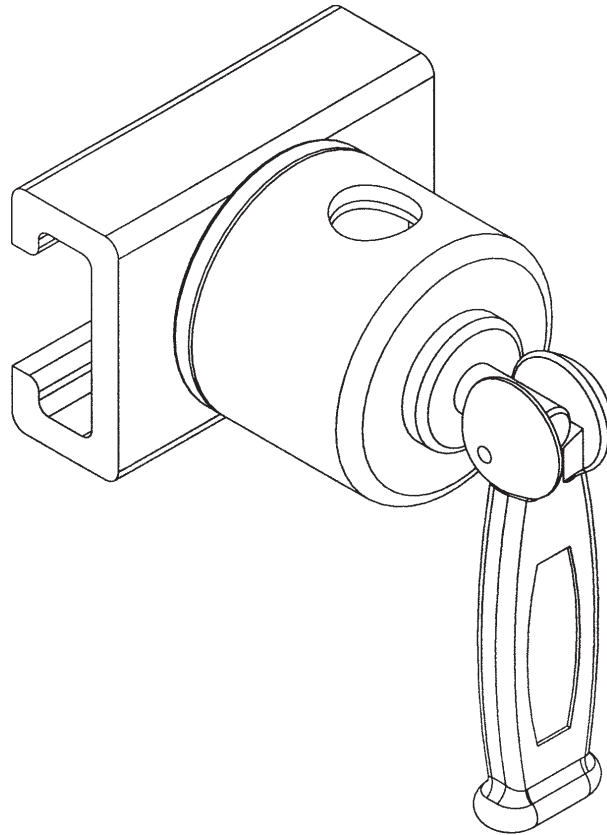
# Optional Drape Support Assembly - 1068-168-000



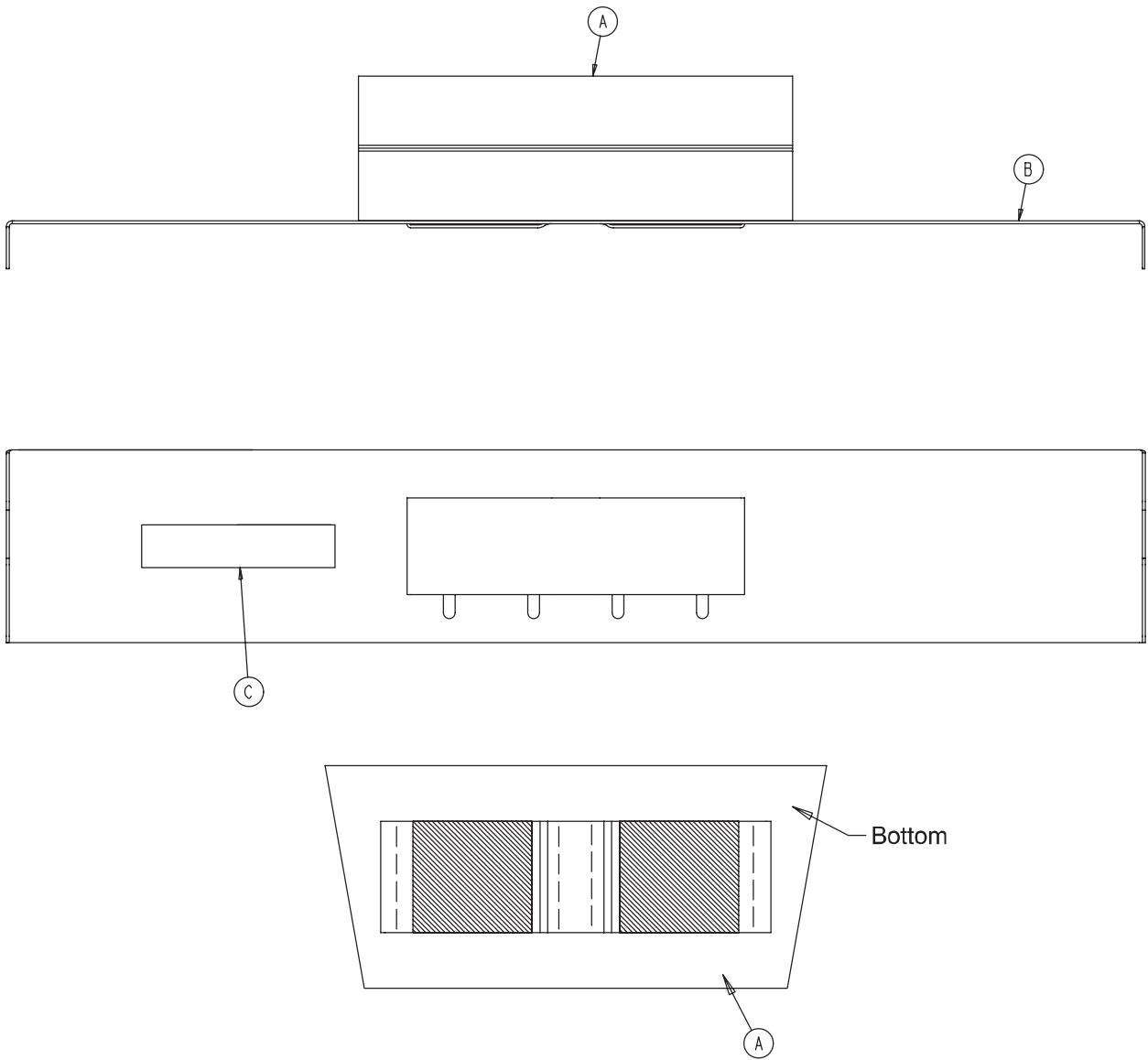
Item	Part No.	Part Name	Qty.
A	1068-168-050	Drape Support Weldment	1
B	1068-068-043	Oxygen Tube Cap	1
C	1068-268-042	Oxygen Tube Receptacle	1
D	1068-068-041	Oxygen Supply Line	1
E	1068-090-068	Specification Label	1
F	1066-085-013	Goose Neck	1
G	1068-168-015	O <sup>2</sup> Latch	1
H	0026-172-000	Roll Pin	1
I	0014-007-000	Nylon Washer	1

## Optional Direct Clamp - 1068-054-010

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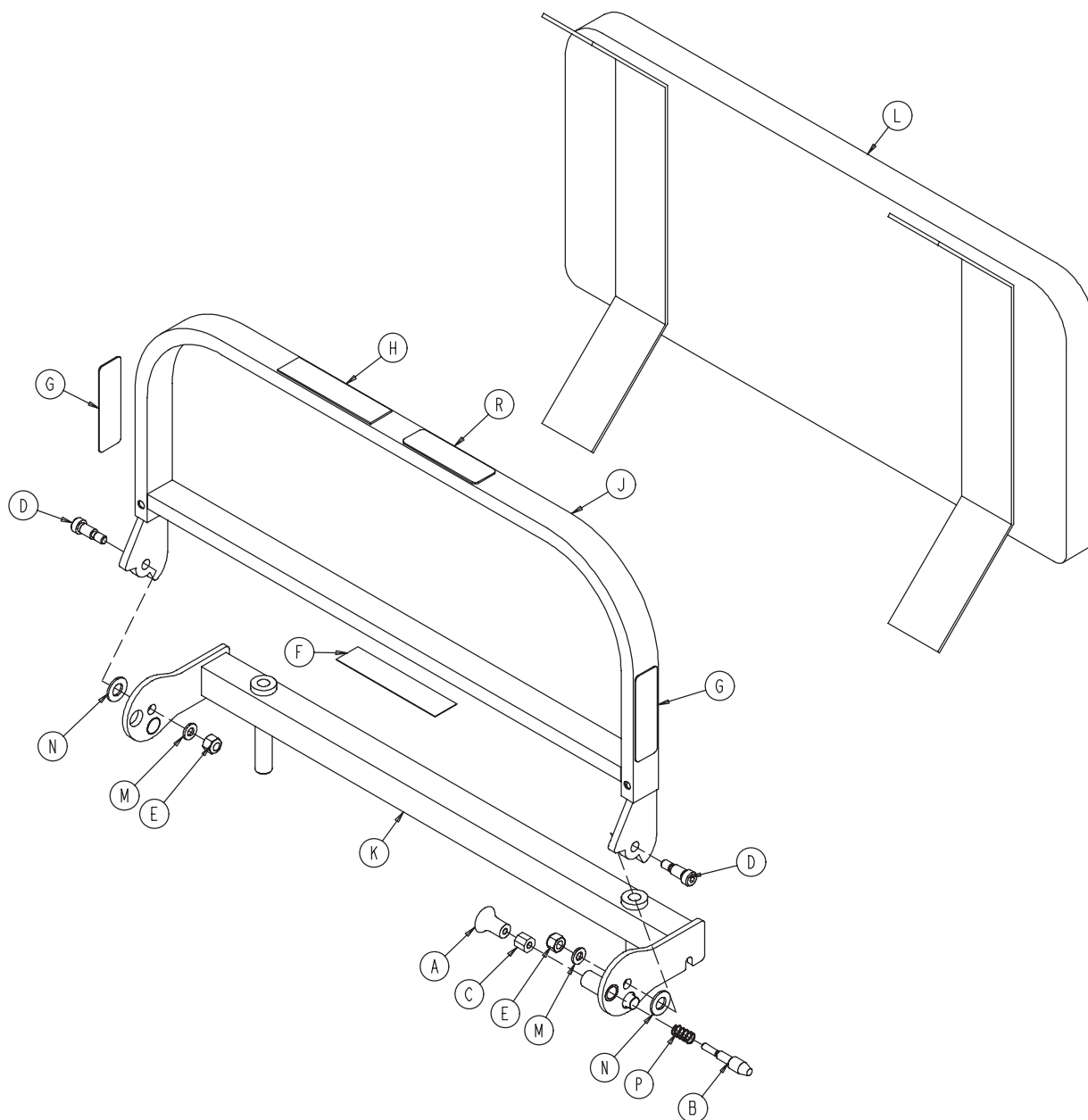


# Optional Perineal Pad Assembly - 1033-41-201



Item	Part No.	Part Name	Qty.
A	1033-41-30	Perineal Pad Cushion	1
B	1033-41-34	Perineal Pad Plate	1
C	1033-41-39	Perineal Pad Label	1

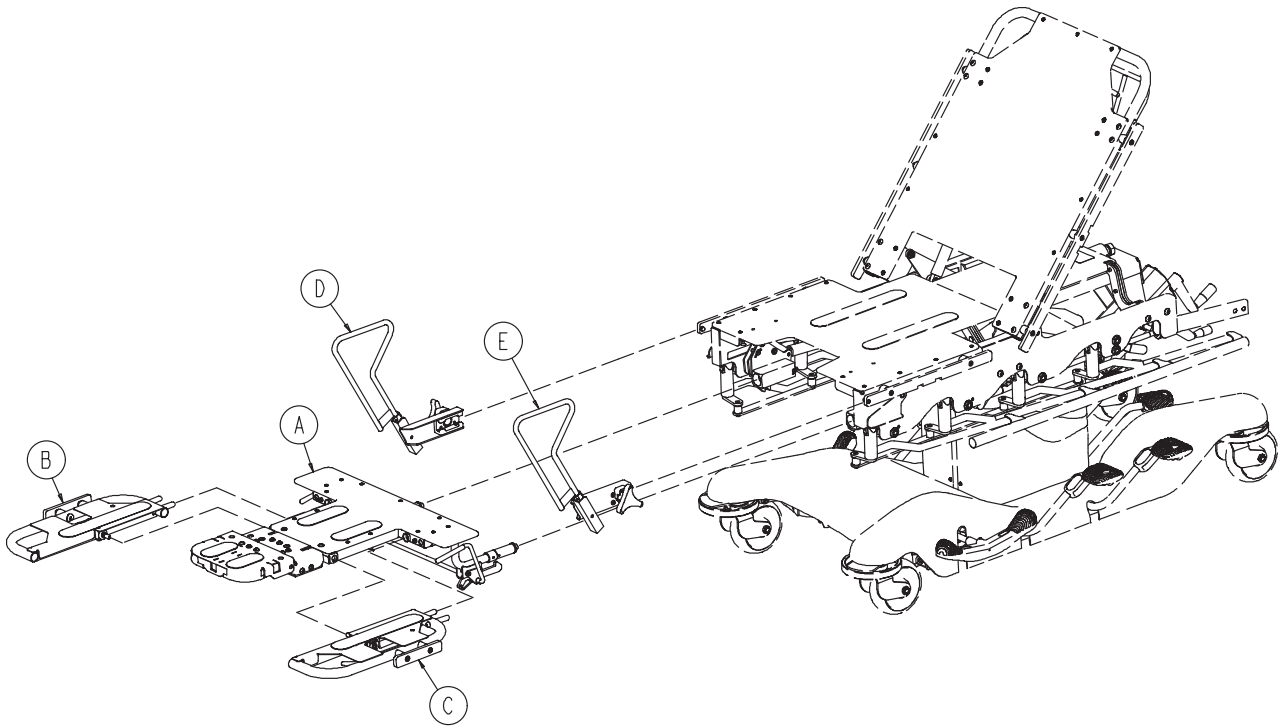
# Optional Foot Board/Foot Extender Assembly - 1033-130-010



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	1010-050-050	Knob	1	J	1033-130-030	Extender Pivot Frame	1
B	1010-050-248	Lower Pin Lock	1	K	1033-130-045	Extender Mount	1
C	1010-050-250	Lock Adjuster	1	L	1033-130-050	Foot Extender Cushion	1
D	0008-056-000	Soc. Hd. Shoulder Screw	2	M	0014-002-000	Nylon Washer	2
E	0016-122-000	Nylock Nut	2	N	0014-020-000	Nylon Washer	2
F	1033-130-021	Specification Label	1	P	0038-133-000	Compression Spring	1
G	1033-130-022	Maximum Weight Label	2	R	1033-090-034	"Do Not Sit" Label	1
H	1033-130-023	Push/Pull Label	1				

## Foot/Fowler Option Assembly - 1033-132-000

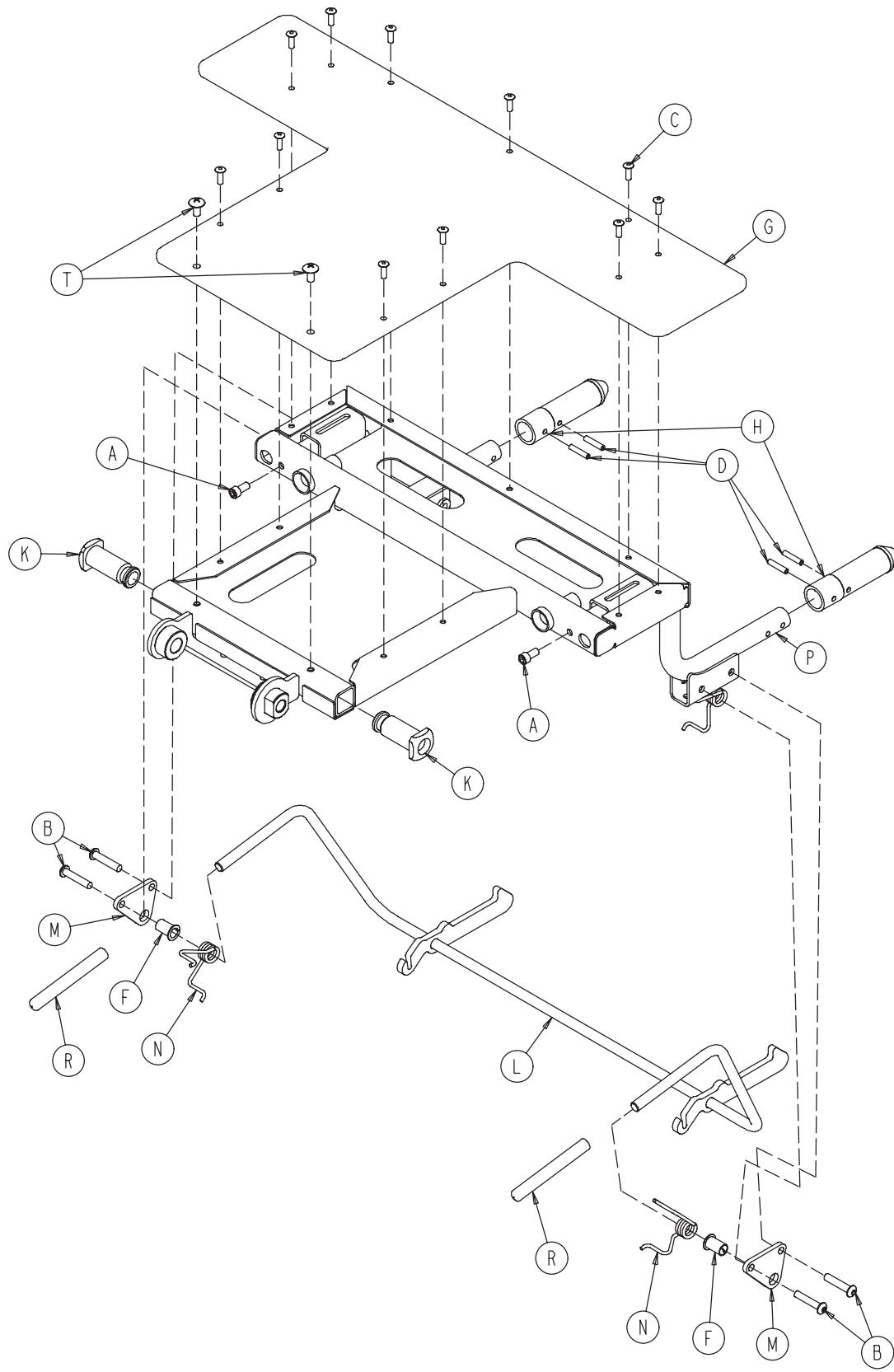
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Item	Part No.	Part Name	Qty.
A	1033-132-010	Foot Fowler Assembly	1
B	1033-132-050	Pre-Op/Post-Op Head Pad, Rt.	1
C	1033-132-055	Pre-Op/Post-Op Head Pad, Lt.	1
D	1033-132-200	Foot End Siderail Assembly, Rt.	1
E	1033-132-205	Foot End Siderail Assembly, Lt.	1

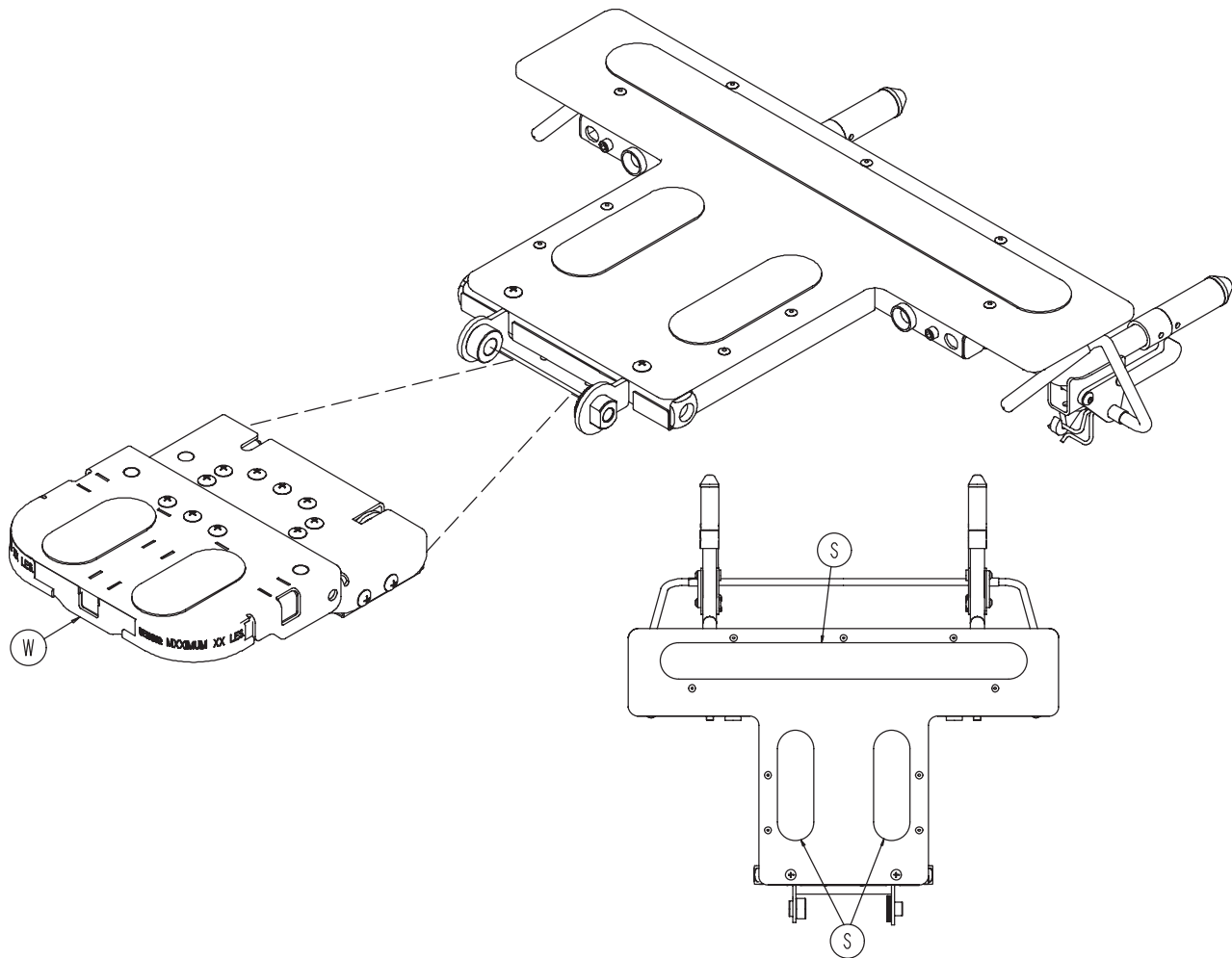
Refer to Foot/Fowler Receptacle, Right/Left for the part numbers of the Foot/Fowler mounting receptacles.

# Optional Foot/Fowler Assembly - 1033-132-010



[Return To Table of Contents](#)

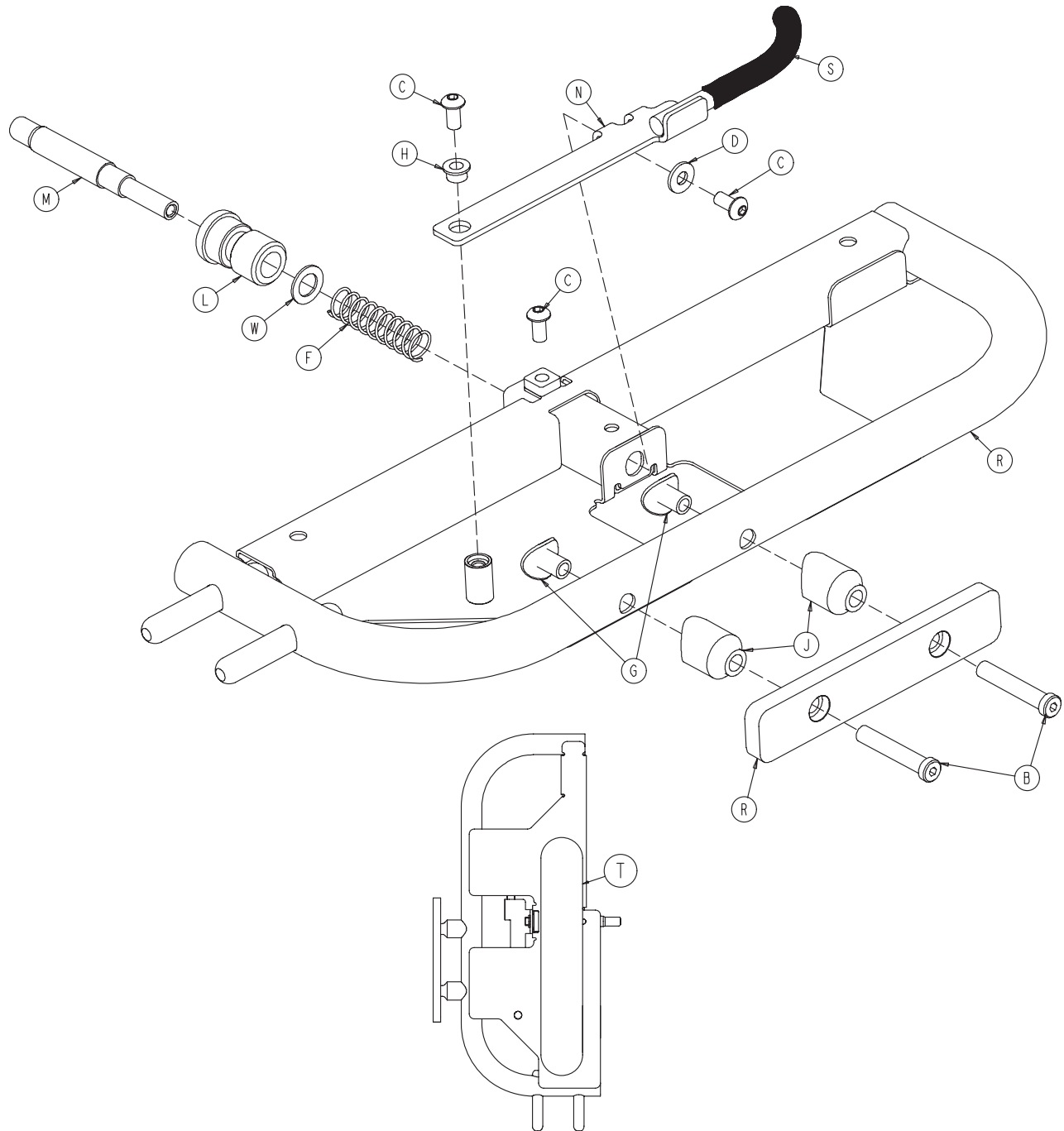
# Optional Foot/Fowler Assembly - 1033-132-010



Item	Part No.	Part Name	Qty.
A	0004-018-000	Soc. Hd. Cap Screw	2
B	0004-360-000	But. Hd. Cap Screw	4
C	0025-133-000	Blind Rivet	11
D	0026-149-000	Slotted Spring Pin	4
F	0052-815-000	Nyliner	2
G	1033-132-015	Foot/Fowler Skin	1
H	1033-132-020	Prong Insert	2
K	1033-132-030	Pre-Op Pad Insert	2
L	1033-132-040	Release Rod	1
M	1033-132-045	Release Rod Hanger Plate	2
N	1033-132-047	Release Torsion Spring	2
P	1033-132-100	Foot/Fowler Weldment	1
R	0037-200-000	Vinyl Cap	2
S	7900-001-102	6" Velcro® Pile	2.67 Ft.
T	0007-080-000	Truss Hd. Mach. Screw	2
W	1069-133-020	Head Piece Assembly	1



## Optional Pre-Op/Post-Op Pad Assembly



## Optional Pre-Op/Post-Op Pad Assembly

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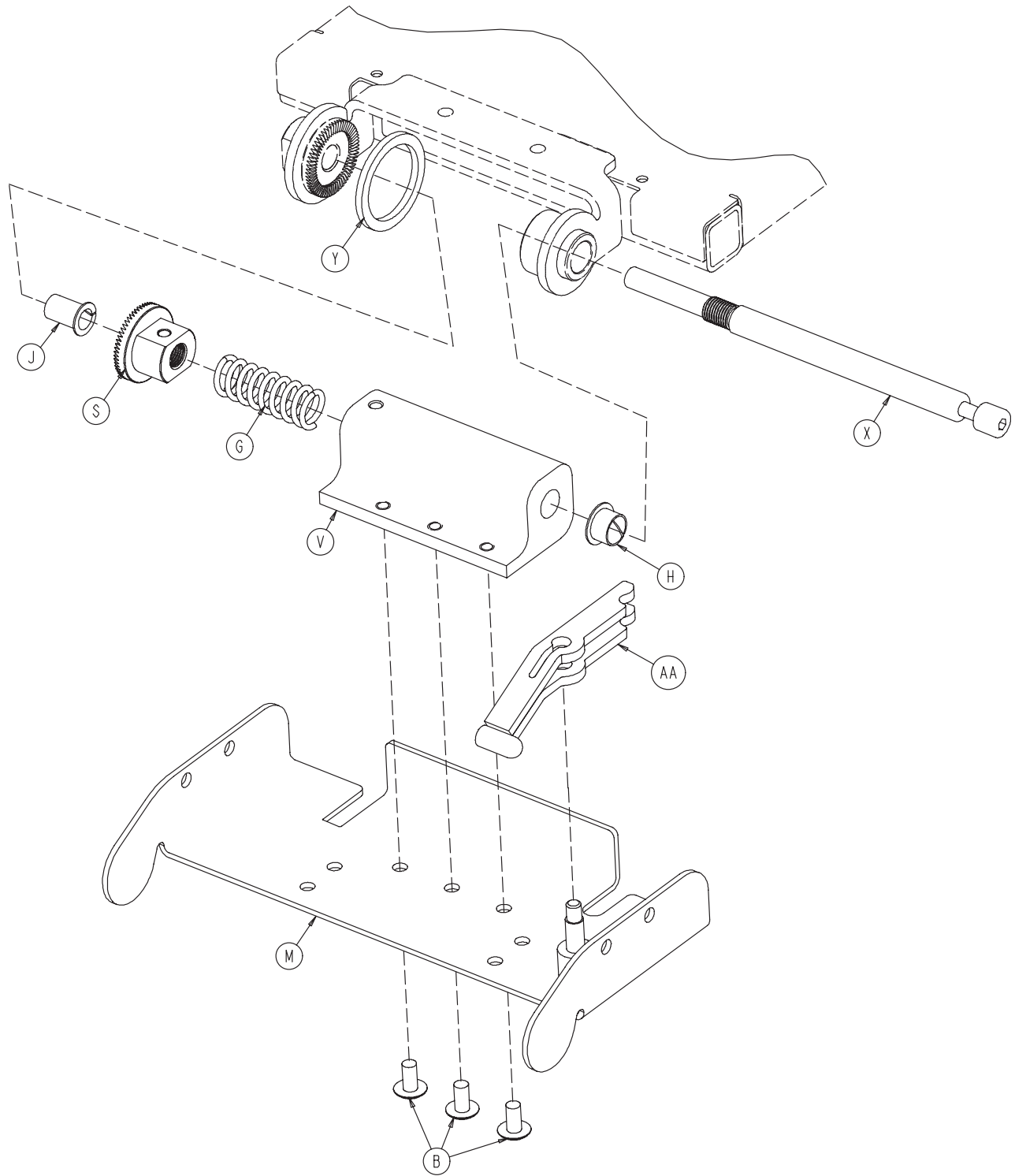
### 1033-132-050 Pre-Op/Post-Op Pad, Right

Item	Part No.	Part Name	Qty.
B	0004-371-000	Low Soc. Hd. Cap Screw	2
C	0004-325-000	But. Hd. Cap Screw	3
D	0011-456-000	Washer	1
F	0038-499-000	Compression Spring	1
G	0052-795-000	Weld Nut	2
H	0081-293-000	Flange Bearing	1
J	1033-031-019	Spacer	2
L	1033-132-060	Slider Tube	1
M	1033-132-070	Slider Pin	1
N	1033-132-081	Pre-Op Lever, Right	1
P	1033-132-090	Pre-Op Surgery Acc. Rail	1
R	1033-132-151	Pre-Op Frame, Right	1
S	0037-200-000	Handle Grip	1
T	7900-001-102	11.5" Velcro® Pile	.96'
W	0011-286-000	Washer	1

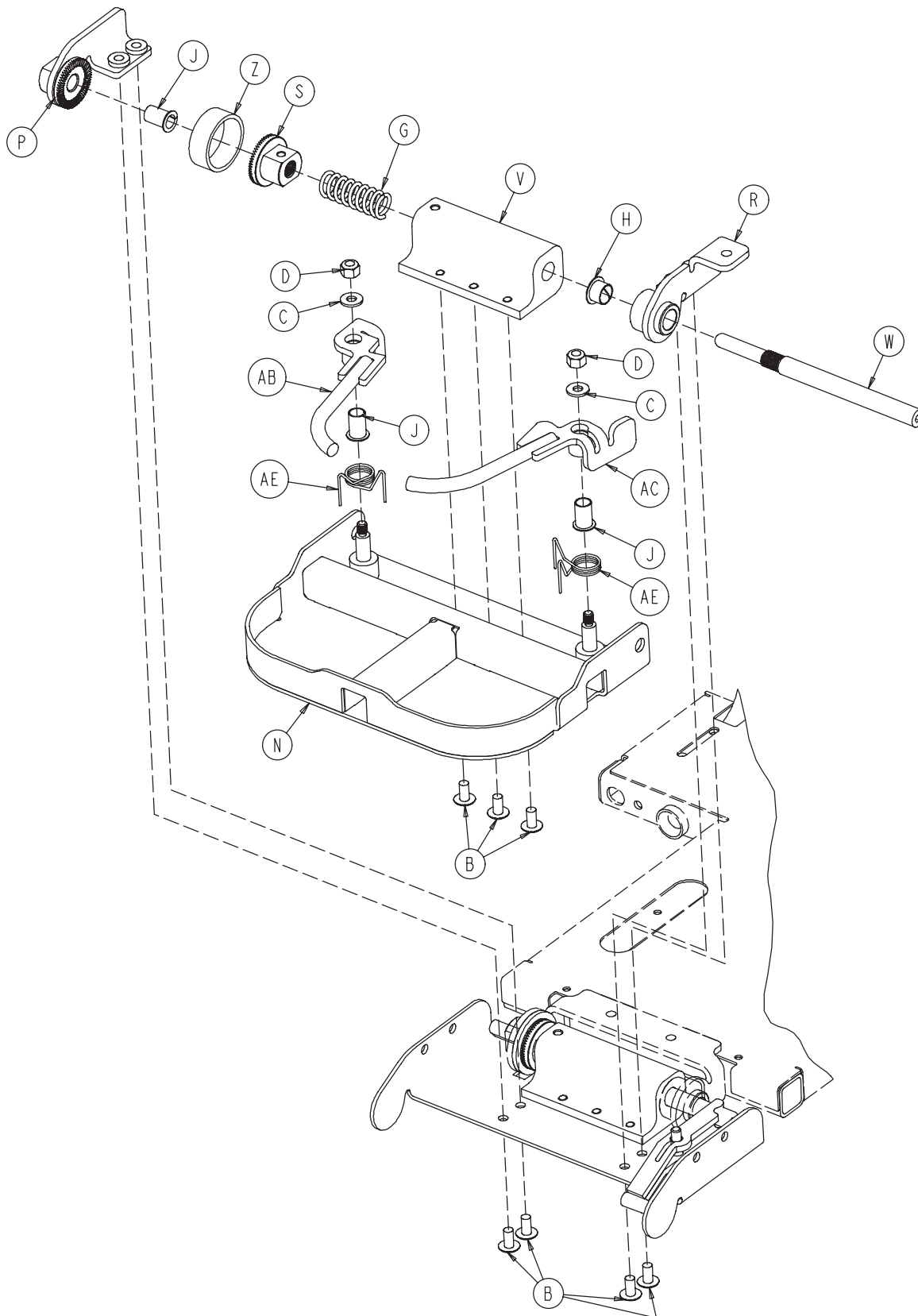
### 1033-132-055 Pre-Op/Post-Op Pad, Left

Item	Part No.	Part Name	Qty.
B	0004-371-000	Low Soc. Hd. Cap Screw	2
C	0004-325-000	But. Hd. Cap Screw	3
D	0011-456-000	Washer	1
F	0038-499-000	Compression Spring	1
G	0052-795-000	Weld Nut	2
H	0081-293-000	Flange Bearing	1
J	1033-031-019	Spacer	2
L	1033-132-060	Slider Tube	1
M	1033-132-070	Slider Pin	1
N	1033-132-080	Pre-Op Lever, Left	1
P	1033-132-090	Pre-Op Surgery Acc. Rail	1
R	1033-132-150	Pre-Op Frame, Left 1	1
S	0037-200-000	Handle Grip	1
T	7900-001-102	11.5" Velcro® Pile	.96'
W	0011-286-000	Washer	1

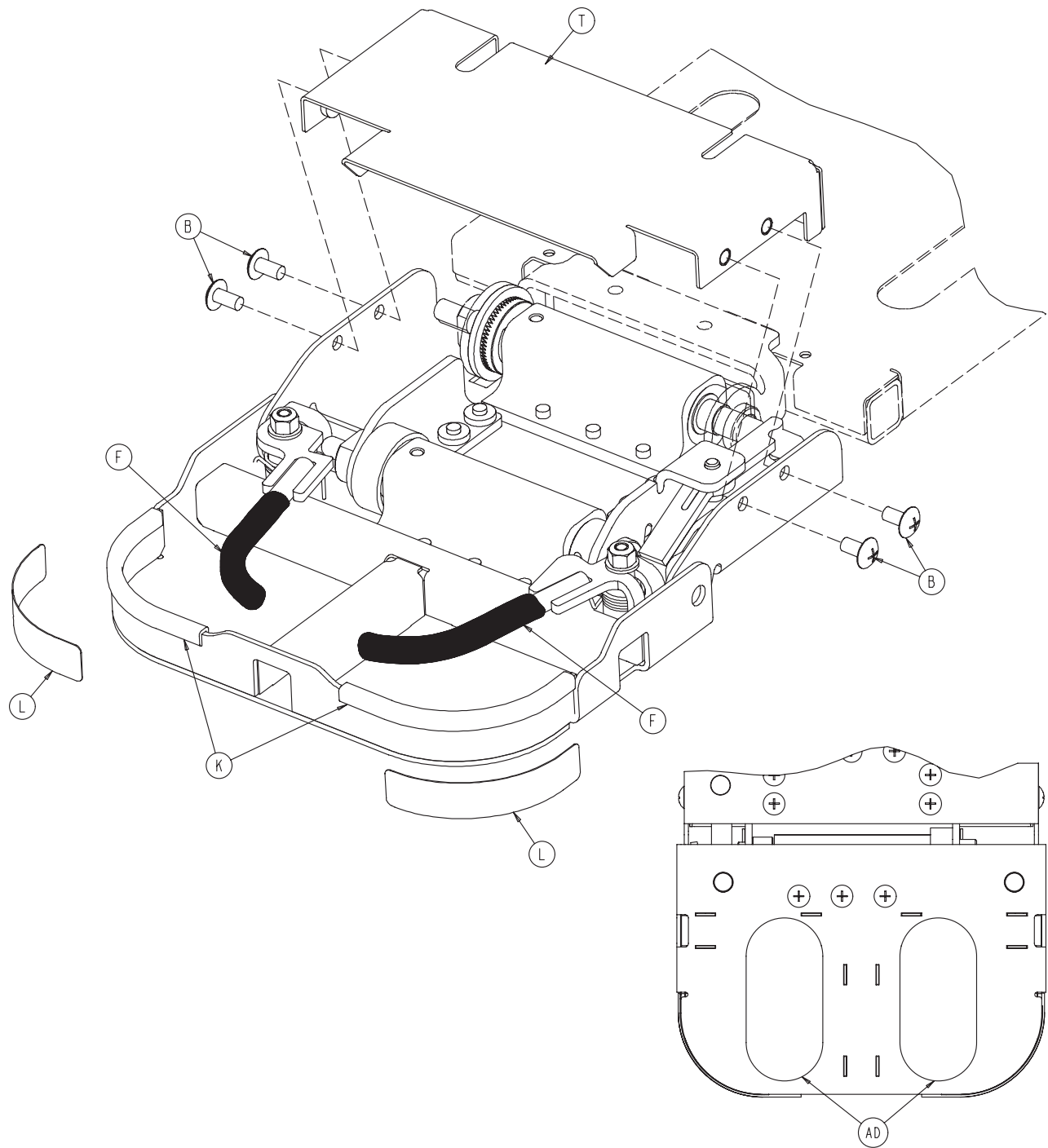
## Optional Head Piece Assembly - 1069-133-020



## Optional Head Piece Assembly - 1069-133-020



## Optional Head Piece Assembly - 1069-133-020

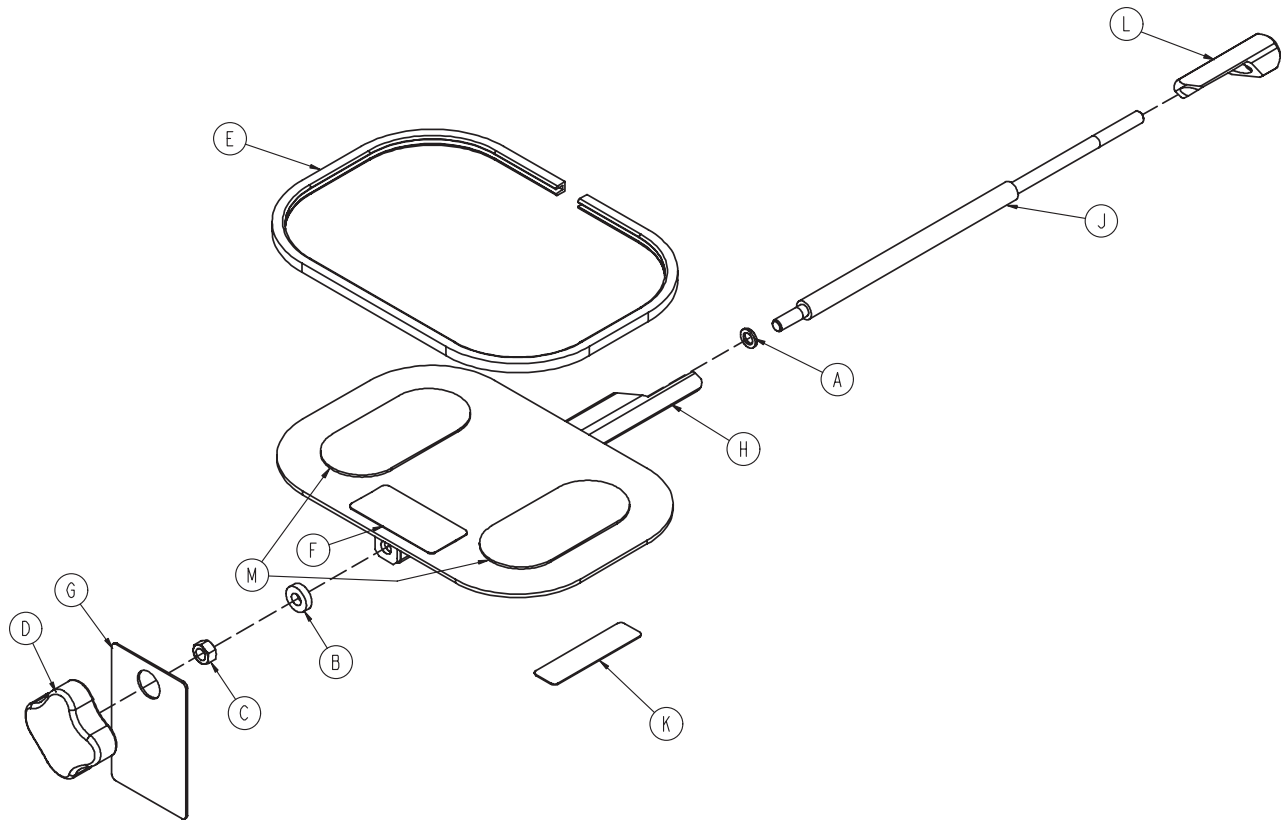


## Optional Head Piece Assembly - 1069-133-020

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Item	Part No.	Part Name	Qty.
B	0007-080-000	Truss Hd. Mach. Screw	14
C	0011-304-000	Washer	2
D	0016-123-000	Hex Nut	2
F	0037-200-000	Vinyl Cap	2
G	0038-474-000	Compression Spring	2
H	0052-086-000	Nyliner	2
J	0052-815-000	Nyliner	4
K	0058-056-000	Edge Trim	2
L	1068-091-021	40 Pounds Max. Label	2
M	1069-133-030	Neck Weldment	1
N	1069-133-040	Head Weldment	1
P	1069-133-057	Head Bracket Weldment, Rt.	1
R	1069-133-058	Head Bracket Weldment, Lt.	1
S	1069-133-073	Shaft Gear	2
T	1069-133-075	Head Piece Cover	1
V	1069-133-076	Gear Housing	2
W	1069-133-083	Head Shaft	1
X	1069-133-084	Neck Shaft	1
Y	1069-133-085	Neck Spacer	1
Z	1069-133-088	Head Spacer	1
AA	1069-133-100	Link Weldment	1
AB	1069-133-110	Handle Weldment, Right	1
AC	1069-133-115	Handle Weldment, Left	1
AD	7900-001-102	4.25" Velcro® Pile	.71 Ft.
AE	1069-133-121	Handle Torsion Spring	2

# Head Piece Extension Assembly - 1033-137-020

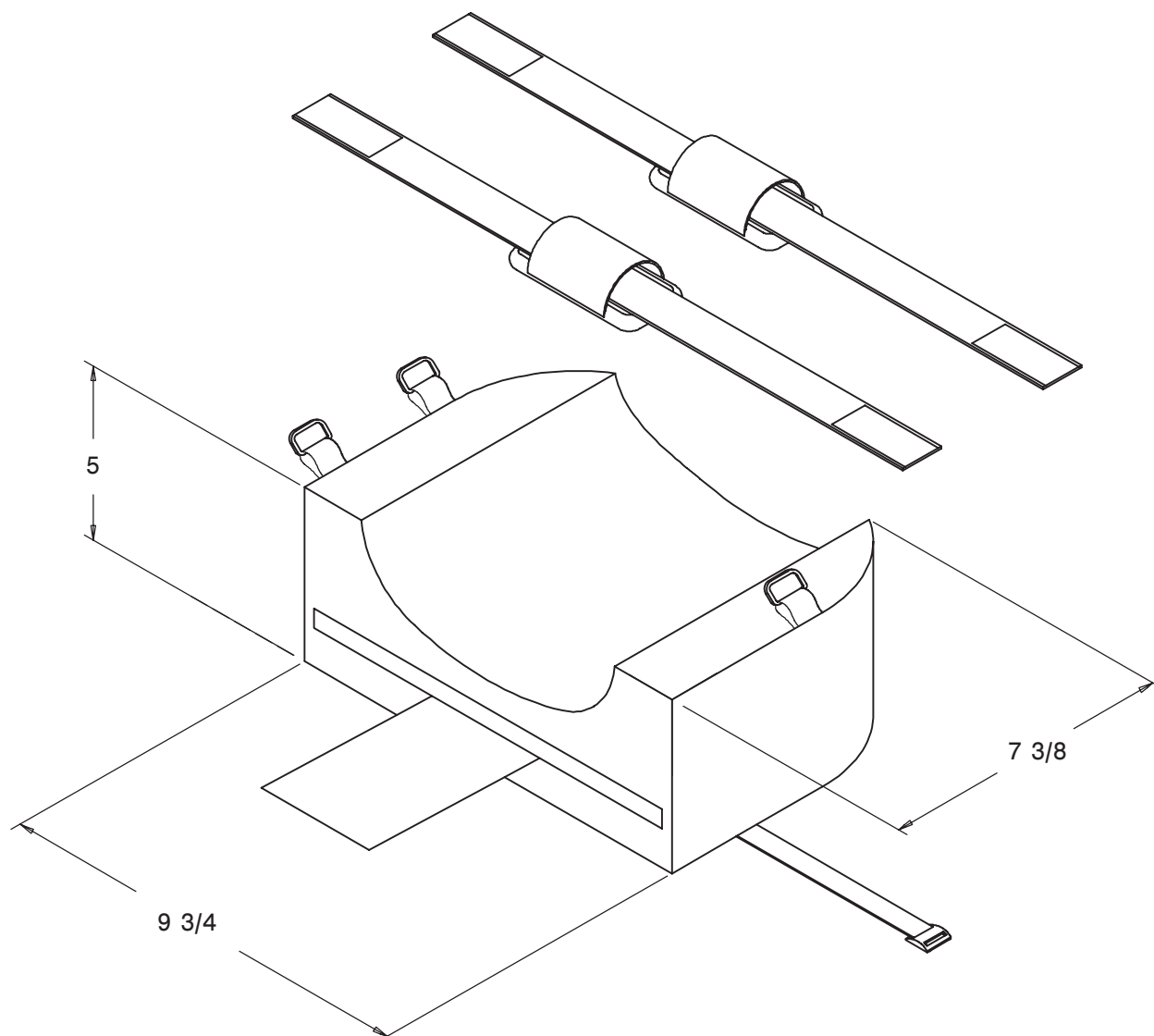


Item	Part No.	Part Name	Qty.
A	0014-003-000	Washer	2
B	0014-070-000	Washer	1
C	0015-050-000	Hex Nut	1
D	0024-054-000	Knob	1
E	0058-056-000	Edge Trim	2
F	1033-137-003	Max. Weight Label	1
G	1033-137-004	Max. Weight Label	1
H	1033-137-010	Extension Weldment	1
J	1033-137-011	Wedge Bolt	1
K	1033-137-013	Specification Label	1
L	1068-250-042	Lock Wedge	1
M	7900-001-102	Velcro® Pile	2

[Return To Table of Contents](#)

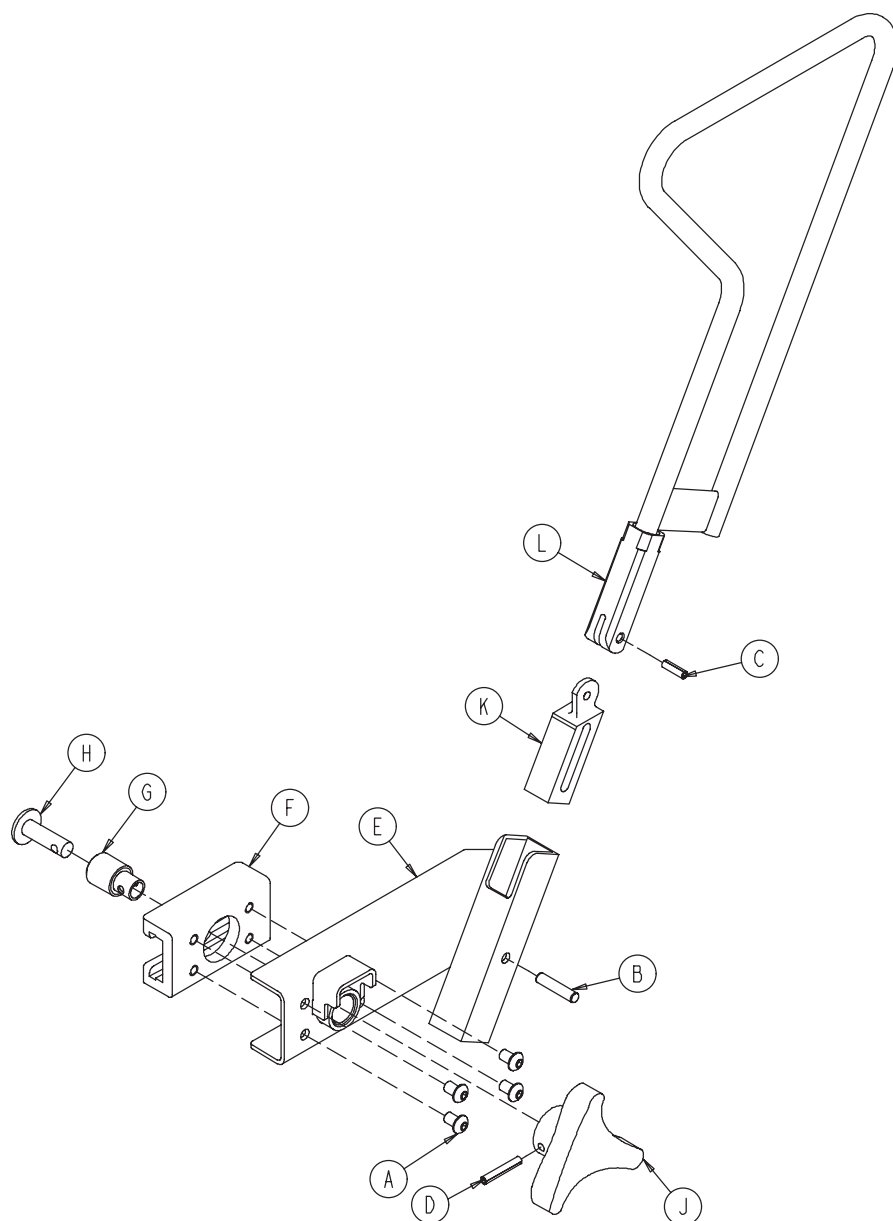
## Head Piece Extension Pad - 1033-135-030

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# Optional Foot End Siderail Assembly - 1033-132-201

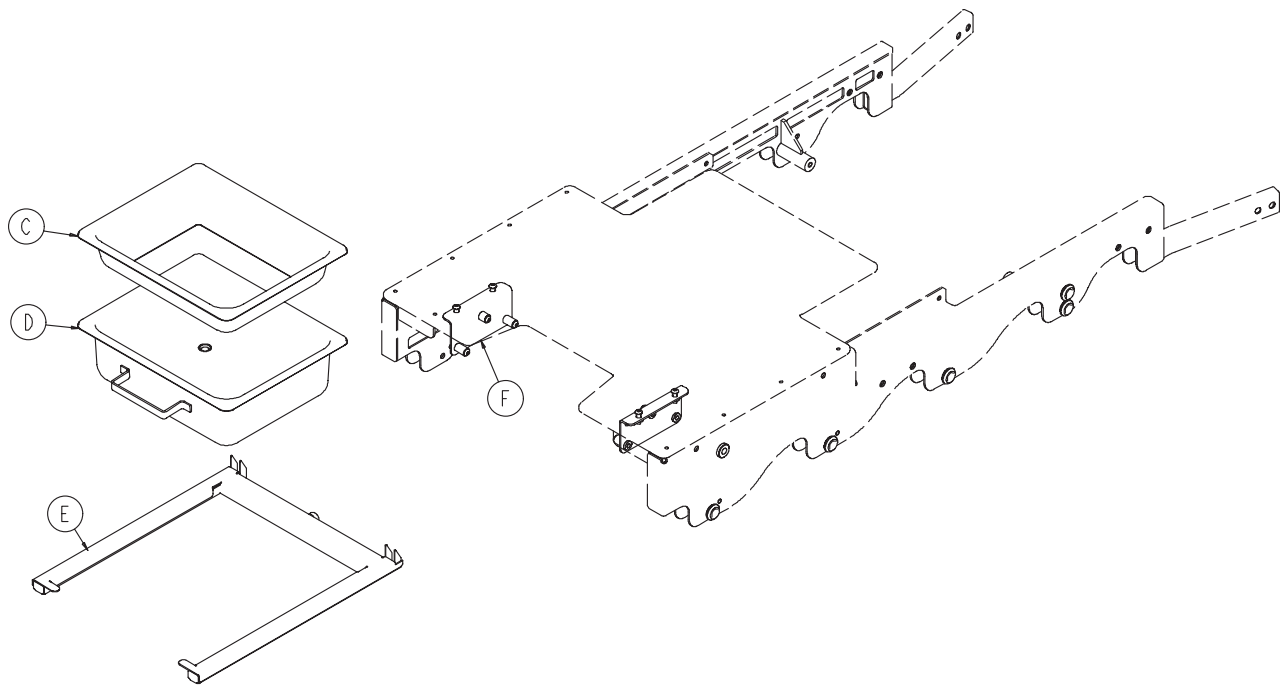


1033-132-200 Siderail Assembly, Right				1033-132-205 Siderail Assembly, Left			
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	0004-074-000	But. Hd. Cap Screw	4	A	0004-074-000	But. Hd. Cap Screw	4
B	0026-332-000	Dowel Pin	1	B	0026-332-000	Dowel Pin	1
C	0026-172-000	Slotted Spring Pin	1	C	0026-172-000	Slotted Spring Pin	1
D	0026-209-000	Slotted Spring Pin	1	D	0026-209-000	Slotted Spring Pin	1
E	1033-132-210	Siderail Brkt. Wldmt., Rt.	1	E	1033-132-215	Siderail Brkt. Wldmt., Lt.	1
F	1033-132-230	Slderail Clamp	1	F	1033-132-230	Slderail Clamp	1
G	1033-132-233	Clamp Screw	1	G	1033-132-233	Clamp Screw	1
H	1033-132-235	Clamp Contact Pad	1	H	1033-132-235	Clamp Contact Pad	1
J	1033-132-240	Siderail Knob	1	J	1033-132-240	Siderail Knob	1
K	1033-132-245	Tube Insert Link	1	K	1033-132-245	Tube Insert Link	1
L	1033-132-250	Siderail Bar Weldment	1	L	1033-132-250	Siderail Bar Weldment	1

[Return To Table of Contents](#)

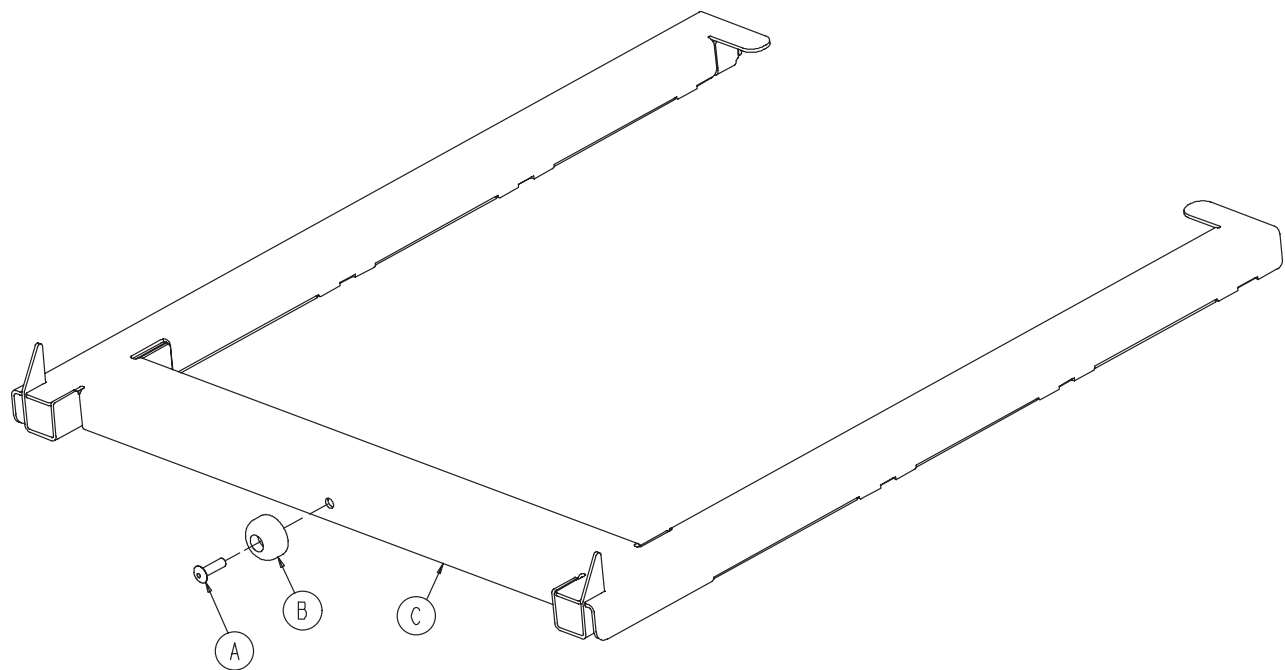
## Optional Cysto Pan Assembly - 1033-134-000

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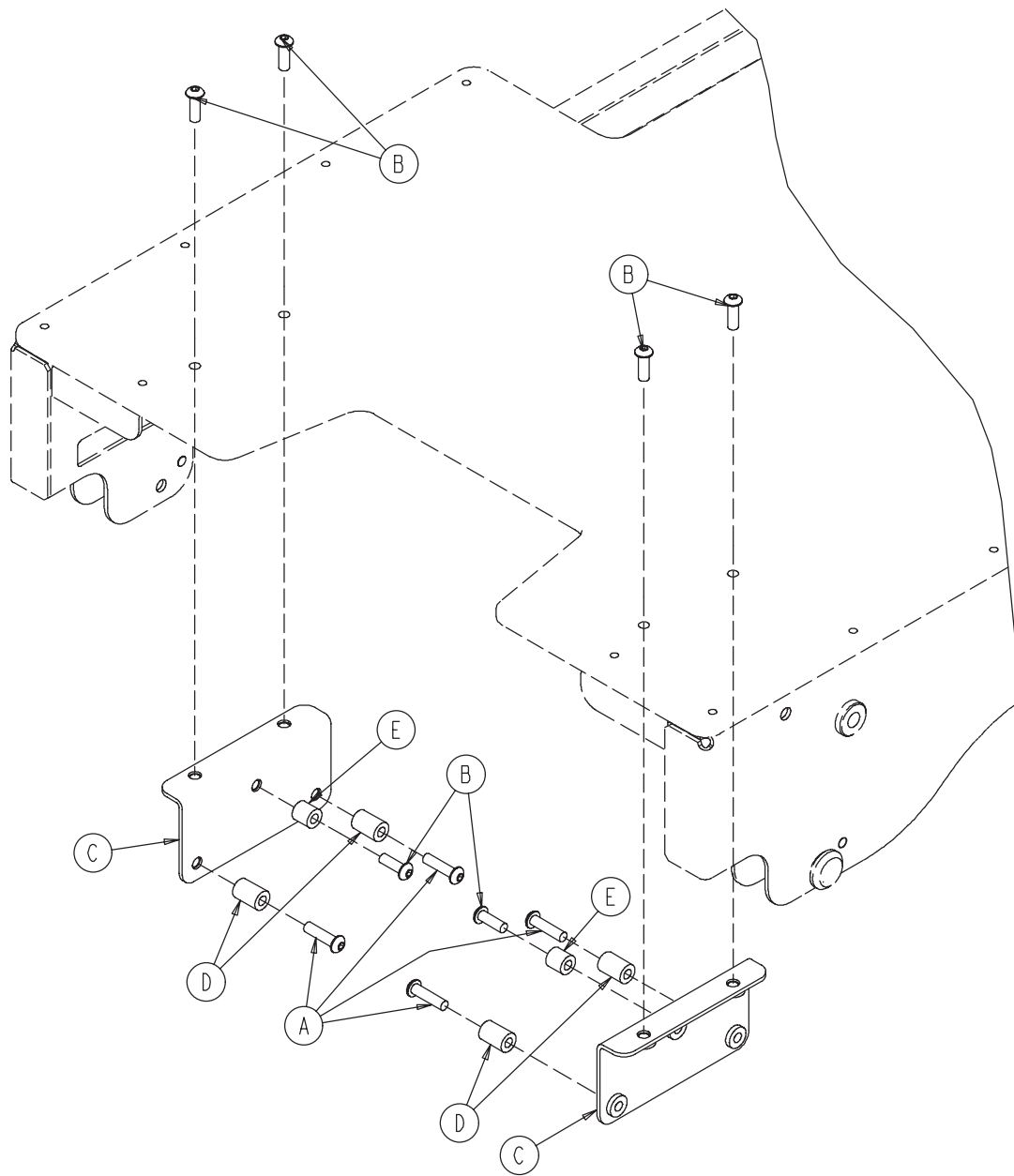
Item	Part No.	Part Name	Qty.
C	1033-134-030	Inner Pan	1
D	1033-134-035	Outer Pan	1
E	1033-134-040	Tray Assembly	1
F	1033-134-020	Mounting Brackets	1

# Optional Cysto Tray Assembly - 1033-134-040



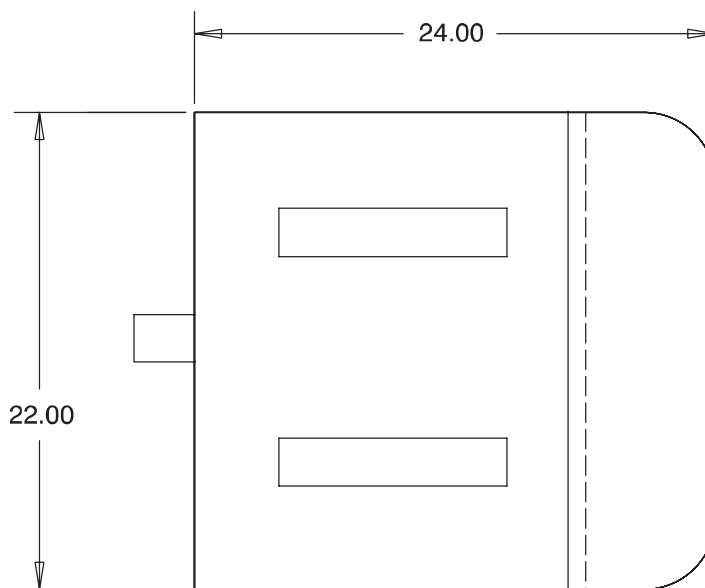
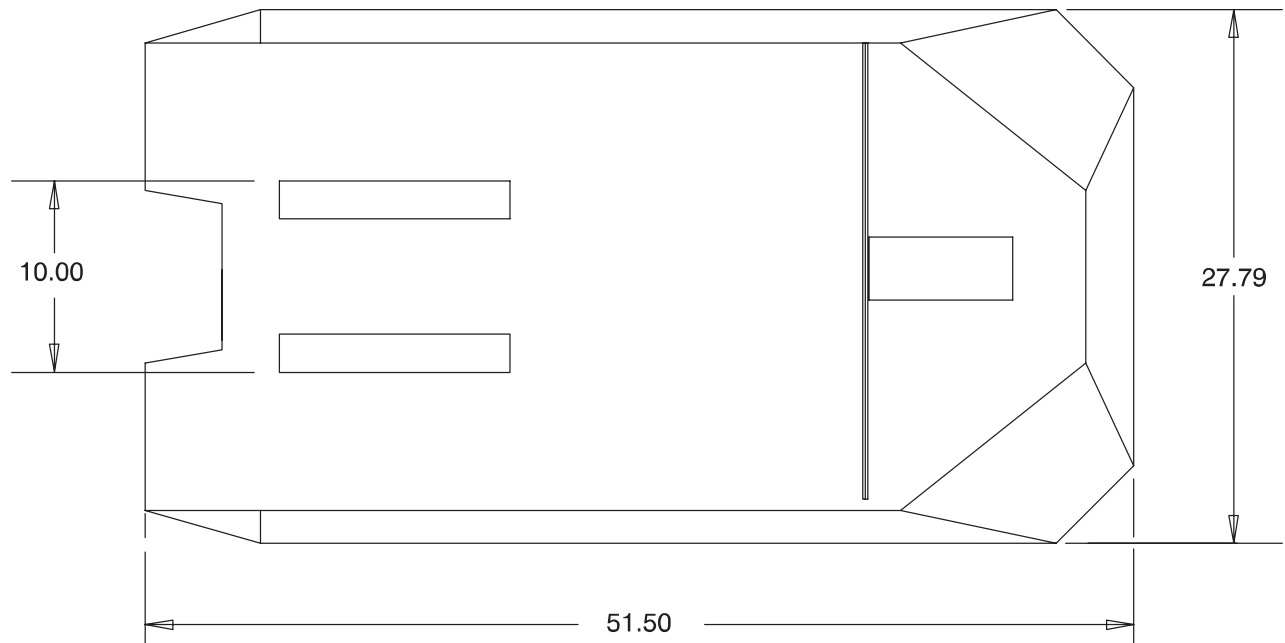
Item	Part No.	Part Name	Qty.
A	0025-157-000	Blind Rivet	1
B	0056-019-000	Bumper	1
C	1033-134-050	Tray Weldment	1

## Optional Cysto Pan Mounting Brackets - 1033-134-020



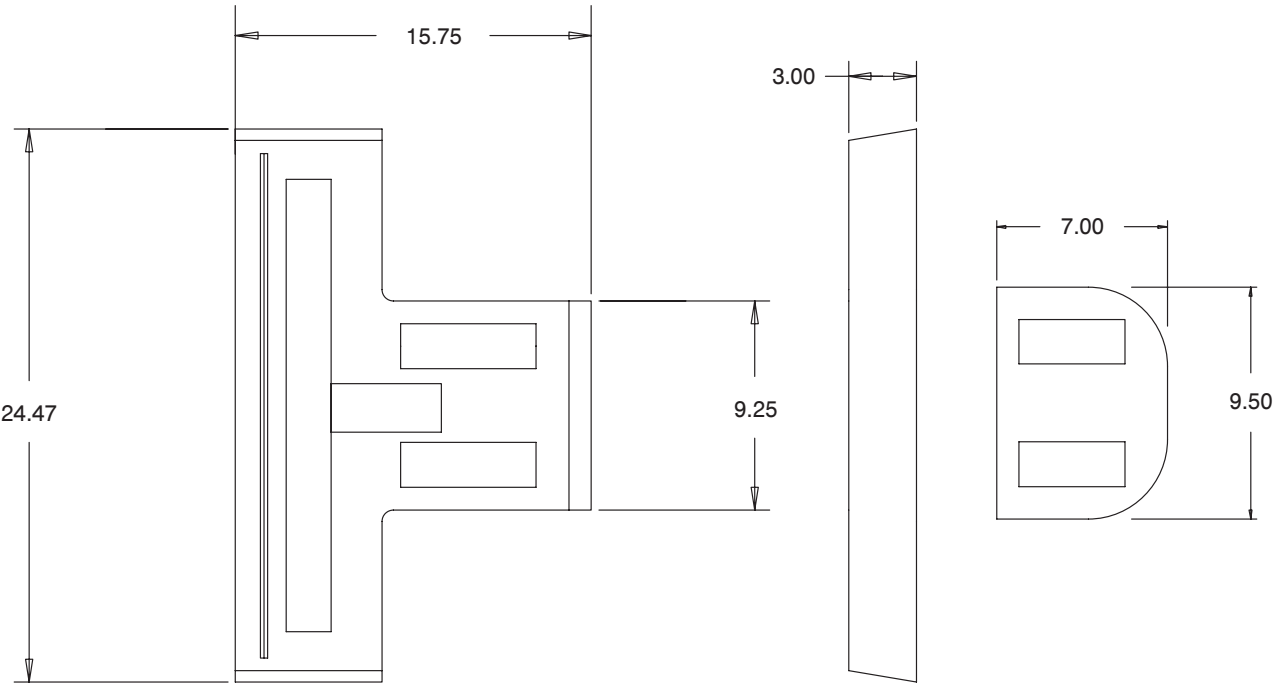
Item	Part No.	Part Name	Qty.
A	0004-359-000	But. Hd. Cap Screw	4
B	0004-358-000	But. Hd. Cap Screw	6
C	1033-134-013	Mounting Bracket	2
D	0081-025-000	Bearing	4
E	0081-021-000	Bearing	2

# Mattresses and Siderail Pads

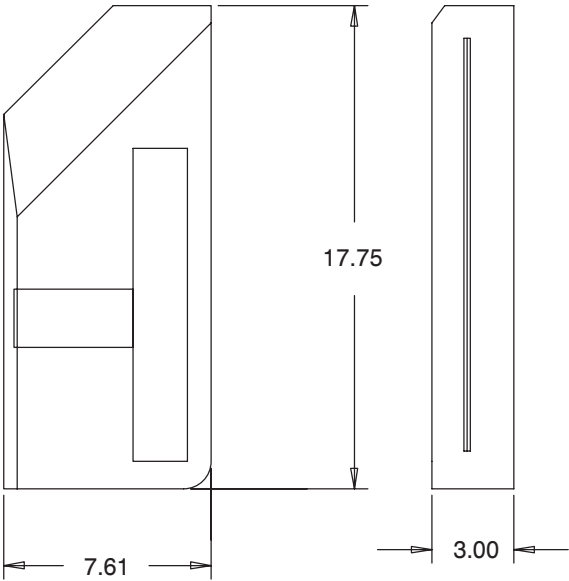


Mattress Assembly, 3" Ultra-Comfort Set .....	part # 1033-041-001
Mattress Assembly, 3" Ultra-Comfort, Fowler/Seat Section .....	part # 1033-041-010
Mattress Assembly, 3" Ultra-Comfort, Foot Section .....	part # 1033-041-020

# Mattresses and Siderail Pads

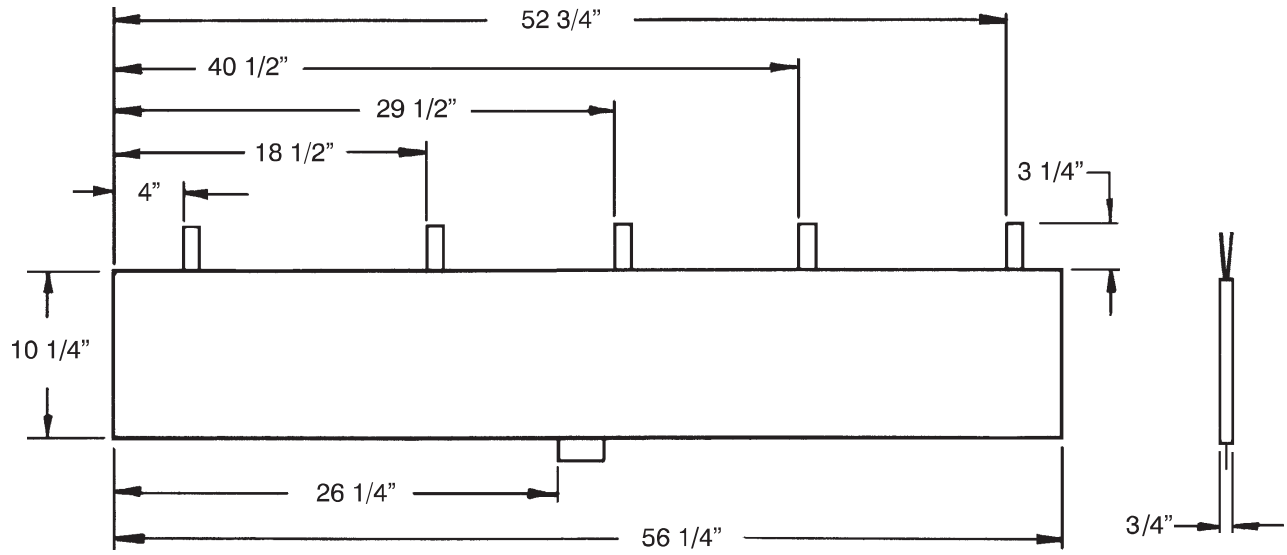


- Foot/Fowler Mattress. . . . . part # 1033-132-025
- Flat Head Pad. . . . . part # 1033-133-010



- Foot/Fowler Pre-Op/Post-Op Pad, Right . . . . . part # 1033-132-052
- Foot/Fowler Pre-Op/Post-Op Pad, Left . . . . . part # 1033-132-057

# Mattresses and Siderail Pads



Siderail Pad Set .....part # 1010-052-000

# Warranty

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## LIMITED WARRANTY

Stryker Medical Division, a division of Stryker Corporation, warrants to the original purchaser the Trio® Mobile Surgery Platform Model 1020 to be free from defects in material and workmanship for a period of one (1) year after date of delivery. Stryker's obligation under this warranty is expressly limited to supplying replacement parts and labor for, or replacing, at its option, any product which is, in the sole discretion of Stryker, found to be defective. If requested by Stryker, products or parts for which a warranty claim is made shall be returned prepaid to the factory. Any improper use or any alteration or repair by others in such manner as in Stryker's judgment affects the product materially and adversely shall void this warranty. Any repair of Stryker products using parts not provided or authorized by Stryker shall void this warranty. No employee or representative of Stryker is authorized to change this warranty in any way.

Stryker Medical Stretcher products are designed for a 10 year expected service life under normal use, conditions, and with appropriate periodic maintenance as described in the maintenance manual for each device. Stryker warrants to the original purchaser that the welds on its Stretcher products will be free from structural defects for the expected 10 year life of the Stretcher product as long as the original purchaser owns the product.

This statement constitutes Stryker's entire warranty with respect to the aforesaid equipment. **Stryker makes no other warranty or representation, either expressed or implied, except as set forth herein. There is no warranty of merchantability and there are no warranties of fitness for any particular purpose. In no event shall Stryker be liable here under for incidental or consequential damages arising from or in any manner related to sales or use of any such equipment.**

## TO OBTAIN PARTS AND SERVICE

Stryker products are supported by a nationwide network of dedicated Stryker Field Service Representatives. These representatives are factory trained, available locally, and carry a substantial spare parts inventory to minimize repair time. Simply call your local representative, or call Stryker Customer Service USA at 1-800-327-0770, Canada 1-888-233-6888.

## SERVICE CONTRACT COVERAGE

Stryker has developed a comprehensive program of service contract options designed to keep your equipment operating at peak performance at the same time it eliminates unexpected costs. We recommend that these programs be activated before the expiration of the new product warranty to eliminate the potential of additional equipment upgrade charges.

### A Service Contract helps to:

- Ensure equipment reliability
- Stabilize maintenance budgets
- Diminish downtime
- Establish documentation for JCAHO
- Increase product life
- Enhance trade-in value
- Address risk management and safety



# Warranty

## SERVICE CONTRACT PROGRAMS

Stryker offers the following service contract programs:

Service Agreement Options *	Gold	Silver	Parts	Labor	PM
Annually scheduled preventative maintenance	X				X
All parts	X	X	X		
All labor and travel	X	X		X	
Unlimited emergency service calls	X	X		X	
Priority one contact: two hour phone response	X	X	X	X	
Most repairs completed within 3 days	X	X		X	
JCAHO documentation	X	X		X	X
On-site record of PM & emergency service	X				X
Factory-trained Stryker service technician	X	X		X	X
Stryker authorized parts used	X	X	X	X	X
Service during regular business hours (8-5)	X	X	X	X	X

\* Does not include maintenance due to abuse or for any disposable items. Stryker reserves the right to change options without notice.

Stryker Medical also offers personalized service contracts.  
Pricing is determined by age, location, model and condition of product.

**For more information on our service contracts,  
please call your local representative.**

## RETURN AUTHORIZATION

Merchandise cannot be returned without approval from the Stryker Customer Service Department. An authorization number will be provided which must be printed on the returned merchandise. Stryker reserves the right to charge shipping and restocking fees on returned items. **Special, modified, or discontinued, items not subject to return.**

## DAMAGED MERCHANDISE

ICC Regulations require that claims for damaged merchandise must be made with the carrier within fifteen (15) days of receipt of merchandise. **Do not accept damaged shipments unless such damage is noted on the delivery receipt at the time of receipt.** Upon prompt notification, Stryker will file a freight claim with the appropriate carrier for damages incurred. Claim will be limited in amount to the actual replacement cost. In the event that this information is not received by Stryker within the fifteen (15) day period following the delivery of the merchandise, or the damage was not noted on the delivery receipt at the time of receipt, the customer will be responsible for payment of the original invoice in full. Claims for any short shipment must be made within thirty (30) days of invoice.

## INTERNATIONAL WARRANTY CLAUSE

This warranty reflects U.S. domestic policy. Warranty outside the U.S. may vary by country. Please contact your local Stryker Medical representative for additional information.

[Return To Table of Contents](#)



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EC	REP
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**European Representative**  
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69881 MEYZIEU Cedex  
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**stryker**<sup>®</sup>